

Customer Information Sheet

DRAWING No.: G125-MCXXX05LX-XXXXM

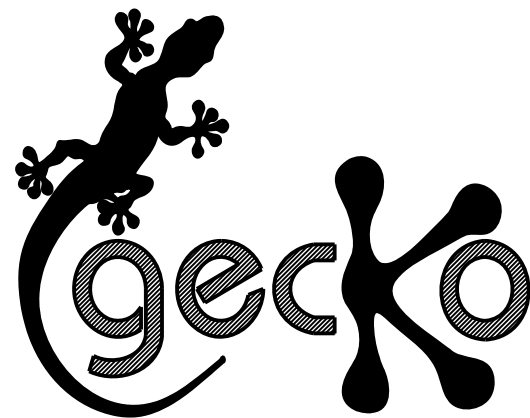
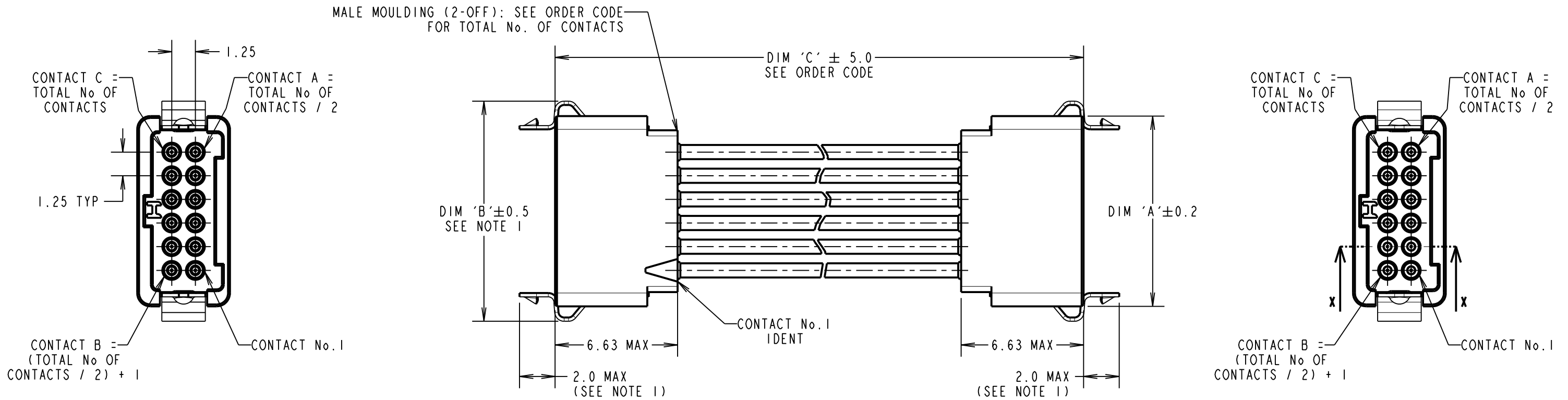
IF IN DOUBT - ASK

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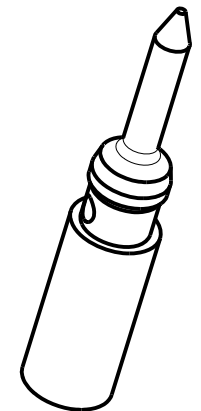
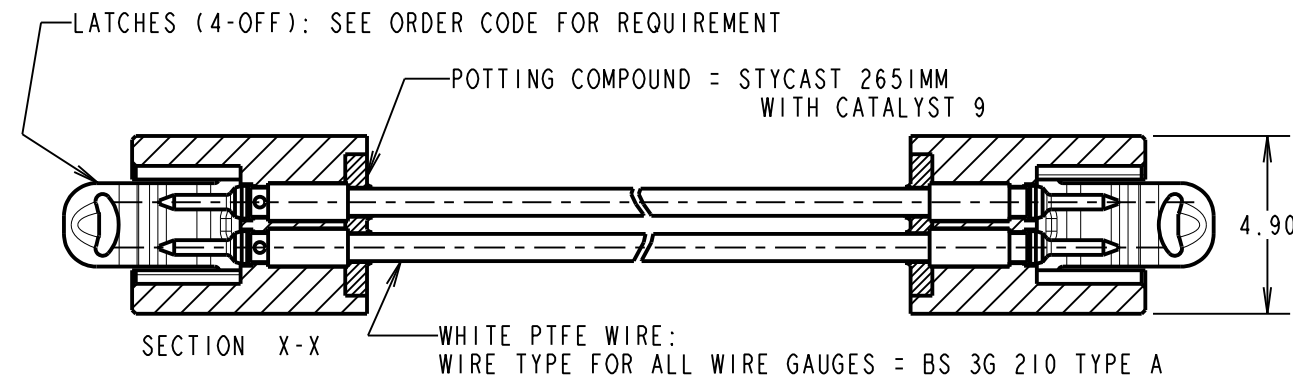
NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



