



Henkel Corporation

Digi-Key Corp.  
701 Brooks Ave S  
Thief River Falls, MN 56701-2757  
United States

Customer Number: 469029  
Order number: 966550696  
Date: 02/20/2023

Dear Valued Customer:

We strive to provide you with the best-in-class transparency on our products. We continuously review our products and are also working proactively with our suppliers to continuously provide the most up-to-date information to meet the demands of a complex regulatory environment. As a result, our product information has been updated and you are receiving the current safety data sheet for the product(s) listed below which are subject to labeling provisions in your country or in accordance with Henkel global standards.

Please issue these sheets to all persons in your company who are responsible for industrial safety, health protection, and for handling these products. If you resell the product(s) (e.g. as wholesaler), please note that you are also obliged to inform your customers in the same manner.

This obligation also applies to online selling. Online traders must ensure that the products can continue to be sold into the relevant market sector (Industrial, Professional or Consumer).

Please note that exposure scenarios for substances which we have prepared a chemical safety assessment can be downloaded at [mysds.henkel.com](https://mysds.henkel.com). If applicable, the direct link can be found at the end of the safety data sheet.

Upon receipt of this updated safety data sheet all previous versions are no longer valid.

Best Regards,  
Henkel Product Safety & Regulatory Affairs

(If you would like to contribute to Henkel's sustainability efforts by switching from a paper version to the electronic version of SDS, please contact the local Customer Service representative.)



Item Number

IDH Number

Product Description

1188118

LOCTITE STYCAST 2850FT BK known as STYCAST  
2850FT BLK 3# 1.36KG

# Safety Data Sheet



Revision Number: 010.0

Issue date: 02/10/2023

## 1. PRODUCT AND COMPANY IDENTIFICATION

**Product name:** LOCTITE STYCAST 2850FT BK known as STYCAST 2850FT BLK 3# 1.36KG  
**Product type/use:** Epoxy adhesive  
**Restriction of Use:** None identified  
**Company address:** Henkel Corporation  
One Henkel Way  
Rocky Hill, Connecticut 06067

**IDH number:** 1188118

**Region:** United States

**Contact information:**  
Telephone: +1 (860) 571-5100  
MEDICAL EMERGENCY Phone: Poison Control Center  
1-877-671-4608 (toll free) or 1-303-592-1711  
TRANSPORT EMERGENCY Phone: CHEMTREC  
1-800-424-9300 (toll free) or 1-703-527-3887  
Internet: www.henkelna.com

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**WARNING:** CAUSES SKIN IRRITATION.  
MAY CAUSE AN ALLERGIC SKIN REACTION.  
CAUSES SERIOUS EYE IRRITATION.  
SUSPECTED OF DAMAGING FERTILITY OR THE UNBORN CHILD.

| HAZARD CLASS          | HAZARD CATEGORY |
|-----------------------|-----------------|
| EYE IRRITATION        | 2A              |
| SKIN SENSITIZATION    | 1               |
| REPRODUCTIVE TOXICITY | 2               |
| SKIN IRRITATION       | 2               |

### PICTOGRAM(S)



### Precautionary Statements

**Prevention:** Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection.

**Response:** IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

**Storage:** Store locked up.

**Disposal:** Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

| Hazardous Component(s)             | CAS Number | Percentage* |
|------------------------------------|------------|-------------|
| Aluminium oxide - non fibrous form | 1344-28-1  | 60 - 80     |

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|  |            |         |
|--|------------|---------|
| Epichlorohydrin-4,4'-isopropylidene diphenol resin | 25068-38-6 | 10 - 30 |
| butyl glycidyl ether                               | 2426-08-6  | 0.1 - 1 |
| Bisphenol A Diglycidyl Ether                       | 1675-54-3  | 0.1 - 1 |
| Carbon black                                       | 1333-86-4  | 0.1 - 1 |

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

#### 4. FIRST AID MEASURES

|                      |  |
|----------------------|--|
| <b>Inhalation:</b>   | Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.   |
| <b>Skin contact:</b> | Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse. |
| <b>Eye contact:</b>  | Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.  |
| <b>Ingestion:</b>    | Get medical attention. Do not induce vomiting. Never give anything by mouth to an unconscious person.  |
| <b>Symptoms:</b>     | See Section 11.  |

