

4

3

2

1


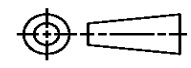
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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
	B1	ECR-16-011296		03OCT2016	GK	SD	

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2836423-1

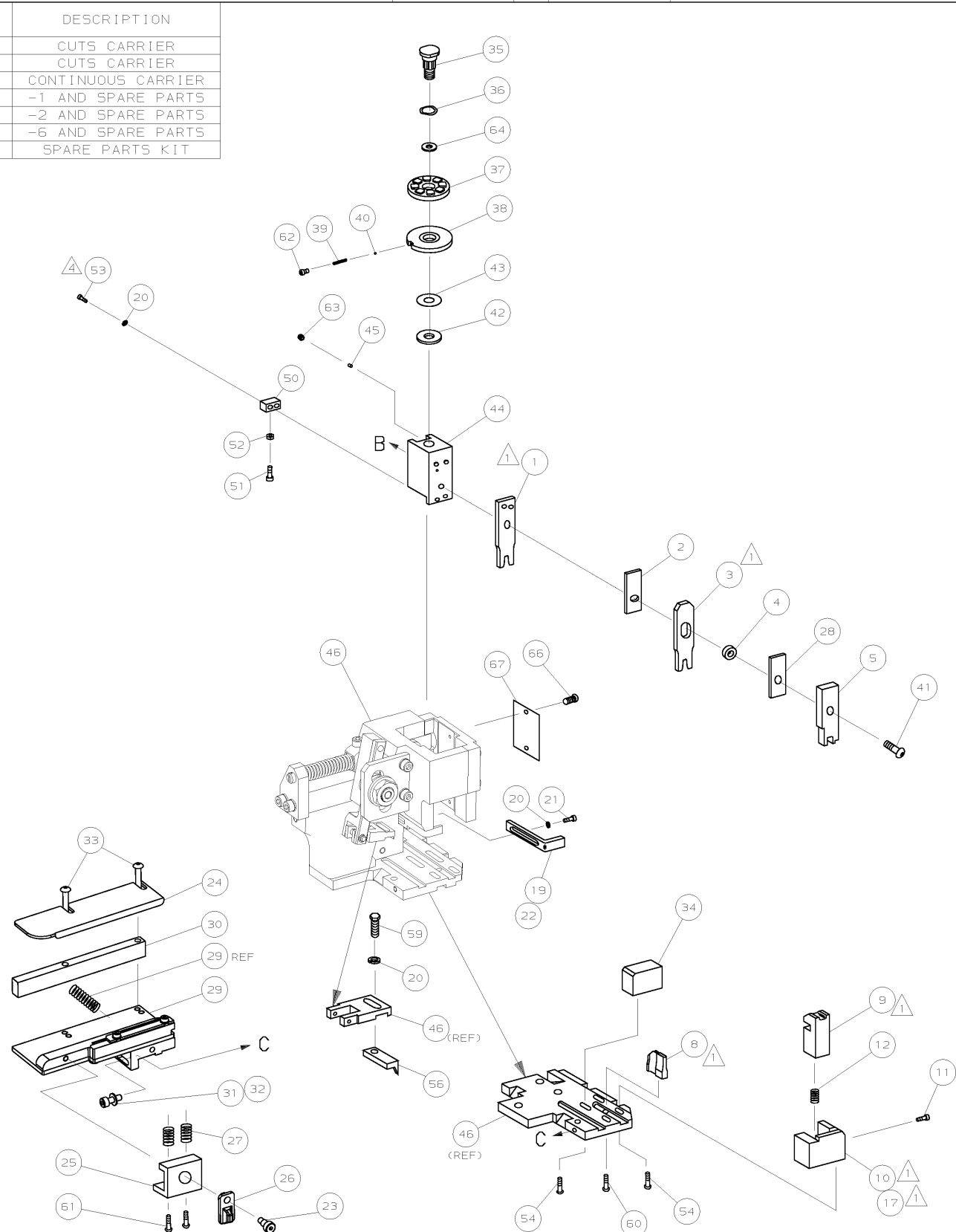
FOR REPLACEMENT PARTS FOR APPLICATOR 1426493
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1426493

