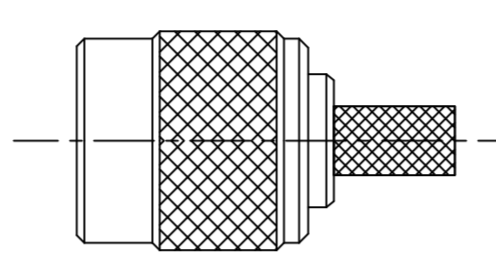
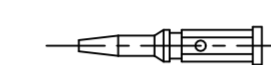
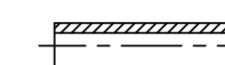
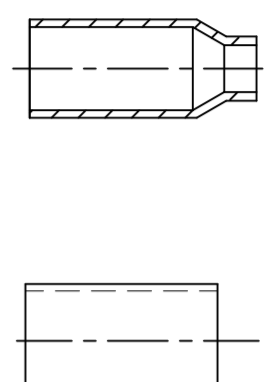




REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-

COMPONENTS

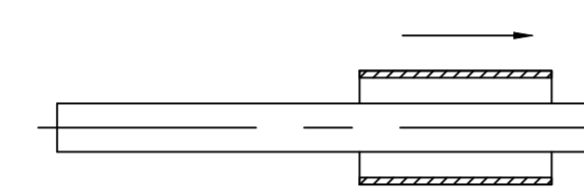
MAIN BODY (ITEM 1,3,4,6,7 & 8)	CENTRE CONTACT (ITEM 2)	PUSHER SLEEVE (ITEM 9)	CRIMP FERRULES (ITEM 5 & 10)
			

ASSEMBLY INSTRUCTION

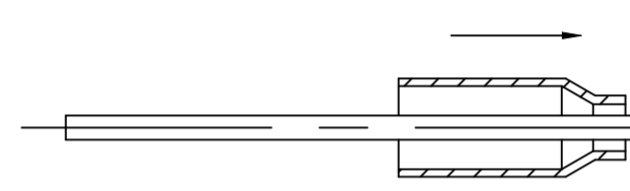
CABLES: RG58C/U, 141A/U, 303/U, URM43, 76, BELDEN 9907, KX15

CABLES: RG174A/U, 188A/U, 316/U, URM95, KX3B, KX22A

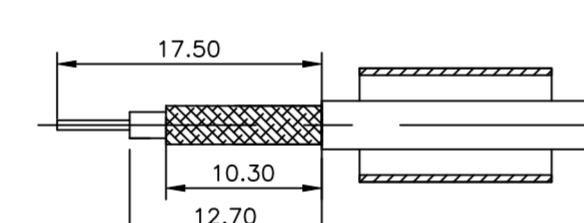
**STEP 1**  
1. SLIDE METAL CRIMP FERRULE OVER CABLE



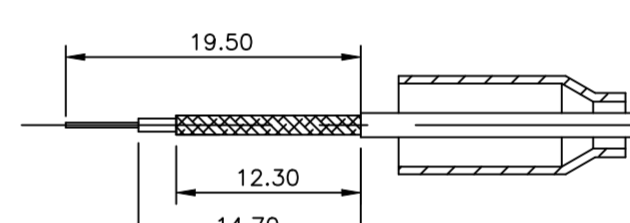
**STEP 1**  
1. SLIDE METAL CRIMP FERRULE OVER CABLE



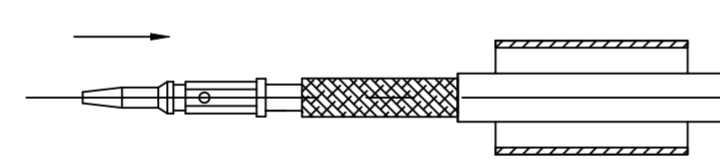
**STEP 2**  
1. STRIP CABLE TO DIMENSIONS AS SHOWN



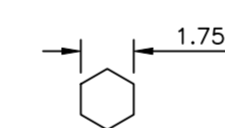
**STEP 2**  
1. STRIP CABLE TO DIMENSIONS AS SHOWN



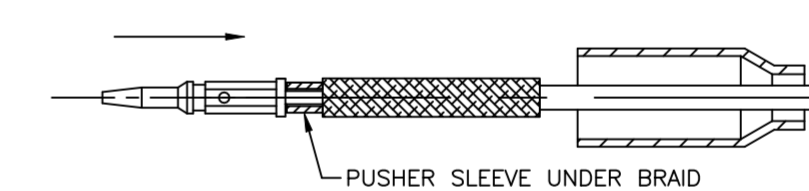
**STEP 3**  
1. FIT CONTACT OVER CENTRE CONDUCTOR TO BUTT AGAINST DIELECTRIC.  
2. CRIMP USING TOOL AS NOTES ON PAGE 1.



RECOMMENDED CENTRE CONTACT A/F HEX

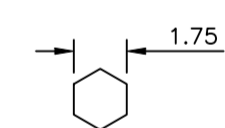


**STEP 3**  
1. SLIDE ITEM 10 PUSHER SLEEVE OVER DIELECTRIC BEFORE FITTING THE CONTACT.  
2. FIT CONTACT OVER CENTRE CONDUCTOR TO BUTT AGAINST DIELECTRIC.  
3. CRIMP USING TOOL AS NOTES ON PAGE 1.

