

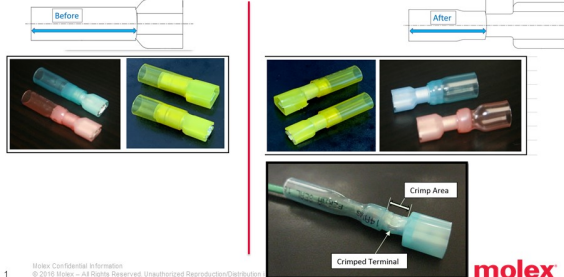


# Product Change Notification (PCN)

PCN Number	511248	Date Issued	December 02, 2021
Reason for Change	Manufacturing Process Change (Molex)		
Change Type Description	This letter is to inform you that the manufacturing process for the part(s) identified in this notice is changing. No changes will be made to the product as a result of this process change.		
Assessment of Change	Product will be fully qualified before it is shipped. Qualification reports will be available after below listed date		
Internal Molex Qualification Date	March 18, 2022		
Sample Availability Date (Changed Part)	March 18, 2022		
Planned Implementation Date	May 12, 2022		
Method of Identifying Change	No special marking on the product or packaging		

## Before Change

- Example of Fully Insulated Male Coupler Quick-Connect Terminal Connectors with Heat-Shrink Tubing not in the conductor crimp area.



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## After Change

### Overview

- Molex is realigning (shorten) the Heat-Shrink Tubing in order to provide a clear crimp area over the insulated conductor barrel. This will impact Perma-Seal Coupler Quick-Connects, Red 22-18 awg, & Yellow 12-10 awg.
  - There's No Impact in overall length, fit, form or function of these products.
  - These terminals are already UL/CSA Certified and crimped without heat shrink tubing in the crimping area.
  - Part Number Impact There are (4) base parts impacted
- | Order No. | Eng'g No. | TAPE MOUNTED Order No. | TAPE MOUNTED ENG'g No. |
|-----------|-----------|------------------------|------------------------|
| 191640017 | SAA-9261  | 191640016              | SAA-9261T              |
| 191640050 | SBB-9263  | 191640051              | SBB-9263T              |
| 191640076 | SC-9281   | 191640305              | SC-9281T               |
| 191640075 | SC-9280   |                        |                        |
- "See attached impacted parts list for all other packaging versions of these parts"
  - PPAP and samples available upon request

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You may address any technical inquiries regarding this PCN by sending E-mail to [pcn\\_coordinator@molex.com](mailto:pcn_coordinator@molex.com) or your Local Sales Engineer.

Note: While responding, please retain "**PCN Notification:511248**" in the e-mail Subject line for faster response.

RELEASED

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PCN #	Molex Part #
511248	191640017
511248	191640018
511248	191640050
511248	191640051
511248	191640076

**Affected Parts:**

19164-0017
19164-0050
19164-0075
19164-0076
19164-0305