PATENTED TECHNOLOGY



OBSOLETE
32AWG Variants
Last Time Buy 21-Aug-2020

G125-MCXXX05LX-XXXXM	
26 AWG = 1	DIM 'C' LENGTH: 0060 = 60mm MIN 9999 = 9999mm MAX
28 AWG = 2	
32 AWG = 4	
TOTAL No. OF CONTACTS:	STOCKED LENGTHS:
06, 10, 12, 16, 20, 26, 34, 50	0150 = 150mm 0300 = 300mm
	LATCHES: L0 = NO LATCHES L4 = LATCHES

DIM 'A'	(TOTAL No. OF CONTACTS - 2) x 0.625 + 3.80
DIM 'B'	(TOTAL No. OF CONTACTS - 2) x 0.625 + 5.2

- NOTES:
- LATCHES ARE SHOWN FOR ILLUSTRATION ONLY. WHEN "L0" IS SPECIFIED IN THE ORDER CODE NO LATCHES WILL BE FITTED.
 - WIRING OF CABLES:
CONTACT 1 TO CONTACT 1, CONTACT 2 TO CONTACT 2, CONTACT 3 TO CONTACT 3... CONTACT A TO CONTACT A... CONTACT B TO CONTACT B... CONTACT C TO CONTACT C.
 - CABLE ASSEMBLIES WILL BE PACKED IN BAGS OF 10.
 - FOR COMPLETE SPECIFICATION, SEE COMPONENT SPECIFICATIONS C049XX AND C125XX (LATEST ISSUES).
 - CUSTOM LENGTH CABLE ASSEMBLIES CAN BE PRODUCED FROM 60mm TO 9999mm. CONTACT OUR CABLETEAM ON CABLES@HARWIN.COM.

MGP	5	25.02.19	21737
NAME	ISS.	DATE	C/NOTE
APPROVED: MGP			
CHECKED: RP			
DRAWN: S.FLOWER			
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN
www.harwin.com
technical@harwin.com

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TOLERANCES
X. = ±1mm
X.X = ±0.50mm
X.XX = ±0.20mm
X.XXX = ±0.01mm
ANGLES = ±5°
UNLESS STATED

MATERIAL: SEE ABOVE
FINISH: SEE ABOVE
S/AREA: mm²

TITLE: G125 SERIES MALE CRIMP TO MALE CRIMP CABLE ASSY
DRAWING NUMBER: **G125-MCXXX05LX-XXXXM**
SHT 2 OF 2

Customer Information Sheet

DRAWING No.: G125-SERIES COMPONENT SPECIFICATION

IF IN DOUBT - ASK

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NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

SPECIFICATIONS:

MATERIALS:

MOULDING, PICK & PLACE CAP:
POLYAMIDE, PA4T-GF30 FR(40) UL94V-0,
HALOGEN FREE, FREE OF RED PHOSPHORUS

CONTACTS:

SIGNAL CONTACTS:
MALE PC-TAIL/SMT = PHOSPHOR BRONZE
MALE CRIMP = BRASS
ALL FEMALE CONTACTS = BERYLLIUM COPPER
POWER CONTACTS:
ALL CONTACTS = BERYLLIUM COPPER

LOCKING HARDWARE:

LATCHES: COPPER NICKEL TIN ALLOY
SCREW LOCK: STAINLESS STEEL

BACK POTTING COMPOUND (CABLE ASSEMBLIES ONLY):
STYCAST 2651 MM BACK POTTING WITH CATALYST 9

FINISH:

ALL SIGNAL CONTACTS:
0.2-0.3µm GOLD OVER NICKEL
ALL POWER CONTACTS:
0.76-1.00µm GOLD OVER 1.50-2.50µm NICKEL
AND COPPER FLASH
LATCHES:
3.0µm 100% TIN OVER NICKEL

