



Product Change Notification (PCN)

PCN Number	511218	Date Issued	December 29, 2021
Reason for Change	Equipment Transfer, Production Transfer or Rearrangement		
Change Type Description	This letter is to inform you that production of the part(s) identified in this notice is being moved to a different production location. No changes will be made to the product as a result of this move.		
Reason for Short Notice	Special Request		
Assessment of Change	Passed FAI		
Internal Molex Qualification Date	May 13, 2022		
Sample Availability Date (Changed Part)	May 13, 2022		
Planned Implementation Date	June 15, 2022		
Method of Identifying Change	Date code		

RELEASED

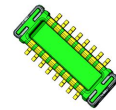
Before Change

Production plant location change

	Current	After change
Manufacturing location	Molex Shizouka	Molex Vietnam
Product	Current	No change
Machine/Tooling	Current	No change
Man	Current	Change
Control plan	Current	No change

After Change

- Change overview :
To better serve our customers and to leverage our global manufacturing footprint, Molex will relocate production of the 0.4 B/B HRF PLUG ASSY lines from Japan to Molex Vietnam production facility. The transfer will start in Q1 2022 and target to complete in 2022. Buffer stock and capacity tooling will be built as needed to ensure a seamless transfer.
- Product impact :
No impact to form, fit and function.
No change in product specification.
- Part number impacted :
503552-xxxx (0.4 B/B H=0.7 HI-RETENTION PLUG ASSY)
- Qualification report and samples : Available as execution plan.
- Identification :
For 1st lot of production starting by Vietnam plant, Molex will add "P" at the end of Traceability number on the label as signal to recognize product that made by Vietnam.



(Image sample)



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You may address any technical inquiries regarding this PCN by sending E-mail to pcn_coordinator@molex.com or your Local Sales Engineer.

Note: While responding, please retain "**PCN Notification:511218**" in the e-mail Subject line for faster response.

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PCN #	Molex Part #
511218	5035521422

Affected Parts:

503552-1022
503552-1222
503552-1422
503552-1622
503552-1822