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LOC DIST

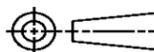
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

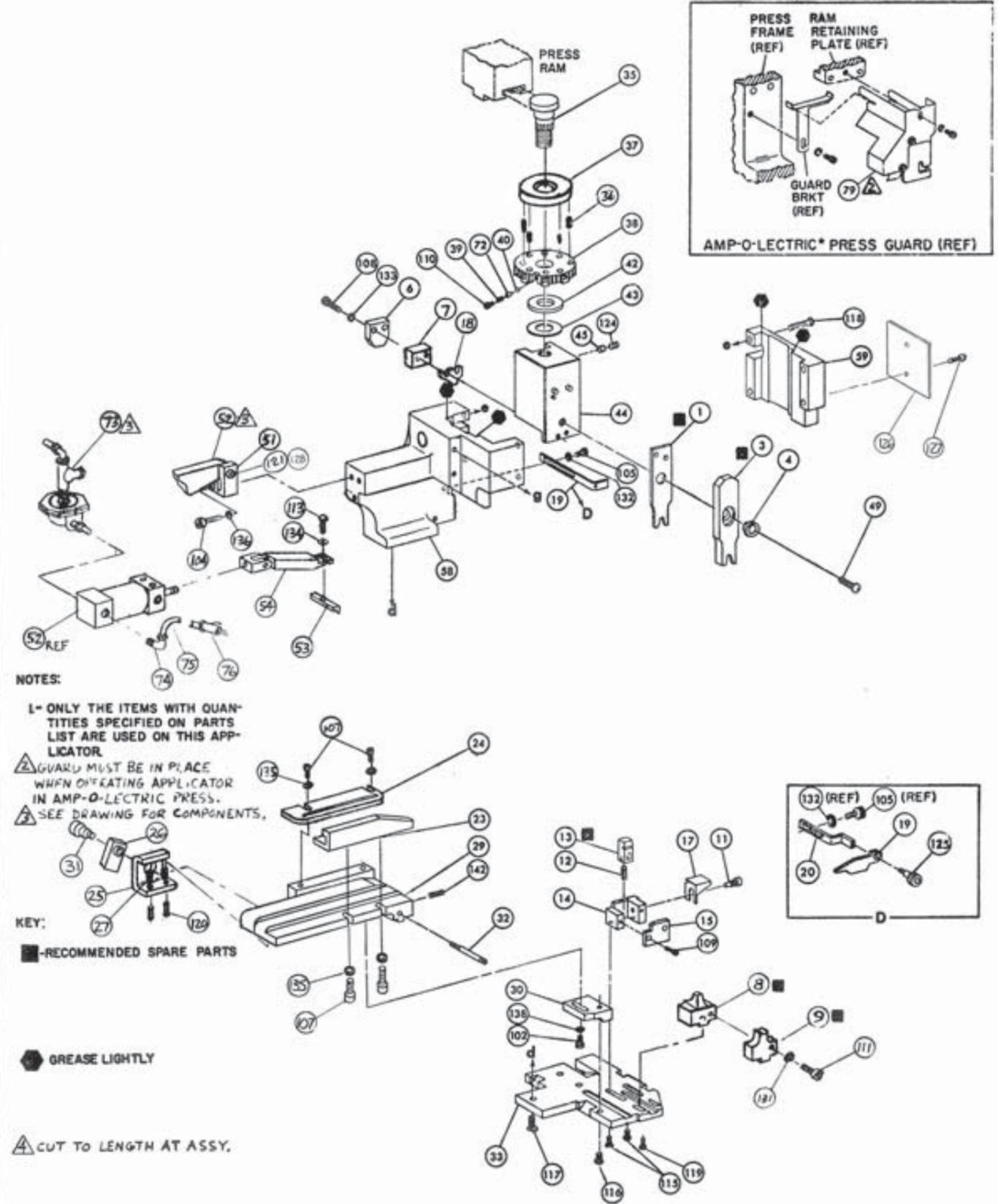
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	 TE Connectivity		
DIMENSIONS:		CHK			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME		
		PRODUCT SPEC	RESTRICTED TO		
		APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO
MATERIAL	FINISH	WEIGHT	A3	C-	
		SCALE	SHEET	OF	REV

THIS DRAWING IS A CONTROLLED DOCUMENT



NOTES:

- 1- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR
- ▲ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
- ▲ SEE DRAWING FOR COMPONENTS.