#### 5. FIRE FIGHTING MEASURES

|   |  |
|---|--|
| <b>Extinguishing media:</b>               | Water spray (fog), foam, dry chemical or carbon dioxide.   |
| <b>Special firefighting procedures:</b>   | Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray. |
| <b>Unusual fire or explosion hazards:</b> | Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.  |
| <b>Hazardous combustion products:</b>     | Oxides of carbon. Halogenated compounds. Irritating vapors.  |

#### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

|                                   |  |
|-----------------------------------|--|
| <b>Environmental precautions:</b> | Prevent further leakage or spillage if safe to do so. Do not allow product to enter sewer or waterways.  |
| <b>Clean-up methods:</b>          | Remove all sources of ignition. Ensure adequate ventilation. Isolate area. Keep unnecessary personnel away. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a closed container until ready for disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. |

#### 7. HANDLING AND STORAGE

|                  |  |
|------------------|--|
| <b>Handling:</b> | Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Refer to Section 8. |
| <b>Storage:</b>  | Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.                                       |

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

| Hazardous Component(s)                                | ACGIH TLV   | OSHA PEL  | AIHA WEEL | OTHER |
|---|---|---|-----------|-------|
| Aluminium oxide - non fibrous form                    | 1 mg/m3 TWA<br>Respirable fraction.<br>3 mg/m3 TWA<br>Respirable particles.<br>10 mg/m3 TWA<br>Inhalable particles. | 5 mg/m3 PEL<br>Respirable fraction.<br>15 mg/m3 PEL Total<br>dust.<br>50 MPPCF TWA<br>Total dust.<br>15 MPPCF TWA<br>Respirable fraction.<br>15 mg/m3 TWA Total<br>dust.<br>5 mg/m3 TWA<br>Respirable fraction. | None      | None  |
| Epichlorohydrin-4,4'-isopropylidene<br>diphenol resin | None  | None  | None      | None  |
| butyl glycidyl ether                                  | 3 ppm TWA<br>(SKIN) (Dermal<br>sensitization)   | 50 ppm (270 mg/m3)<br>PEL   | None      | None  |
| Bisphenol A Diglycidyl Ether                          | None  | None  | None      | None  |
| Carbon black  | 3 mg/m3 TWA<br>Inhalable fraction.  | 3.5 mg/m3 PEL<br>5 mg/m3 TWA<br>Respirable fraction.<br>50 MPPCF TWA<br>Total dust.<br>15 MPPCF TWA<br>Respirable fraction.<br>15 mg/m3 TWA Total<br>dust.  | None      | None  |

**Engineering controls:**

Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

**Respiratory protection:**

Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

**Eye/face protection:**

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

**Skin protection:**

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

|   |                            |
|---|----------------------------|
| <b>Physical state:</b>                          | Liquid                     |
| <b>Color:</b>                                   | Black                      |
| <b>Odor:</b>                                    | Pungent                    |
| <b>Odor threshold:</b>                          | Not available.             |
| <b>pH:</b>                                      | Not available.             |
| <b>Vapor pressure:</b>                          | < 0.1 mm hg (25 °C (77°F)) |
| <b>Boiling point/range:</b>                     | Not determined             |
| <b>Melting point/ range:</b>                    | Not available.             |
| <b>Specific gravity:</b>                        | 2.4                        |
| <b>Vapor density:</b>                           | Not available.             |
| <b>Flash point:</b>                             | > 93 °C (> 199.4 °F)       |
| <b>Flammable/Explosive limits - lower:</b>      | Not available.             |
| <b>Flammable/Explosive limits - upper:</b>      | Not available.             |
| <b>Autoignition temperature:</b>                | Not available.             |
| <b>Flammability:</b>                            | Not applicable             |
| <b>Evaporation rate:</b>                        | Not available.             |
| <b>Solubility in water:</b>                     | Insoluble                  |
| <b>Partition coefficient (n-octanol/water):</b> | Not available.             |
| <b>VOC content:</b>                             | < 5 g/l                    |
| <b>Viscosity:</b>                               | Not available.             |
| <b>Decomposition temperature:</b>               | Not available.             |

## 10. STABILITY AND REACTIVITY

|  |  |
|--|--|
| <b>Stability:</b>                        | Stable under normal conditions of storage and use.   |
| <b>Hazardous reactions:</b>              | None under normal processing.  |
| <b>Hazardous decomposition products:</b> | Oxides of carbon. Halogenated compounds. Irritating vapors.  |
| <b>Incompatible materials:</b>           | Strong acids and strong bases. Strong oxidizing agents.  |
| <b>Reactivity:</b>                       | Not available.   |
| <b>Conditions to avoid:</b>              | High temperatures. Store away from incompatible materials. Heat, flames, sparks and other sources of ignition. |

