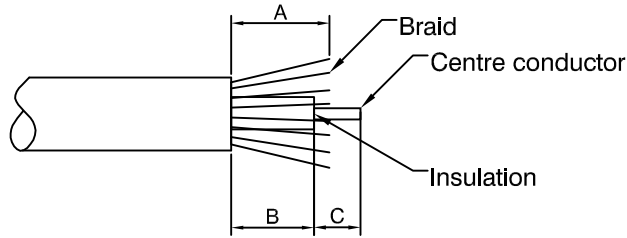


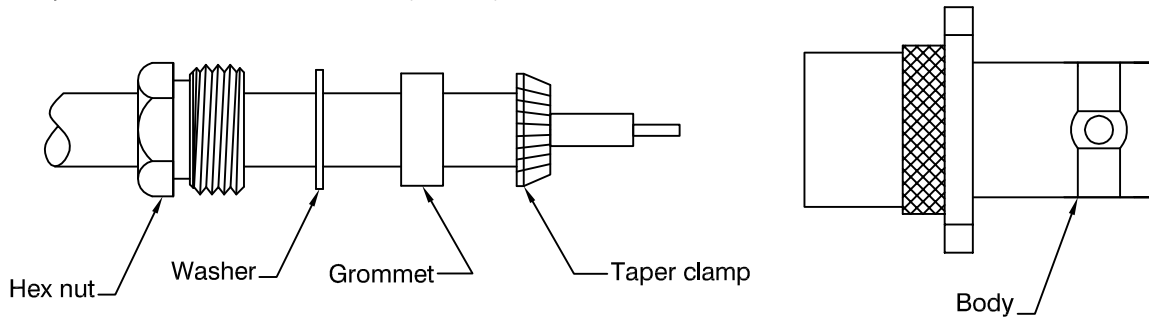
# Assembly Instructions

1) Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

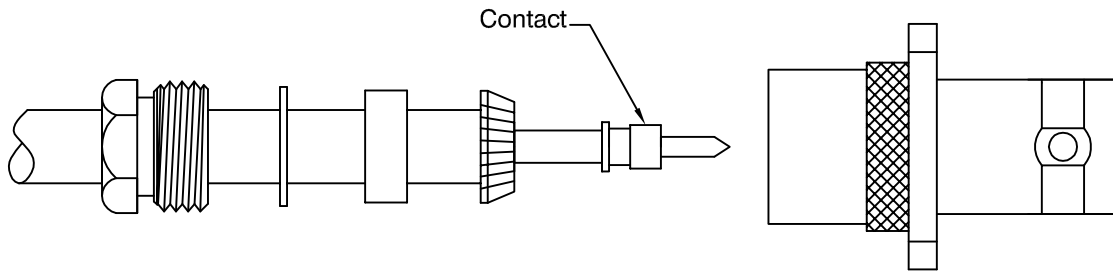
A = 7mm  
 B = 5mm  
 C = 3mm



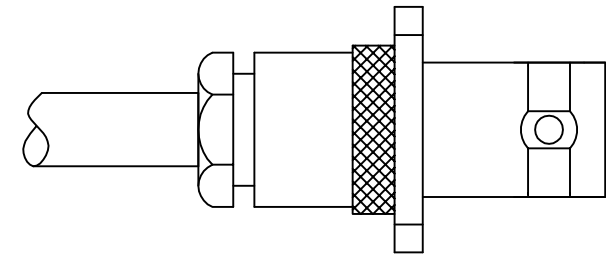
2) Slide the hex nut, washer and grommet over the cable. Place the taper clamp over the braid and push back against the cable jacket. Pull the braid back over the taper clamp and trim level with the rear as shown.



3) Solder the contact onto the centre conductor.



4) Insert the cable and parts into the connector body. Tighten the hex nut using the appropriate wrenches.



Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Contact	Ferrule
VBS50-2031	N/A	N/A	N/A	N/A
VBS50-2051	N/A	N/A	N/A	N/A
VBS50-2071	N/A	N/A	N/A	N/A

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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

S Nash

CHECKED BY:

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APPROVED BY:

P Couzens

DATE:

21 Nov 01

DESCRIPTION:

Stripping and Assembly Instructions for BNC Clamp Flange mount Jack

DRAWING NUMBER:

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PAGE: 1 OF 1