

# Assembly instruction

# Series N

AB | 03.02.99 | 4515/H.G.

# No. 27070

## Tools and materials required:

Small saw : SUHNER 74 Z-0-0-12  
 Knife or razor blade  
 Scissors, file  
 Crimp tool (see table)

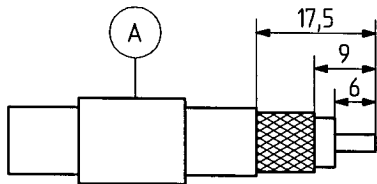
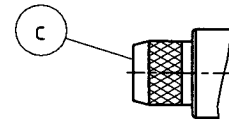
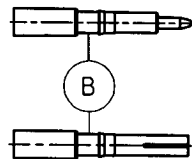
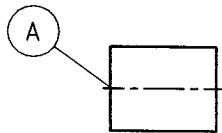
Straight connector for flexible cables

Cable entry: SUHNER Full Crimp

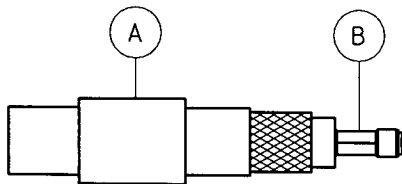
Connector types: (e.g.)

11 N-50-7-61 / 24 N-50-7-25

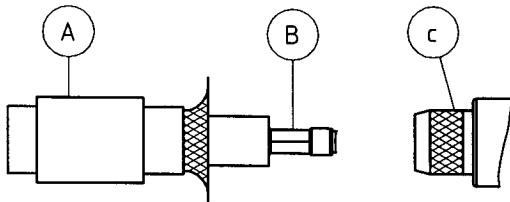
This connector is supplied in 3 parts.	Suitable cable:	RG 393/U ; EF 393
	Centre contact:	cavity 2,5
	Braid:	cavity D
	Crimp tool:	76 Z-0-7-8



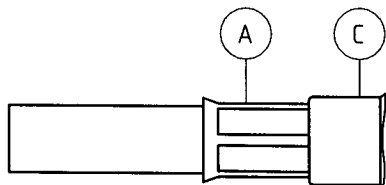
Slide ferrule A onto cable.  
 Prepare cable according to diagram.  
**CAUTION:** Do not damage braid and inner conductor of cable!



Push contact B over inner conductor of cable to abut cable dielectric and crimp.



Splay out braid.  
 Insert centre contact B into connector body C as far as stop.  
 Ensure that braid lies above the crimp neck.



Slide ferrule A over braid and crimp as close to connector body C as possible.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F. lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.



HUBER + SUHNER AG CH-9100 HERISAU

Deutscher Text: siehe Rückseite