



DC FAN LIFE EXPERIMENT REPORT

| | | | | |
|---|--|--|--|--|
| Available for these models with lower speed and same physical structure. All model may be followed by Rxx or Fxx series suffixes. This test report applies to KDB 30X30X3mm series as the right table | | | | |
|---|--|--|--|--|

| | |
|--|-------------------------------------|
| Representative Test P/N :KDB0305HA3-00C1J | (I:4023108100 F:4023106418) |
| Equipment: 1.Oven: E24-W520 | |

© **L₁₀ Expectancy: 30,000 hours minimum @ fan rated voltage and the temperature of 40°C**

According to the equation for **Weibull distribution**, **MTTF ≅ 7×L10 = 210,000 hours**

And we rely on a zero failure Weibull test strategy and accelerated testing technique, to determine the total test time (t) for verifying the above life estimation by the equations,

$$t = 1.036 \times \text{MTTF} \times [(B_{r,c}) \div n]^{0.91} \div A_F, \text{ and } A_F = 2^{(T_s - T_u)/10}$$

where, (B_{r,c}) is Poisson distribution factor with the failure number of r equal to 0 and the decimal confidence level of c equal to 0.90(90%), and

| Stress/Elevated Temperature Ts (°C) <small>(Actual Test Temperature)</small> | Unstress Temperature Tu (°C) | Acceleration Factor AF | Quantity of Test Devices n (pcs) | Poisson Distribution Factor Br;c | Required test time with zero failure t (hours) | Actual test time with zero failure t (hours) | Verified MTTF 40°C (hours) | Verified L ₁₀ 40 °C (hours) |
|--|---------------------------------|---------------------------|-------------------------------------|-------------------------------------|---|---|----------------------------------|--|
| 70 | 40 | 8.00 | 56 | 2.303 | 1,490 | 1,490.0 | 209,933 | 29,990 |

Test Progress:

| Date for Test Beginning | Date for Test Termination (at least) | Current Test Status | | | Current Total Test Time (hours) |
|-------------------------|--------------------------------------|-------------------------------------|---|--------------------------------------|---------------------------------|
| 2016/10/25 10:00 AM | 2016/12/27 12:28 PM | <input type="checkbox"/> In process | <input checked="" type="checkbox"/> In process <small>(exceed requested)</small> | <input type="checkbox"/> Termination | 1490.0 |

Herewith , we could assume as right on the basis of above test result. Besides, if the actual test time exceed the required, it comes out that those fans' L10 expectancy and MTTF are greater than the warrant. (MTTF : means Mean Time To Failures, it should be used in a non-repairable system setting. Now we show the MTTF in our life report, that's because we will not repair the failed fans during life experiment. MTBF: means Mean Time Between failures, it should be used in a repairable system setting.)

| Temperature for MTTF Estimation (°C) | Acceleration Factor AF | Estimated MTTF (hours) | Estimated L ₁₀ (hours) |
|--------------------------------------|---------------------------|------------------------|-----------------------------------|
| 25 | 22.63 | 593,779 | 84,826 |
| 30 | 16.00 | 419,865 | 59,981 |
| 40 | 8.00 | 209,933 | 29,990 |
| 50 | 4.00 | 104,966 | 14,995 |
| 60 | 2.00 | 52,483 | 7,498 |
| 70 | 1.00 | 26,242 | 3,749 |

Fan permission criteria for the measurement after test :

1. Speed can not drop of ≥ 15% below the original measured rpm.
2. Current cannot increase > 15% of original measure current.
3. Noise cannot >3dB over the original measure noise.

| | |
|--------------------|---|
| Test Result | <input checked="" type="checkbox"/> Accept <input type="checkbox"/> Reject |
|--------------------|---|

| QE File No. | Time-out for function test or others (hours) | Issued Date | Reported By | Approved By |
|-------------------|--|---------------------|-------------|-------------|
| WJQEFML-2016237VD | 24.00 | 2016/12/27 12:00 PM | JING.WANG | TAOE.LIANG |

BGN(dBA) : 18.0

Temp(°C) : 22.3

P(cmHg) : 76.4



DC FAN FUNCTION TEST RECORD FOR LIFE EXPERIMENT

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| | | | | | |
|---|--------------------------------|---|----------------------------|-----------------------|--|
| Required Test Time (hrs) | Date for Test Beginning | Date for Test Termination (at least) | Sample Size (pcs): | Failure (pcs): | Current Total Test Time (hrs) |
| 1,490 | 2016/10/25 10:00 AM | 2016/12/27 12:28 PM | 56 | 0 | 1490.0 |
| Representative Test P/N :KDB0305HA3-00C1J | | | Current Test Status | | <input type="checkbox"/> In process <input checked="" type="checkbox"/> In process (exceed requested) <input type="checkbox"/> Termination |

