



Material Safety Data Sheet

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This material safety data sheet (MSDS) is provided as a courtesy in response to a customer request. This product is not regulated under, and a MSDS is not required for this product by the OSHA Hazard Communication Standard (29 CFR 1910.1200) because, when used as recommended or under ordinary conditions, it should not present a health and safety hazard. However, use or processing of the product not in accordance with the product's recommendations or not under ordinary conditions may affect the performance of the product and may present potential health and safety hazards.

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M™ Low Static, Non-Silicone Polyimide Film Tape 7419
MANUFACTURER: 3M
DIVISION: Electronics Markets Materials Division
ADDRESS: 3M Center
 St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

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Product Use:

Specific Use: applications requiring anti-static properties
 Intended Use: Industrial use

SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
POLYIMIDE FILM	Trade Secret	55 - 65 (typically 60)
ACRYLATE COPOLYMER	Trade Secret	35 - 45 (typically 39)

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Odor, Color, Grade: Odor free, amber color, high temperature tape

General Physical Form: Solid

Immediate health, physical, and environmental hazards: The environmental properties of this product present a low environmental hazard. This product, when used under reasonable conditions and in accordance with the 3M directions for use, should not present a health hazard. However, use or processing of the product in a manner not in accordance with the product's directions for

use may affect the performance of the product and may present potential health and safety hazards.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

No health effects are expected.

Skin Contact:

No health effects are expected.

Inhalation:

No health effects are expected.

Ingestion:

No health effects are expected.

3.3 POTENTIAL ENVIRONMENTAL EFFECTS

This substance does not leach metals or other RCRA (Resource Conservation and Recovery Act) listed TCLP (Toxic Characteristic Leaching Procedure) hazardous substances at concentrations that would make the product a hazardous waste.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: No need for first aid is anticipated.

Skin Contact: No need for first aid is anticipated.

Inhalation: No need for first aid is anticipated.

If Swallowed: No need for first aid is anticipated.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature	<i>No Data Available</i>
Flash Point	<i>No Data Available</i>
Flammable Limits - LEL	<i>Not Applicable</i>
Flammable Limits - UEL	<i>Not Applicable</i>

5.2 EXTINGUISHING MEDIA

Ordinary combustible material. Use fire extinguishers with class A extinguishing agents (e.g., water, foam). Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: No unusual fire or explosion hazards are anticipated. Non-flammable; ordinary combustible material.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Not applicable.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

This product is considered to be an article which does not release or otherwise result in exposure to a hazardous chemical under normal use conditions. For industrial or professional use only.

7.2 STORAGE

Not applicable.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Not applicable.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Not applicable.

8.2.2 Skin Protection

Not applicable. Avoid skin contact. Gloves are not required. Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

8.2.3 Respiratory Protection

Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection. Not applicable.

8.2.4 Prevention of Swallowing

Not applicable. Do not ingest.

8.3 EXPOSURE GUIDELINES

None Established

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Odor, Color, Grade:	Odor free, amber color, high temperature tape
General Physical Form:	Solid
Autoignition temperature	<i>No Data Available</i>
Flash Point	<i>No Data Available</i>
Flammable Limits - LEL	<i>Not Applicable</i>
Flammable Limits - UEL	<i>Not Applicable</i>
Boiling point	<i>Not Applicable</i>
Density	<i>No Data Available</i>
Vapor Density	<i>Not Applicable</i>
Vapor Density	<i>Not Applicable</i>
Vapor Pressure	<i>Not Applicable</i>
Vapor Pressure	Negligible
Specific Gravity	<i>Not Applicable</i>
pH	<i>Not Applicable</i>
Melting point	<i>Not Applicable</i>
Solubility In Water	<i>Not Applicable</i>
Solubility in Water	Nil

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid: None known

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Oxides of Nitrogen	During Combustion

Hazardous Decomposition: Under recommended usage conditions, hazardous decomposition products are not expected. Hazardous decomposition products may occur as a result of oxidation, heating, or reaction with another material.

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION**ECOTOXICOLOGICAL INFORMATION**

Not applicable.

CHEMICAL FATE INFORMATION

Not applicable.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Reclaim if feasible. If product can't be reclaimed, dispose of waste product in a sanitary landfill. Alternatively, incinerate the waste product in an industrial, commercial, or municipal incinerator. Incinerate in an industrial or commercial facility. As a disposal alternative, incinerate in an industrial or commercial facility.

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

ID Number(s):

HK-5000-0023-5, HK-5000-0024-3, HK-5000-0025-0, HK-5000-0026-8, HK-5000-0027-6, HK-5000-0028-4, HK-5000-0029-2, HK-5000-0030-0, HK-5000-0031-8, HK-5000-0032-6, HK-5000-0033-4

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - No Delayed Hazard - No

STATE REGULATIONS

Contact 3M for more information.

CHEMICAL INVENTORIES

This product is an article as defined by TSCA regulations, and is exempt from TSCA Inventory listing requirements. The components of this product are in compliance with notification requirements in the Philippines. Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

Revision Changes:

Section 1: Product name was modified.

Section 1: Product use information was modified.

Section 3: Potential environmental effects heading was modified.

Section 1: Division name was modified.
Copyright was modified.
Section 5: Unusual fire and explosion hazard information was modified.
Section 7: Handling information was modified.
Section 8: Skin protection phrase was modified.
Section 8: Respiratory protection information was modified.
Section 8: Prevention of swallowing information was modified.
Section 15: 311/312 hazard categories heading was modified.
Section 15: International regulations information was modified.
Section 15: State regulations information was modified.
Section 15: US federal regulations information was modified.
Section 10: Hazardous polymerization heading was modified.
Page Heading: Product name was modified.
Section 15: Inventories information was modified.
Article disclaimer text (following the copyright) was modified.
Section 12: Ecotoxicological information heading was modified.
Section 12: Chemical fate information heading was modified.
Section 1: Initial issue message was modified.
Section 8: Exposure guidelines information - none - was modified.
Section 10: Hazardous decomposition heading was modified.
Section 12: Ecotoxicological phrase was modified.
Section 12: Chemical Fate phrase was modified.
Section 14: ID Number heading was added.
Section 14: ID Number(s) was added.
Section 2: Ingredient phrase was added.

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