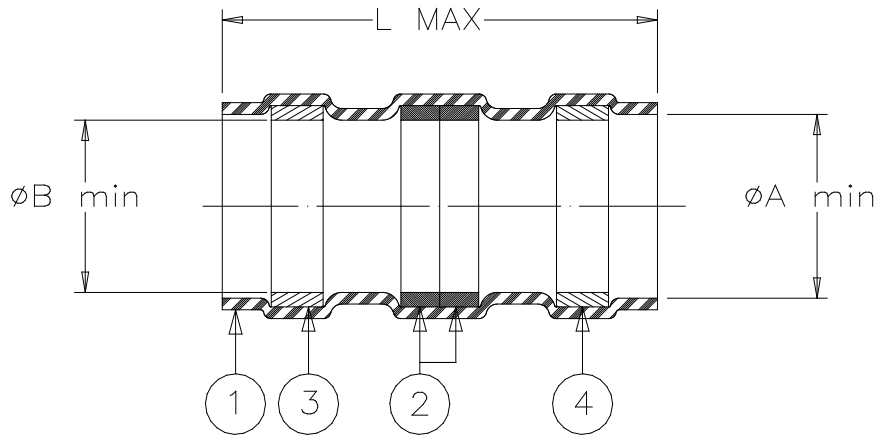


## CUSTOMER DRAWING



Part Name	Product Dimensions			Cable Dimensions		
	L max	A min	B min	D max	d min	E min
B-053-70-05	26.2	8.6	9.7	8.6	4.5	26.2

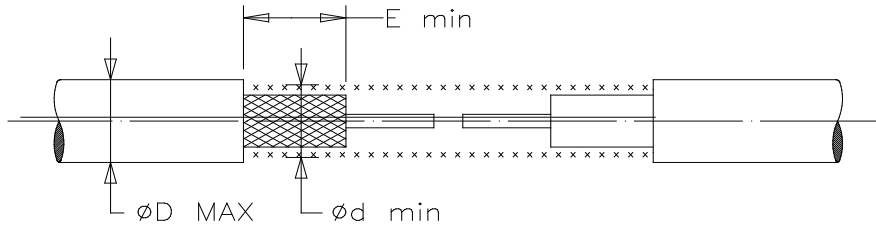
### MATERIAL

- INSULATION SLEEVE: Heat-shrinkable, radiation cross-linked modified polyvinylidene fluoride. Transparent blue.
- SOLDER PREFORM WITH FLUX: (Quantity: 2)  
SOLDER: TYPE Sn63 per ANSI J-STD-006.  
FLUX: TYPE ROL0 per ANSI J-STD-004.
- & 4. MELTABLE SEALING RINGS: Thermally stabilized thermoplastic. Color: blue.


### APPLICATION

- This controlled soldering device is designed for termination of a braid to the shield of a cable having an insulation rated for at least +125°C.
- Temperature range: -55°C to +150°C.

For best results, prepare the cable as shown:



TE Connectivity, TE connectivity (logo), Raychem, Thermofit, and SolderSleeve are trademarks

		<b>Raychem</b> THERMOFIT DEVICES		TITLE: <b>SOLDERSLEEVE DEVICE</b>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS.				DOCUMENT NO.: <b>B-053-70-05</b>	
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A  ROUGHNESS IN MICRON	TE Connectivity reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		Revision: <b>2</b>	Issue Date: March 2020
DRAWN BY: <b>R. MAPALO</b>	DATE: <b>15-Oct-98</b>	ECO: <b>ECO-20-003568</b>	SCALE: <b>NONE</b>	SIZE: <b>A</b>	SHEET: 1 of 1

Print Date: 13-Mar-20 If this document is printed it becomes uncontrolled. Check for the latest revision.