Equipment: 1.Oven: E24-W520

Test Data Between Initial Test and Final Test

| Sample No. | Initial Test | Final Test | Deviation (%) | Initial Test | Final Test | Deviation (%) | Initial Test | Final Test | Deviation |
|------------|--------------------|--------------------|-----------------|-------------------|-------------------|-----------------|--------------------|---------------------|------------------|
| | Current Spec. (mA) | Current Spec. (mA) | | Speed Spec. (RPM) | Speed Spec. (RPM) | | Noise Spec. (dB A) | Noise Check. (dB A) | |
| | 500MAX. | 500MAX. | 15% MAX. | 12500REF | 12500REF | 15% MAX. | 46.0MAX. | 46.0MAX. | 3 dB MAX. |
| 1 | 365 | 369 | 1.1 | 12670 | 12451 | -1.7 | 40.1 | 39.7 | -0.4 |
| 2 | 378 | 383 | 1.3 | 12391 | 12346 | -0.4 | 40.7 | 40.5 | -0.2 |
| 3 | 365 | 376 | 3.0 | 12568 | 12700 | 1.1 | 39.1 | 39.7 | 0.6 |
| 4 | 379 | 376 | -0.8 | 12746 | 12741 | 0.0 | 40.2 | 40.6 | 0.4 |
| 5 | 374 | 381 | 1.9 | 13109 | 12972 | -1.0 | 40.3 | 40.5 | 0.2 |
| 6 | 377 | 377 | 0.0 | 13092 | 13045 | -0.4 | 39.8 | 39.8 | 0.0 |
| 7 | 375 | 376 | 0.3 | 12740 | 12919 | 1.4 | 39.9 | 39.7 | -0.2 |
| 8 | 371 | 382 | 3.0 | 12120 | 12328 | 1.7 | 39.1 | 39.3 | 0.2 |
| 9 | 368 | 371 | 0.8 | 12821 | 12744 | -0.6 | 40.7 | 39.5 | -1.2 |
| 10 | 367 | 374 | 1.9 | 12395 | 12557 | 1.3 | 40.7 | 40.2 | -0.5 |
| 11 | 367 | 377 | 2.7 | 12427 | 12579 | 1.2 | 40.3 | 40.1 | -0.2 |
| 12 | 375 | 371 | -1.1 | 12434 | 12810 | 3.0 | 40.2 | 39.8 | -0.4 |
| 13 | 375 | 382 | 1.9 | 12169 | 12371 | 1.7 | 40.1 | 40.2 | 0.1 |
| 14 | 375 | 382 | 1.9 | 13244 | 13296 | 0.4 | 40.4 | 39.4 | -1.0 |
| 15 | 367 | 377 | 2.7 | 13236 | 13244 | 0.1 | 39.7 | 39.7 | 0.0 |
| 16 | 380 | 379 | -0.3 | 12817 | 12812 | 0.0 | 40.6 | 39.3 | -1.3 |
| 17 | 375 | 382 | 1.9 | 12372 | 12179 | -1.6 | 40.4 | 40.4 | 0.0 |
| 18 | 367 | 371 | 1.1 | 12354 | 12493 | 1.1 | 40.1 | 40.0 | -0.1 |
| 19 | 364 | 367 | 0.8 | 12329 | 12233 | -0.8 | 39.3 | 40.4 | 1.1 |
| 20 | 379 | 381 | 0.5 | 12963 | 12862 | -0.8 | 39.9 | 40.5 | 0.6 |
| 21 | 365 | 377 | 3.3 | 12405 | 12466 | 0.5 | 40.1 | 40.2 | 0.1 |
| 22 | 376 | 375 | -0.3 | 12648 | 12189 | -3.6 | 39.3 | 39.7 | 0.4 |
| 23 | 363 | 368 | 1.4 | 12044 | 12306 | 2.2 | 40.3 | 40.7 | 0.4 |
| 24 | 370 | 382 | 3.2 | 12982 | 12907 | -0.6 | 39.5 | 39.7 | 0.2 |
| 25 | 374 | 369 | -1.3 | 13304 | 13457 | 1.2 | 40.0 | 40.5 | 0.5 |
| 26 | 369 | 372 | 0.8 | 12503 | 12701 | 1.6 | 40.9 | 40.4 | -0.5 |
| 27 | 360 | 365 | 1.4 | 12685 | 12383 | -2.4 | 40.2 | 40.3 | 0.1 |
| 28 | 385 | 386 | 0.3 | 12975 | 12924 | -0.4 | 40.6 | 39.7 | -0.9 |
| 29 | 366 | 377 | 3.0 | 12658 | 12846 | 1.5 | 40.2 | 40.3 | 0.1 |
| 30 | 368 | 369 | 0.3 | 12202 | 11996 | -1.7 | 40.3 | 40.1 | -0.2 |
| 31 | 375 | 382 | 1.9 | 12930 | 12970 | 0.3 | 40.2 | 40.5 | 0.3 |
| 32 | 362 | 366 | 1.1 | 12784 | 12803 | 0.1 | 40.1 | 40.5 | 0.4 |



