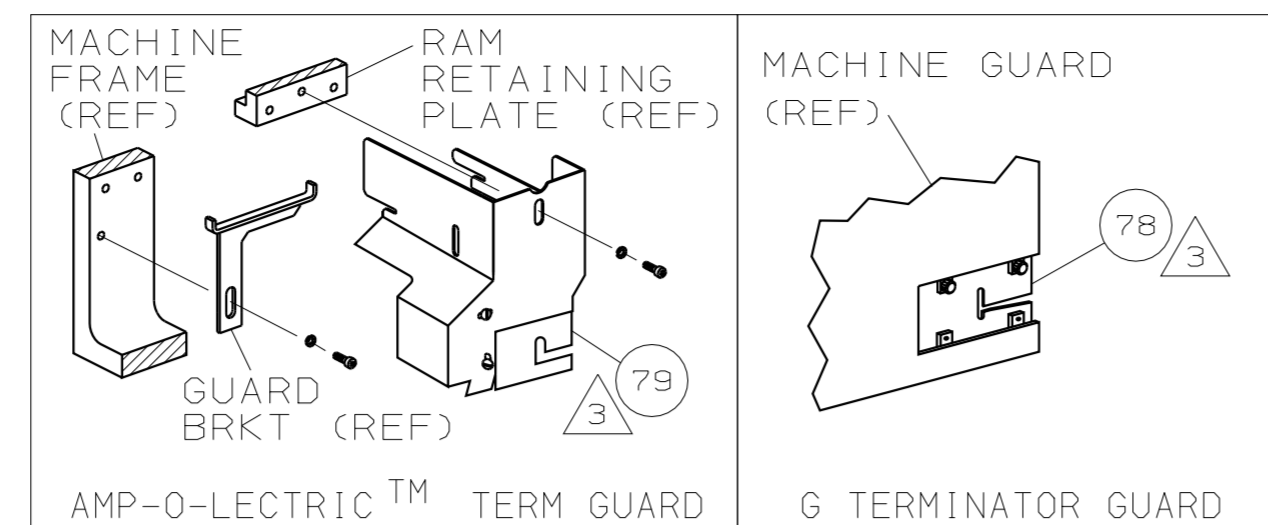


PART NUMBER	REV	FIRST USED
1852043-1	0	122500-1
1852043-2	0	565435-5
1852043-3	0	354500-1



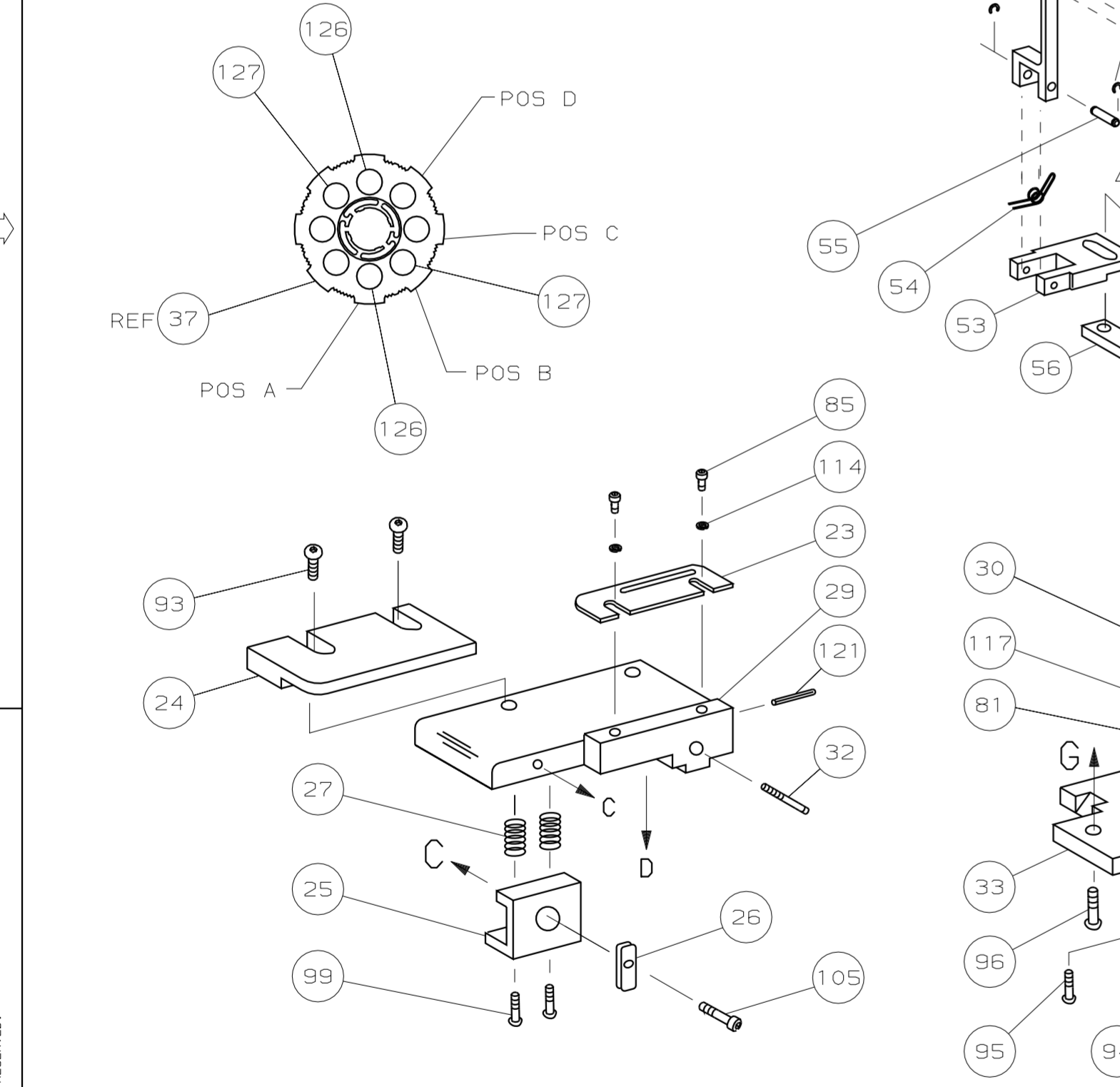
TERMINAL NAME: METRI-PACK, 280 SERIES			
CRIMPING DATA			
PAD LTR	CRIMP HEIGHT	WIRE SIZE	
A	1.19 ±0.05 [0.047 ±0.002IN]	0.5mm ²	
B	1.09 ±0.05 [0.043 ±0.002IN]	0.35mm ²	
C	NOT	USED	
D	NOT	USED	
CRIMP	SIZE	TYPE	RANGE
WIRE	1.91 [0.075 IN]	F	0.35-0.5mm ²
INSUL	2.44 [0.096 IN]	F	1.47-2.19
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION
5.21-5.97	NONE	16.26	408-8040
			SET UP GAGE
			L1819

LEADMAKER		MECH POST FEED				
BENCH MODEL	K	MECH PRE FEED				
BENCH MODEL	G	MECH PRE FEED				
REF	REF	REF	B	22594-8	NUT, HEX (1/2-20)	70
REF	REF	REF	B	240628-1	PLATE, ADJUSTMENT	69
REF	REF	REF	B	240626-1	SHAFT, PIVOT	68
REF	REF	REF	B	240633-1	BUSHING	67
REF	REF	REF	A	455680-1	LEVER, INTERMEDIATE	66
REF	REF	REF	B	240629-1	BLOCK, PIVOT	65
REF	REF	REF	A	240632-2	SCREW, ADJ FEED ROD	64
REF	REF	REF	B	240659-3	PIN, CAM ROLLER	63
REF	REF	REF	B	240658-1	ROLLER, CAM	62
REF	REF	REF	B	454398-2	ROD, FEED	61
REF	REF	REF	A	454178-1	GUIDE, FEED ROD	60
REF	REF	REF	C	454220-1	CAP, RAM	59
REF	REF	REF	D	454485-1	HOUSING	58