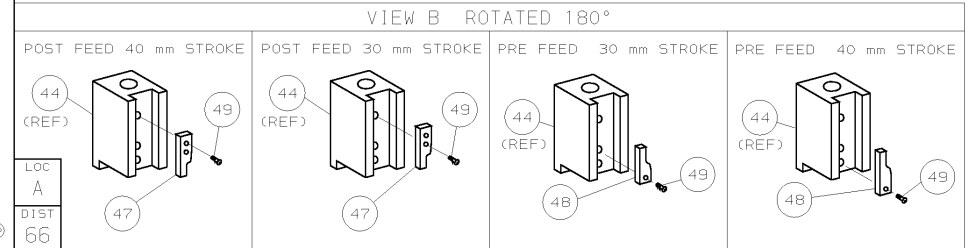
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV			TE Connectivity			
DIMENSIONS:		CHK	GOPALAKRISHNA HV			NAME			
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		SIDE FEED HD-I APPLICATOR					
		0 PLC ±	1 PLC ±	2 PLC ±	3 PLC ±	4 PLC ±	ANGLES ±	RESTRICTED TO	
MATERIAL		FINISH		APVD	STOUGH DALE		PRODUCT SPEC		
				APPLICATION SPEC		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
				WEIGHT		A3		©- 1426493	
				CUSTOMER DRAWING		SCALE	SHEET 1 OF 2	REV B1	

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426493-1	B	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426493-2	B	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426493-6	B	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426493-1	B	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426493-2	B	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426493-6	B	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426493-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS			
TERMINAL NAME: REC CONTACT ASSY M RANGE CLEAN BODY 025 CONN			
CRIMP	SIZE	TYPE	RANGE
WIRE	1.57 [.062 IN]	F	0.50-0.85mm ²
INSUL	1.78 [.070 IN]	0	1.25-1.90 [.049-.075 IN]
WIRE STRIP LENGTH		APPL INSTRUCTION	
4.50-5.00 [.177-.197 IN]		408-8322	
TERMINAL		FEED	
APPL SPEC 114-5278		8.00 [.315 IN]	
TERMINALS APPLIED			
1318329	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
WIRE SIZE	CRIMP HEIGHT	PIN PN AND LENGTH [IN]	
mm ² AWG			
0.85mm ²	1.08 ±0.05 [.043 ±.002 IN]	3-354779-6 [.31701]	
0.75mm ²	1.02 ±0.05 [.040 ±.002 IN]	4-354779-2 [.32001]	
0.50mm ²	0.92 ±0.05 [.036 ±.002 IN]	5-354779-0 [.32401]	



- 1. RECOMMENDED SPARE PARTS.
- 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4. CUT TO LENGTH AT ASSY.



QTY	REQD	PER	ASSY	PART NO	DESCRIPTION	ITEM NO			
-	1	1	1	1	1	1	1426493	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	72
-	1	1	1	1	1	1			71
-	1	1	1	1	1	1			70
-	1	1	1	1	1	1			69
-	1	1	1	1	1	1			68
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19) ID PLATE	66
-	1	1	1	1	1	1			65
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
-	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6)INS DISC	62
-	2	2	2	2	2	2	1-18024-5	SCR,BHC(M5X25)DRAG	61
-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
-	1	1	1	1	1	1			58
-	1	1	1	1	1	1			57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	1	1	1	1	1	1			55
-	4	4	4	4	4	4	18024-8	SCR,BHC(M4X12)SHEAR HOLDER	54
-	2	2	2	2	2	2	1-18023-2	SCR,SHC(M4X12)TERM HLD DWN	53
-	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
-	1	1	1	1	1	1	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	1	1	1	1	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	1	1	1	1	690124-1	WASHER, RAM	42
-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1	1	1	1	1320922-4	DISC, INSULATION	38
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
-	1	1	1	1	1	1	690212-1	POST, RAM	35
-	1	1	1	1	1	1	1320934-3	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1-455888-6	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	1	1	1	1	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
-	1	1	1	1	1	1	690472-1	STRIPPER	19
-	1	1	1	1	1	1			18
-	1	1	1	1	1	1	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
-	1	1	1	1	1	1			16
-	1	1	1	1	1	1			15
-	1	1	1	1	1	1			14
-	1	1	1	1	1	1			13
-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	1	1	1	1	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	454276-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	5-1333202-8	ANVIL	8
-	1	1	1	1	1	1			7
-	1	1	1	1	1	1			6
-	1	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	238011-7	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	4-456135-6	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	1-455888-0	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1633092-1	CRIMPER, WIRE	1

QTY REQD PER ASSY

REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)

PARTS LIST

MATL HT TR FIN

DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:

1 PLC DEC ±
2 PLC DEC ±
3 PLC DEC ±

ANGLES ±
SURF TEXTURE, REMOVE BURRS, BREAK SHARP EDGES RO.3B MAX

DR M. CLIFFORD 12MAR04 APP F. BACKHURST 12MAR04
CHK - REL 12-05-04 M. CLIFFORD

NAME SIDE FEED HD-I APPLICATOR MACHINE REF HD-I APPL

SCALE D DWG NO 1426493 SHEET 1 OF 1 REV B

CASE CODE 00779 CUSTOMER AND ASSEMBLY DRAWING RESTRICTED TO

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LAYOUT L1426493 SET UP GAGE 458637-3

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