



Product Change Notification

TE Connectivity

Product Change Notification: E-17-014243

PCN Date: 20-NOV-17

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:
Action pin 1-963964-4, Action pin 2-963964-4, Action pin 3-963964-4,

Description of Changes
To improve the process stability in stamping, we are building a new tool with another approach to stamp this contacts. With this new tool, we expect more accuracy and dimensional stability at the contacts, means improved quality. Due to this different approach in the stamping progression, the carrier strip profile has to be changed slightly to have no chipping or sliver problems. Adding on the drawing the view with new strip layout for other tool duplication. The picture with this view is related just to new tool duplication. The strip layout of current tools will be without change.
Other attachments:
[layout](#)

Reason for Changes:
Document Clarification. To improve the process stability in stamping, we are building a new tool with another approach to stamp this contacts. With this new tool, we expect more accuracy and dimensional stability at the contacts, means improved quality. Due to this different approach in the stamping progression, the carrier strip profile has to be changed slightly to have no chipping or sliver problems. Adding on the drawing the view with new strip layout for other tool duplication. The picture with this view is related just to new tool duplication. The strip layout of current tools will be without change.

Estimated Dates:

Last Order Date (Obsolete Parts Only):	First Date To Ship (Changed Parts Only):
Last Ship Date (Obsolete Parts Only):	Last Date for Mixed Shipments: (Changed Parts Only):
	No Mixed Shipments

The documents listed below are being modified. Related parts that are not explicitly listed on this PCN are not being modified or discontinued as per the PCN. The Last Order Date, Last Ship Date, First Date to Ship Changed Parts and last date for Mixed Shipments apply only to parts explicitly listed on this PCN.

Note: This PCN contains only document changes, these changes do not affect the form, fit or function of the parts referenced.

Customer Drawing(s) Being Modified:

Drawing Number	Related Part Number	Customer Part Number	Current Revision	New Revision
963964	2-963964-4		A25	
963964-BMW (Customer Restricted)	2-963964-4		A7	

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