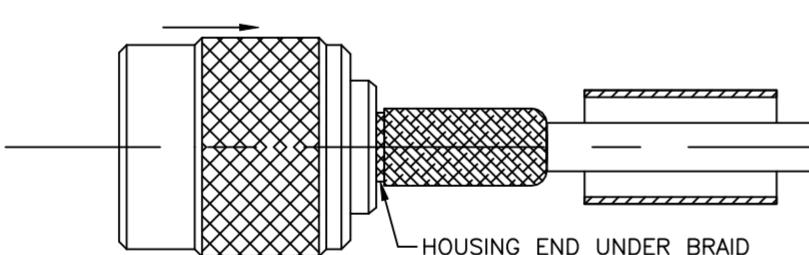


PUSHER SLEEVE UNDER BRAID

RECOMMENDED CENTRE CONTACT A/F HEX

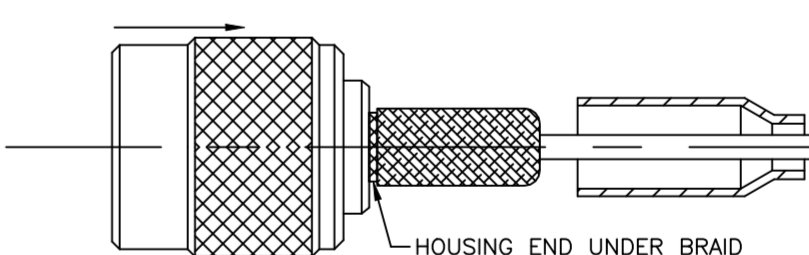


**STEP 4**  
1. PRESS SUB-ASSEMBLY INTO BODY, UNTIL CONTACT IS FULLY LOCATED BY AN AUDIBLE CLICK.  
2. ENSURE THAT KNURLED HOUSING INSERTS BETWEEN THE DIELECTRIC AND CABLE BRAID.



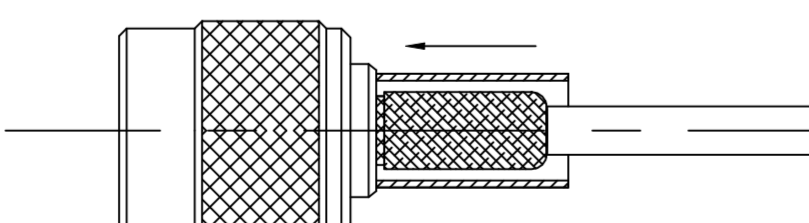
HOUSING END UNDER BRAID

**STEP 4**  
1. PRESS SUB-ASSEMBLY INTO BODY, UNTIL CONTACT IS FULLY LOCATED BY AN AUDIBLE CLICK.  
2. ENSURE THAT KNURLED HOUSING INSERTS BETWEEN THE PUSHER SLEEVE AND CABLE BRAID.

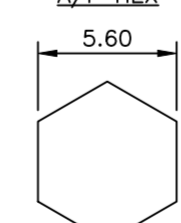


HOUSING END UNDER BRAID

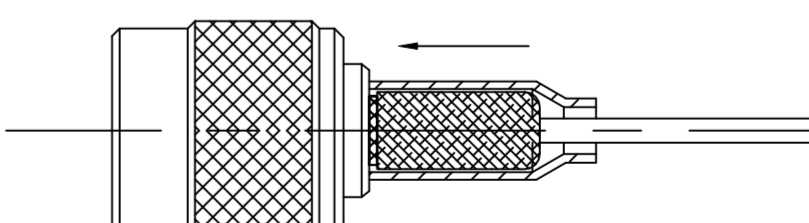
**STEP 5**  
1. SLIDE CRIMP FERRULE ALONG THE CABLE UNTIL IT BUTTS AGAINST THE HOUSING BODY.  
2. CRIMP USING TOOL AS NOTED ON PAGE 1.  
3. CRIMP DIMENSION AS SHOWN.



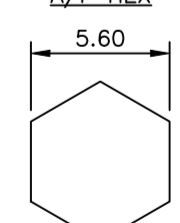
RECOMMENDED CRIMP SLEEVE A/F HEX



**STEP 5**  
1. SLIDE CRIMP FERRULE ALONG THE CABLE UNTIL IT BUTTS AGAINST THE BODY HOUSING.  
2. CRIMP USING TOOL AS NOTED ON PAGE 1.  
3. CRIMP DIMENSION AS SHOWN.



RECOMMENDED CRIMP SLEEVE A/F HEX



THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN	RITA ZUO	11 Mar 09
CHK	ANSON MA	11 Mar 09
APVD	BOB ZHAO	11 Mar 09

NAME: ANSON MA

PRODUCT SPEC: 108-112000

APPLICATION SPEC: SHEET 2

WEIGHT: -

CUSTOMER DRAWING

SCALE: NTS

SHEET: 2 OF 2

REV: C1

TE Connectivity Ltd.

TNC STRAIGHT PLUG HEX CRIMP 50 OHM

RESTRICTED TO: -