TE Connectivity

Product Change Notification: P-22-023375

PCN Date: 15-SEP-22

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:

SMT SLIDE SWITCHES

Description of Changes

This PCN corrects PCN-P-22-023366: As of August 1, 2022, the location of manufacturing for p/ns 1977143-4, 1977144-4 and 1977145-4 was moved from one location to another facility within Dongguan China. In addition, the following changes were made respectively: 1977143-4 & 1977144-4; a new die is in service to manufacture the moving contact. The molded actuator and board were previously made with Polyplastics LCP E130i now are made with Celanese LCP E130i. 1977145-4; a new die is in service to manufacture the contact and metal frame. The molded actuator and board were previously made with Polyplastics LCP E130i now are made with Celanese LCP E130i and tested using the new auto tester. Samples of switches assembled with new tooling and new resin material have been submitted in January 2022 to customer. The process and manufacturing team remains unchanged.

Reason for Changes:

A facility issue required immediate movement of tooling and staﬀ. New tooling and resin were already under evaluation to satisfy demand.

Estimated Dates:

Last Order Date (Obsolete Parts Only):	First Date To Ship (Changed Parts Only):
	15-SEP-2022
Last Ship Date (Obsolete Parts Only):	Last Date for Mixed Shipments: (Changed Parts Only):
	No Mixed Shipments

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1977143-4	NO						
1977144-4	NO						
1977145-4	NO						