



NOTES:  
 1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

▲ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

▲ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

KEY:  
 ■ RECOMMENDED SPARE PARTS.

▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.

● GREASE LIGHTLY.

4. PARTS WITH REF. SPECIFIED EXCEPT ITEM 79 ARE USED ON ITEM 32.

REF.	QTY	PART NO	DESCRIPTION	ITEM NO
REF. 21045-3	145	REF. 454220-1	CAP, RAM	59
REF. 5-21028-1	143	REF. 453736-1	HOUSING	58
REF. 1-21030-7	141			57
REF. 1-21030-1	140			56
REF. 21899-4	137			55
REF. 21024-5	136			54
REF. 21024-5	134			53
REF. 21024-5	133			52
REF. 21024-4	132			51
REF. 21024-4	131			50
REF. 21018-4	129			49
REF. 21018-5	128			48
REF. 21022-2	126			47
REF. 21022-2	125			46
REF. 21022-2	124			45
REF. 21022-2	123			44
REF. 21009-2	122			43
REF. 1-21002-7	120			42
REF. 21017-2	119			41
REF. 6-23715-5	118			40
REF. 461264-1	117			39
REF. 2-21002-2	116			38
REF. 2-21002-9	115			37
REF. 1-22733-8	114			36
REF. 3-21002-3	113			35
REF. 17177-1	112			34
REF. 23030-1	110			33
REF. 2-21000-6	106			32
REF. 3-21000-7	105			31
REF. 3-21000-6	103			30
REF. 3-21000-4	102			29
REF. 3-21000-8	101			28
REF. 455745-1	79			27
REF. 465184-9	78			26
REF. 561230-3	77			25
REF. 454408-1	76			24
REF. 458109-1	75			23
REF. 690603-1	74			22
REF. 690517-1	71			21
REF. 22594-8	70			20
REF. 240628-1	69			19
REF. 240626-1	68			18
REF. 240633-1	67			17
REF. 455680-1	66			16
REF. 240629-1	65			15
REF. 240632-2	64			14
REF. 240659-3	63			13
REF. 240658-1	62			12
REF. 454398-1	61			11
REF. 458109-1	73			10
REF. 690603-1	72			9
REF. 690517-1	71			8
REF. 22594-8	70			7
REF. 240628-1	69			6
REF. 240626-1	68			5
REF. 240633-1	67			4
REF. 455680-1	66			3
REF. 240629-1	65			2
REF. 240632-2	64			1
REF. 240659-3	63			
REF. 240658-1	62			
REF. 454398-1	61			

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	STRIP LENGTH		
A	CRIMP			40900	
B	TILL			40901	
C	TIGHT			41465	
D				42023	
				42024	
				42205	

  

CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	—	—		
INSUL	.155	0	.670	A1 8039
WIRE RANGE	20-16	INSULATION RANGE	650-120	565435-5

REMARKS: AMP-O-LECTRIC POST FEED  
 MUST USE CUSTOMER WIRE FOR SET-UP.

THIS INFORMATION IS CONFIDENTIAL AND IS DISCLOSED TO YOU ON THE CONDITION THAT YOU WILL NOT DISCLOSE IT TO ANY OTHER PERSON WITHOUT THE WRITTEN AUTHORIZATION OF AMP INCORPORATED, HARRISBURG, PA.