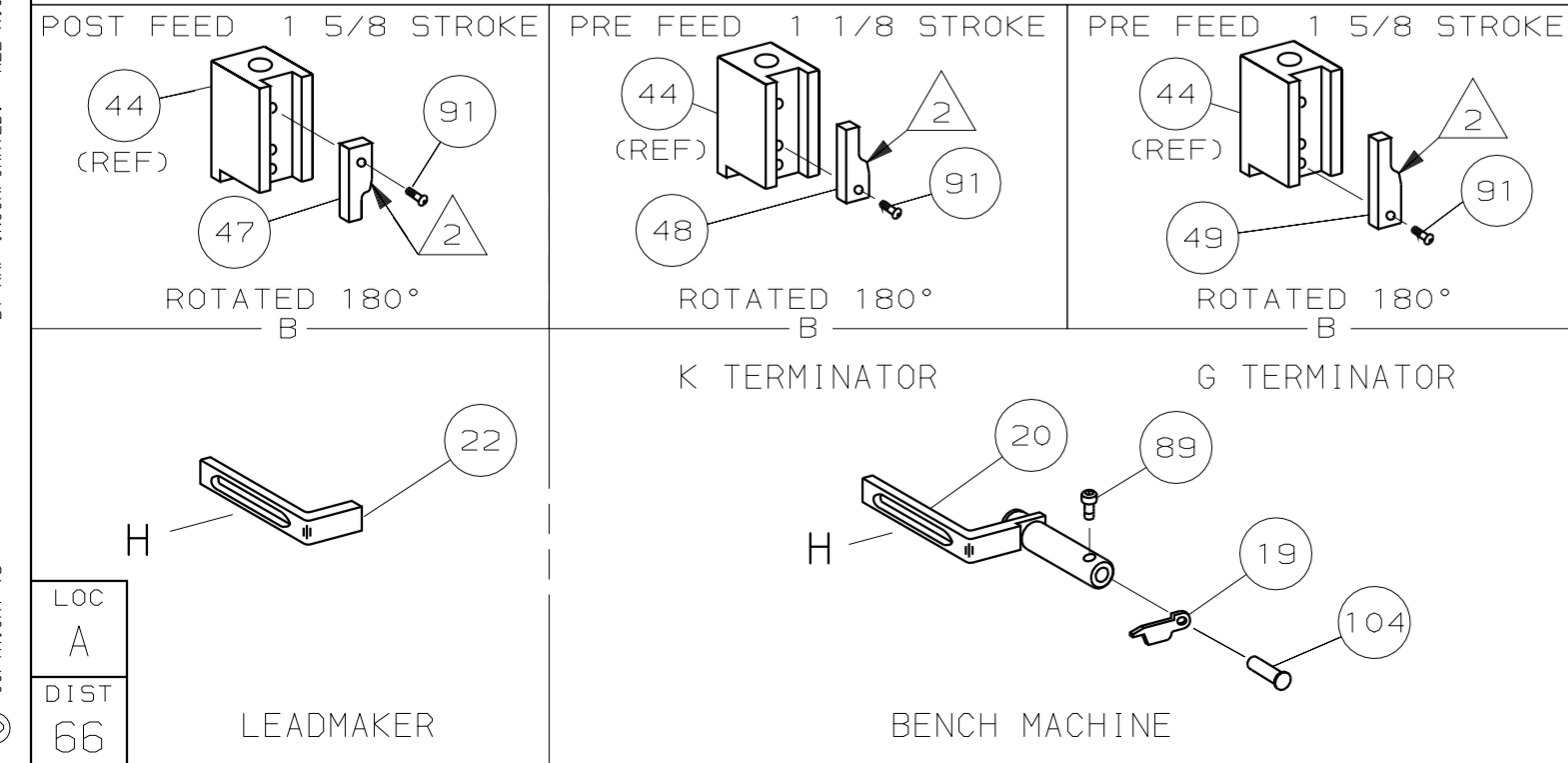
QTY REOD PER ASSY				PARTS LIST			
QTY	REF	REF	REF	PART NO	DESCRIPTION	ITEM NO	
129							
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PROTOTYPE DESIGN NOT RELEASED FOR PRODUCTION

THIS DRAWING IS A CONTROLLED DOCUMENT.



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
- 6 CUT TO LENGTH AT ASSY



DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED.

DR C.ERISMAN 26APR05 APP T.ELBIN 26APR05
 CHK 26APR05 REL -
 C.ERISMAN

NAME: SIDE FEED HDM APPLICATOR MACHINE REF: MINI APPL
 SCALE: D DWG NO: 1852043 SHEET: 1 OF 1 REV: 0

REVISION RECORD

CAGE CODE: 00779 CUSTOMER AND ASSEMBLY DRAWING RESTRICTED TO