

LAYOUT SHOWN AS EXAMPLE

Keying Shown as example

Connector dimension	
Dim	Nominal
ØS	48 Max
Z	31 Max
VV THREAD	M37x1-6g

**CHARACTERISTICS**

- Standard : Based on MIL-DTL-38999 Series III
- Shell Material : Stainless Steel
- Shell Plating : Passivated
- Insulator : Thermoplastic
- Contacts : Copper Alloy
- Seals & Grommet : Silicon Elastomer
- Contact Plating : Gold over copper Alloy 0.8µm minimum
- Durability : 500 Mating cycles
- Delivered without Souriau contacts
- Temperature Range : -65°C to +200°C
- Salt Spray : 500 hours
- Mass : 117.08 g ± 10%

SOURIAU shall not be liable for any non-conformity or damage due to a use of the Products which does not comply with the Specifications issued by either of the Parties or by a third party (professional recommendation, technical notice.)

Country	Jurisdiction & Control List
FR	Not Listed

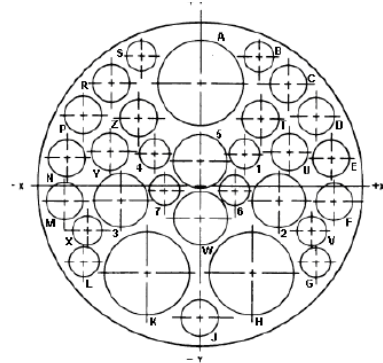
**PN: 8D525K20SEL**

A	07-10-2016	First Release	
ISS	DATE	Latest modification - by	MOD N°
Designed By:		Date:	<b>CUSTOMER DRAWING</b>
<b>TITLE</b>	<b>Stainless Steel Plug 8D series</b>		
SCALE		General linear Tolerances: ±--	NPRDS / PROJECT <b>859</b>
NA	 <b>WWW.SOURIAU.COM</b>		This document is the property of SOURIAU it must not be reproduced or communicated without permission
FORMAT	<b>A3</b>		SHEET 1/2
		<b>SOURIAU DRG N° 8D525K20SEL-C</b>	

BASIC SERIES:	8D	5	-	25	K	20	S	E	L	Delivered W/O Contacts
SHELL TYPE :	Plug with RFI Shielding				ORIENTATION : E					
CONTACT TYPE :	Standard Crimp Contact				CONTACT TYPE : SOCKET(500 Matings)					
SHELL SIZE :	25				CONTACT LAYOUT : 25-20					
PLATING :	K = Passivated									

4  
3  
2  
1

**Contact Layout**



Contacts (Insert arrangement 25-20)					
Contact position ID	Location		Contact position ID	Location	
	X-axis (mm)	Y-axis (mm)		X-axis (mm)	Y-axis (mm)
A	+000 (0.00)	+407 (10.34)	S	-234 (5.94)	+511 (12.98)
B	+234 (5.94)	+511 (12.98)	T	+243 (6.17)	+270 (6.86)
C	+352 (8.94)	+411 (10.44)	U	+357 (9.07)	+136 (3.45)
D	+466 (11.84)	+275 (6.99)	V	+450 (11.43)	-183 (4.65)
E	+530 (13.46)	+111 (2.82)	w	+000 (0.00)	-131 (3.33)
F	+537 (13.64)	-060 (1.52)	X	-450 (11.43)	-183 (4.65)
G	+467 (11.86)	-312 (7.92)	Y	-357 (9.07)	+136 (3.45)
H	+208 (5.28)	-353 (8.97)	Z	-243 (6.17)	+270 (6.86)
J	+000 (0.00)	-541 (13.74)	1	+195 (4.95)	+115 (2.92)
K	-208 (5.28)	-353 (8.97)	2	+317 (8.05)	-061 (1.55)
L	-467 (11.86)	-312 (7.92)	3	-317 (8.05)	-061 (1.55)
M	-537 (13.64)	-060 (1.52)	4	-195 (4.95)	+115 (2.92)

Contacts (insert arrangements 25-20)					
Contact position ID	Location		Contact position ID	Location	
	X-axis (mm)	Y-axis (mm)		X-axis (mm)	Y-axis (mm)
N	-530 (13.46)	+111 (2.82)	5	+000 (0.00)	+099 (2.51)
P	-466 (11.84)	+275 (6.99)	6	+141 (3.58)	-018 (0.46)
R	-352 (8.94)	+411 (10.44)	7	-141 (3.58)	-018 (0.46)

Shell size	Arrangement no.	Number of contacts	Size contacts	Service rating	Contact location	Standard contact	
						Pin	Socket
25	-20	3	8	Twinax	A,H,K	M39029/90-529	M39029/91-530
		4	12	Coax	2,3	M39029/28-211	M39029/75-416
		13	16	N	W,5	M39029/102-558	M39029/103-559
					C,D,E,F, J,M,N,P, R,T,U,Y, Z	M39029/58-364	M39029/56-352
10	20	B,G,L,S, V,X,1,4, 6,7	M39029/58-363	M39029/56-351			

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