KEY:

- -RECOMMENDED SPARE PARTS
- GREASE LIGHTLY
- ▲ CUT TO LENGTH AT ASSY.

145	1	454220-1	CAP HOUSING	59
144	1	454485-1	HOUSING	58
143				57
142				56
141				55
140	1	461062-1	ASSY FEED FINGER	54
139	1	1-694433-5	PAWL FEED	53
138	1	461065-1	ASSY AIR FEED	52
137	1	459610-1	MOUNT FEED BRACKET	51
136				50
135	1	7-21002-9	BOLT CRIMPER	49
134				48
133				47
132				46
131	1	690191-1	PLUG NYLON	45
130	1	455673-1	RAM	44
129	1	690125-1	WASHER LAMINATED	43
128	1	1-690124-0	WASHER RAM	42
127				41
126	1	23241-6	BALL STEEL	40
125	1	690170-1	SPRING COMPRESSION	39
124	1	690142-1	DISC INSULATION	38
123	1	459663-4	DISC WIRE	37
122	8	2-22780-5	SPRING COMPRESSION	36
121	1	690212-1	POST RAM	35
120				34
119	1	455675-3	PLATE BASE	33
118	1	690432-3	SCREW ADJ.	32
117	1	22353-8	SCR SHLD SLOT HEAD .187 DIA	31
116	1	455689-1	BLOCK STRIP GUIDE ADJ	30
115	1	684045-1	PLATE STRIP GUIDE	29
114				28
113	2	1-22284-0	SPRING DRAG	27
112	1	240793-4	LEVER DRAG RELEASE	26
111	1	240792-6	DRAG STOCK	25
110	1	690438-4	GUIDE STRIP (REAR)	24
109	1	684042-1	GUIDE STRIP (FRONT)	23
108				22
107				21
106	1	458950-1	ARM STRIPPER	20
105	1	458949-1	STRIPPER	19
104	1	463460-1	HOLDER TERMINAL	18
103				17
102	1	691668-2	GUIDE CRIMPER	16
101	1	351104-1	PLATE SHEAR (REAR)	15
79	1	690462-7	HOLDER SHEAR (REAR)	14
78	1	469542-1	SHEAR FLOAT (REAR)	13
77	1	5-22280-0	SPRING SHEAR	12
76	1	690461-2	STOP SHEAR	11
75				10
74	1	454766-9	ANVIL INSULATION	9
73	1	467660-1	ANVIL WIRE	8
72	1	1-240641-8	SPACER DEPRESSOR (REAR)	7
71	1	690468-6	DEPRESSOR SHEAR (REAR)	6
70				5
69	1	238009-1	SPACER TUBULAR INS CRIMPER	4
68	1	1-454765-1	CRIMPER INSULATION	3
67				2
66	1	467661-1	CRIMPER WIRE	1

CRIMPING DATA				APPLICATOR WILL APPLY			
PAD	CRIMP HEIGHT	WIRE SIZE	STRIP LENGTH	PIDG	PG	RINGS SPADES	RINGS SPADES
▲	.082	22-16				640756 640763	640798 640805
						640757 640764	640799 640806
						640758 640765	640800 640807
						640766 640767	640801 640808
						640768 640769	640802 640809
						640770 640771	640810 640811
						640772 640773	640812 640813
						640774 640775	640814 640815
						640776 640777	640816 640817
						640778 640779	640818 640819
						640780 640781	640820 640821
						640782 640783	640822 640823
						640784 640785	640824 640825
						640786 640787	640826 640827
						640788 640789	640828 640829
						640790 640791	640830 640831
						640792 640793	640832 640833
						640794 640795	640834 640835
						640796 640797	640836 640837
						640798 640799	640838 640839
						640800 640801	640840 640841

REMARKS		NO	REV
TO APPLY TERMINAL SPEC 114-1002			
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION	
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL	
ADDRESS	PURCHASE ORDER	CUSTOMER COPY	
CITY	ENG APP	FIELD ENG COPY	

AMP-O-LECTRIC AIR FEED
 USE .12 DIA 50/50 SOLDER TO CHECK CRIMP HEIGHT.

SET UP DATE: 10-1-81
 458637-1043

AMP INCORPORATED
 Hunting Park, Pa

MINIATURE QUICK CHANGE APPLICATOR
 SIDE FEED (COMMON CRIMP PIDG PG 22-18)