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes, Ingestion

**Potential Health Effects/Symptoms**

|                      |   |
|----------------------|---|
| <b>Inhalation:</b>   | May cause respiratory tract irritation.                   |
| <b>Skin contact:</b> | Causes skin irritation. May cause allergic skin reaction. |
| <b>Eye contact:</b>  | Causes serious eye irritation.                            |
| <b>Ingestion:</b>    | May cause gastrointestinal tract irritation if swallowed. |

| Hazardous Component(s)                             | LD50s and LC50s   | Immediate and Delayed Health Effects                           |
|--|---|--|
| Aluminium oxide - non fibrous form                 | Inhalation LC50 (Rat, 4 h) = > 0.888 mg/l<br>Inhalation LC50 (Rat, 4 h) = > 2.3 mg/l  | Irritant, Nuisance dust, Corrosive                             |
| Epichlorohydrin-4,4'-isopropylidene diphenol resin | None  | Allergen, Irritant   |
| butyl glycidyl ether                               | Oral LD50 (Rat) = 2,000 mg/kg<br>Oral LD50 (Rat) = 2.05 g/kg<br>Oral LD50 (Mouse) = 1.53 g/kg<br>Dermal LD50 (Rabbit) = 0.788 g/kg  | Irritant, Allergen, Central nervous system, Liver, Mutagen     |
| Bisphenol A Diglycidyl Ether                       | Oral LD50 (Rabbit) = 1,980 mg/kg<br>Oral LD50 (Mouse) = 15,600 mg/kg<br>Oral LD50 (Rat) = > 1,000 mg/kg<br>Oral LD50 (Mouse) = > 500 mg/kg<br>Dermal LD50 (Rabbit) = 20 mg/kg<br>Dermal LD50 (Rat) = > 1,600 mg/kg<br>Dermal LD50 (Mouse) = > 800 mg/kg | Allergen, Central nervous system, Irritant, Liver, Respiratory |
| Carbon black                                       | Oral LD50 (Rat) = > 8,000 mg/kg   | Respiratory, Some evidence of carcinogenicity                  |

| Hazardous Component(s)                             | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|--|----------------|-----------------|--|
| Aluminium oxide - non fibrous form                 | No             | No              | No                                       |
| Epichlorohydrin-4,4'-isopropylidene diphenol resin | No             | No              | No                                       |
| butyl glycidyl ether                               | No             | Group 2B        | No                                       |
| Bisphenol A Diglycidyl Ether                       | No             | No              | No                                       |
| Carbon black                                       | No             | Group 2B        | No                                       |

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

### U.S. Department of Transportation Ground (49 CFR)

|                           |               |
|---------------------------|---------------|
| Proper shipping name:     | Not regulated |
| Hazard class or division: | None          |
| Identification number:    | None          |
| Packing group:            | None          |

### International Air Transportation (ICAO/IATA)

|                           |               |
|---------------------------|---------------|
| Proper shipping name:     | Not regulated |
| Hazard class or division: | None          |
| Identification number:    | None          |
| Packing group:            | None          |

### Water Transportation (IMO/IMDG)

|                           |               |
|---------------------------|---------------|
| Proper shipping name:     | Not regulated |
| Hazard class or division: | None          |
| Identification number:    | None          |
| Packing group:            | None          |

## 15. REGULATORY INFORMATION

### United States Regulatory Information

|   |   |
|---|---|
| <b>TSCA 8 (b) Inventory Status:</b>     | All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.  |
| <b>TSCA 12 (b) Export Notification:</b> | None above reporting de minimis   |
| <b>CERCLA/SARA Section 302 EHS:</b>     | None above reporting de minimis.  |
| <b>CERCLA/SARA Section 311/312:</b>     | Immediate Health, Delayed Health  |
| <b>CERCLA/SARA Section 313:</b>         | None above reporting de minimis.  |
| <b>California Proposition 65:</b>       | This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm. |

### Canada Regulatory Information

|                             |   |
|-----------------------------|---|
| <b>CEPA DSL/NDL Status:</b> | All components are listed on or are exempt from listing on the Canadian Domestic Substances List. |
|-----------------------------|---|

## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3,8,9,11,16

Prepared by: Product Safety and Regulatory Affairs

Issue date: 02/10/2023

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