



**INSTRUCTIONS:**

- 1) CUT THE WIRES ACCORDINGLY AS SHOWN ABOVE.
- 2) RUN IT THROUGH INSULATOR AND SOLDER THE CONTACT WIRES TO THE PLUG ASSEMBLY. CONNECT THE INSULATOR TO THE PLUG ASSEMBLY.
- 3) NOW SLIDE THE CONNECTED PLUG ASSEMBLY, INSULATOR INTO THE TINI QG HOUSING. MAKE SURE THAT THE PLUG ASSEMBLY IS BUTTED UP AGAINST THE FRONT OF THE TINI QG HOUSING.
- 4) SOLDER THE GROUND TERMINAL WIRE TO THE TINI QG HOUSING'S LOWER THRU HOLE AS SHOWN.
- 5) SLIDE THE BOTTOM PLASTIC HOUSING UP TOWARDS THE FEMALE HOUSING
- 6) DROP AND SLIDE THE TOP RIGHT ANGLE HOUSING INTO THE GROVE SUCH AS IT LATCHES WITH THE BOTTOM PLASTIC AND FEMALE HOUSING.
- 7) SLIDE THE CABLE CLAMP THROUGH THE CABLE INTO THE TOP/BOT HOUSINGS AS SHOWN.
- 8) SCREW THE PLUG HANDLE AND POP IN THE BOOT TO ASSEMBLE FULL PRODUCT.

PRELIMINARY CUSTOMER DRAWING

REV	ECO NUMBER	DATE	BY	APVD
0B	EDITED LAYOUT	01/03/17	AM	*
REVISIONS				

★ STAR SYMBOL DENOTES CRITICAL DIMENSION

**UNLESS OTHERWISE SPECIFIED**

1. ALL DIMENSIONS IN INCHES
  - TWO PLACE DECIMALS ±0.01
  - THREE PLACE DECIMALS ±0.005
  - ANGLES ±1°
  - ALL DIA. CONCENTRIC WITHIN 0.005 T.I.R.
2. FEATURES ON THE SAME CENTERLINE MUST BE ALIGNED WITHIN ±0.002
3. REMOVE ALL BURRS

DO NOT SCALE DRAWING

THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSES ONLY.

SIZE *	WIDTH *	MULT *	LBS/M *	TEMPER *
FINISH *	MATERIAL *		SPEC No. *	
SPEC No. *	FIRST USED ON *		SCALE 1:1	
DATE DRAWN	BY	CHKD	APVD	<b>Switchcraft</b> <sup>®</sup>
07/27/16	AM	*	*	
NAME			PART No.	REV
TINI QG, FEMALE RA RoHS			TARA_FX SERIES_CD	0B

SHEET 1 OF 1

