

Technical Data Sheet**Heat Shrink Labels**

This specification is intended to outline the physical and chemical properties of *PANDUIT's* GMHS21E tubing material for wire identification and insulation purposes and include the following part numbers and printable material identifiers:

Part Number Prefixes	
H000	

Printable Material Suffixes	
HPM	
HXM	

PRODUCT SPECIFICATIONS:

Description:	UL: This Heat Shrink Tube material is compliant to UL224. Rating temp.: 125 degrees C / Rating voltage: 300V / Flammability: VW-1. RoHS: the GMHS21E is compliant to RoHS Standards to Directive (2011/65/ EU) and (Annex II (EU) 2015/863) established on June 8, 2011.
Print Methods:	This material is recommended for thermal transfer printing.
Standard Colors:	White, Yellow
Shrink Ratio:	2 to 1 @ 212°F (100°C)
Service Temperature Range:	Minus 67°F to 257F (Minus 55°C to 125°C)
Storage Conditions:	Store at 70°F (21°C) and 50% Relative Humidity. For cassette products do not exceed 95°F.

PROPERTIES:

Tensile Strength:
Elongation Ultimate:
Dielectric Strength:
Low Temperature Flexibility:
Flammability:

PERFORMANCE:

min. 10.4MPa (ASTM D 638)
200% minimum (ASTM D 638)
AC2.5kV x 60 sec., no breakdown (ASTM D 876)
No Cracking – 1 hour @ minus 30 C (UL224)
Flame-retarded PBDE/PBB-free

Technical Data Sheet**CHEMICAL/SOLVENT RESISTANCE:**

Chemical Reagents	Test Method	Results
Ethanol	Attach to glass rod, then sink in each chemical/solvent for 2 hours	No Effect
Acetone		
0.1N Hydrochloric Acid		
0.1N Sodium Hydroxide		
Engine Oil		Tube pulled away from rod, but print remained legible and no cracking or discoloration was seen.
Toluene		
Hexane		
Mineral Spirits		
Ethyl Acetate		

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