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| Required Test Time (hrs) | Date for Test Beginning | Date for Test Termination (at least) | Sample Size (pcs): | Failure (pcs): | Current Total Test Time (hrs) |
|--------------------------|-------------------------|--------------------------------------|--------------------|----------------|-------------------------------|
| 1,490 | 2016/10/25 10:00 AM | 2016/12/27 12:28 PM | 56 | 0 | 1490.0 |

| | | | | |
|---|---------------------|-------------------------------------|---|--------------------------------------|
| Representative Test P/N :KDB0305HA3-00C1J | Current Test Status | <input type="checkbox"/> In process | <input checked="" type="checkbox"/> In process (exceed requested) | <input type="checkbox"/> Termination |
|---|---------------------|-------------------------------------|---|--------------------------------------|

Equipment: 1.Oven: E24-W520

Test Data Between Initial Test and Final Test

| Sample No. | Initial Test | Final Test | Deviation (%) | Initial Test | Final Test | Deviation (%) | Initial Test | Final Test | Deviation |
|------------|--------------------|--------------------|-----------------|-------------------|-------------------|-----------------|--------------------|---------------------|------------------|
| | Current Spec. (mA) | Current Spec. (mA) | | Speed Spec. (RPM) | Speed Spec. (RPM) | | Noise Spec. (dB A) | Noise Check. (dB A) | |
| | 500MAX. | 500MAX. | 15% MAX. | 12500REF | 12500REF | 15% MAX. | 46.0MAX. | 46.0MAX. | 3 dB MAX. |
| 33 | 375 | 375 | 0.0 | 12537 | 12757 | 1.8 | 40.3 | 40.5 | 0.2 |
| 34 | 370 | 378 | 2.2 | 12043 | 12207 | 1.4 | 39.8 | 39.8 | 0.0 |
| 35 | 369 | 371 | 0.5 | 12784 | 12550 | -1.8 | 39.8 | 39.5 | -0.3 |
| 36 | 371 | 383 | 3.2 | 12591 | 12449 | -1.1 | 40.2 | 40.0 | -0.2 |
| 37 | 364 | 371 | 1.9 | 12017 | 12011 | 0.0 | 39.5 | 40.7 | 1.2 |
| 38 | 370 | 376 | 1.6 | 12127 | 12177 | 0.4 | 39.6 | 40.0 | 0.4 |
| 39 | 372 | 375 | 0.8 | 12624 | 12739 | 0.9 | 39.9 | 40.5 | 0.6 |
| 40 | 371 | 374 | 0.8 | 12594 | 12528 | -0.5 | 39.7 | 39.7 | 0.0 |
| 41 | 369 | 378 | 2.4 | 12541 | 12374 | -1.3 | 40.7 | 40.7 | 0.0 |
| 42 | 370 | 375 | 1.4 | 12276 | 12235 | -0.3 | 40.7 | 40.0 | -0.7 |
| 43 | 366 | 372 | 1.6 | 12431 | 12264 | -1.3 | 40.3 | 40.1 | -0.2 |
| 44 | 374 | 378 | 1.1 | 12253 | 12392 | 1.1 | 40.4 | 40.5 | 0.1 |
| 45 | 365 | 368 | 0.8 | 12294 | 12701 | 3.3 | 40.5 | 39.8 | -0.7 |
| 46 | 377 | 383 | 1.6 | 13347 | 13716 | 2.8 | 40.1 | 39.6 | -0.5 |
| 47 | 375 | 377 | 0.5 | 12903 | 12807 | -0.7 | 40.9 | 41.7 | 0.8 |
| 48 | 361 | 368 | 1.9 | 12537 | 12612 | 0.6 | 40.0 | 39.5 | -0.5 |
| 49 | 367 | 365 | -0.5 | 13180 | 12873 | -2.3 | 40.2 | 40.1 | -0.1 |
| 50 | 378 | 368 | -2.6 | 12469 | 12023 | -3.6 | 39.7 | 39.5 | -0.2 |
| 51 | 367 | 372 | 1.4 | 12340 | 12418 | 0.6 | 40.8 | 39.6 | -1.2 |
| 52 | 364 | 366 | 0.5 | 12526 | 12640 | 0.9 | 39.9 | 40.5 | 0.6 |
| 53 | 361 | 368 | 1.9 | 12541 | 12471 | -0.6 | 40.3 | 40.1 | -0.2 |
| 54 | 371 | 379 | 2.2 | 12996 | 12796 | -1.5 | 40.6 | 40.5 | -0.1 |
| 55 | 372 | 379 | 1.9 | 12365 | 12494 | 1.0 | 40.0 | 39.4 | -0.6 |
| 56 | 368 | 376 | 2.2 | 12413 | 12225 | -1.5 | 40.1 | 40.0 | -0.1 |
| X-Bar | 370.41 | 374.95 | - | 12604.39 | 12608.73 | - | 40.13 | 40.08 | - |
| σ | 5.533 | 5.512 | - | 340.755 | 356.520 | - | 0.431 | 0.465 | - |

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|-------------------|--|---------------------|-------------|-------------|
| WJQEFML-2016237VD | 24.00 | 2016/12/27 12:00 PM | JING.WANG | TAOE.LIANG |