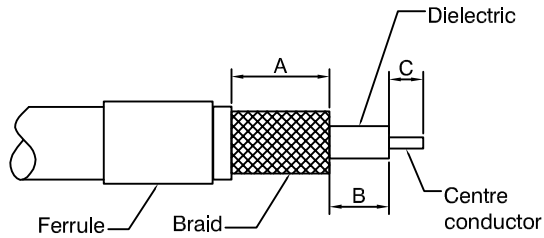


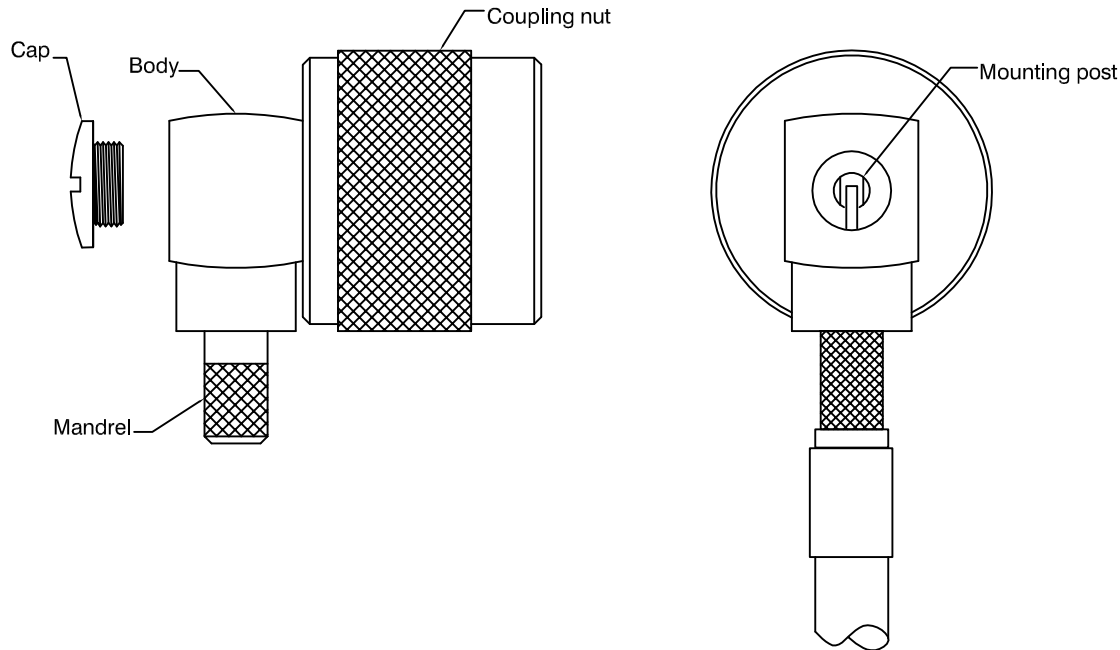
Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

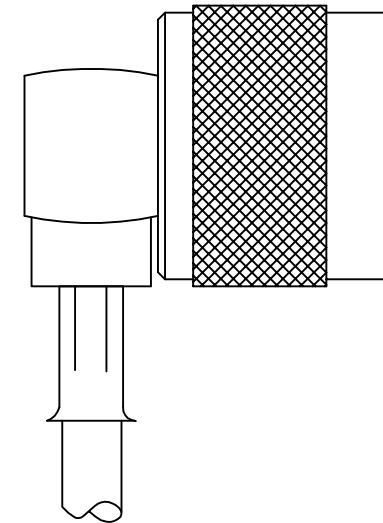
- A = 8mm
- B = 11mm
- C = 4mm



2) Tin the centre conductor of the cable. Insert the cable into the body. Make sure the braid is on the outside of the mandrel and the centre conductor is located in the mounting post.



3) Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector. Solder the centre conductor to the mounting post ensuring that it does not create a short circuit to the body. Screw the end cap into the body.



CAD Issue	BT	3	31 JUL 08
CAD Issue	SN	2	26 Oct 01
First Issue	CBB	1	02 Nov 98
DESCRIPTION OF REVISION	APPVD	ISS	DATE



Cinch Connectivity Solutions, Ltd
 11 Bilton Road
 Chelmsford
 Essex CM1 2UP, England
 T: +44 (0) 1245 342060
 F: +44 124 535 8938

SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

S Nash

CHECKED BY:

M Spooner

APPROVED BY:

M Nielsen

DATE:

26 Oct 01

DESCRIPTION:

Stripping and Assembly
 Instructions for N Crimp Right
 angle Plug

DRAWING NUMBER:

VAIN2101

PAGE: 1 OF 1