MECHANICAL:

DURABILITY = 1000 OPERATIONS
RETENTION IN HOUSING (ALL CONTACTS) = 6.0N MIN
SIGNAL CONTACTS:
INSERTION FORCE = 2.8N MAX
WITHDRAWAL FORCE = 0.2N MIN
POWER CONTACTS:
INSERTION FORCE = 7.0N MAX
WITHDRAWAL FORCE = 0.2N MIN
SCREW-LOK:
RETENTION IN HOUSING = 20.0N MIN
LATCHES:
RETENTION IN HOUSING = 4.0N MIN

ENVIRONMENTAL:

CLASSIFICATION: 65/150/56 DAYS AT 93% RH

TEMPERATURE RANGE:

* EIA-364-32 : 2000 TEST CONDITION IV, DWELL
30mins, 5 CYCLES -65°C TO +150°C

MECHANICAL:

VIBRATION AND SHOCK:

* EIA-364-28D : 1999: TEST CONDITION IV: VIBRATION SEVERITY:
10Hz TO 2000Hz, 1.5mm, 198mm/s² (20G). DURATION 2Hr
* EIA-364-28D : 1999: TEST CONDITION IV: VIBRATION SEVERITY:
10Hz TO 2000Hz, 1.5mm, 198mm/s² (20G). DURATION 2Hr
* EIA-364-27B : 1996: TEST CONDITION E SHOCK SEVERITY: 981mm/s²
(100G) FOR 6ms IN Z AXIS, 490mm/s² (50G) FOR 11ms IN X & Y AXIS.
* EIA-364-01A : 2000: ACCELERATION: 490mm/s² (50G)
* BUMP SEVERITY: 390mm/s² (40G), 4000±10 BUMPS
* TESTED WITH LATCHED CONNECTORS

ELECTRICAL:

CURRENT RATING:

SIGNAL CONTACTS:
EIA-364-70A : 1998: INDIVIDUAL CONTACT IN ISOLATION AT 25°C = 2.8A MAX
EIA-364-70A : 1998: ALL CONTACTS SIMULTANEOUSLY AT 25°C = 2.0A MAX

POWER CONTACTS:

EIA-364-70A : 1998: PER CONTACT, THROUGH ALL CONTACTS = 10A MAX

CONTACT RESISTANCE:

EIA-364-06C : 2006: INITIAL CONTACT RESISTANCE = 20mΩ MAX
EIA-364-06C : 2006: CONTACT RESISTANCE AFTER CONDITIONING = 25mΩ MAX

VOLTAGE PROOF:

EIA-364-20C : 2004: SEA LEVEL (1013mbar) = 600V DC/AC PEAK
EIA-364-20C : 2004: ALTITUDE LEVEL (44mbar, 21,336m/70,000ft) = 350V DC/AC PEAK

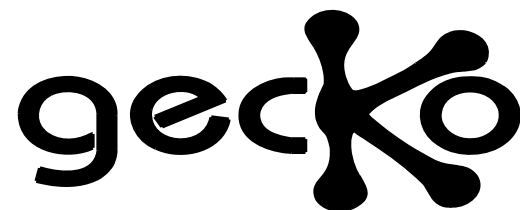
WORKING VOLTAGE:

AT SEA LEVEL (1006mbar) = 450V DC/AC PEAK
AT ALTITUDE (44mbar, 21,336m/70,000ft) = 250V DC/AC PEAK

INSULATION RESISTANCE:

EIA-364-21C : 2000: INSULATION RESISTANCE (INITIAL)
= 10GΩ MIN AT 500V DC
EIA-364-21C : 2000: INSULATION RESISTANCE (AFTER CONDITIONING)
= >1GΩ MIN AT 500V DC

FOR FULL COMPONENT SPECIFICATION SEE C125XX (LATEST ISSUE).



PATENTED TECHNOLOGY

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UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH:

SEE ABOVE

S/AREA:

mm²

TITLE:

G125 SERIES COMPONENT SPECIFICATION

DRAWING NUMBER:

G125-SERIES CONNECTORS

SHT
1
OF
1

RTP	5	04.10.19	22083
NAME	ISS.	DATE	C/NOTE
APPROVED:		R.PORTLOCK	
CHECKED:		S.BENNETT	
DRAWN:		S.FLOWER	
CUSTOMER REF.:			
ASSEMBLY DRG:			