

Global Change Notification (GCN)

Product Family MX123 10664193

GCN Number

Series 34566 & 34576 January 19, 2015

Date Issued

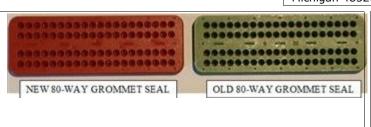
Reason For Change

New, Modified, Or Replacement Tooling

Change Description

The purpose of this letter is to inform you that Molex will be adding new capacity tooling to our grommet seal supplier for the MX123 - 80-Way and 56-Way Female Harness Connector Assemblies. This additional tooling is needed in order to keep up with current and future demands of this product. The grommet seal supplier will remain unchanged, and there are no changes to fit, form or function.

As a result of the new capacity tooling, the grommet seal color will change. The color of the existing/old 80-way grommet seal was green. The color of the new 80-way grommet seal will be rust red. The color of the existing/old 56-way grommet seal was light blue. The color of the new 56-way grommet seal will be rust red. This change is similar to one previously administered for the 73way. All current and future 80-way and 56-way female harness connector assemblies will be impacted by this change. This includes, but is not limited to, the attached list of part numbers. Please note that if you have recently requested custom void patterns for the 56-way and 80-way female harness connector assemblies, the new assemblies will also be affected by this change. All female harness connector assembly part numbers will remain the same. Only the subcomponent part number for the grommet seal itself will be changed. Product previously ordered should be FIFO'ed and consumed. No changes will be made to current packaging methods, materials or quantities. All Design Validation Testing has been completed and all related customer drawings will be updated to reflect the new grommet seals. Changes will be tracked via revision control on the drawings. Molex will submit PPAP documentation upon requests after Dec. 15th, 2014. Molex will begin shipment of the 56-way female harness connector assemblies with the new grommet seals beginning February 2015. Molex will begin shipment of the 80-way female harness connector assemblies with the new grommet seals beginning March 2015. At that time only rust red grommet seals will be shipped, as the green and light blue grommet seals will no longer be available. Marnie Fender Associate Product Manager 2025 Taylor Road Auburn Hills, Michigan 48326 (248) 371-9700 marnie.fender@molex.com Scott Reynolds Director Product Management 2025 Taylor Road Auburn Hills, Michigan 48326 (248) 371-9700 scott.reynolds@molex.com





Part Numbers Affected

Please refer to CustomerPartList.csv attached to e-mail message.

Reason For Short Notice Exception

New Capacity

Assessment Of Change (How Product Will Be Qualified & Validated)

validation testing

Internal Molex Qualification Date (Planned Date Information Available)

December 15, 2014

Sample Availability Date (Changed Part)

December 15, 2014

Date of Implementation	February 20, 2015	
Method of Identifying Change	new seal color	
Recommended Replacement Parts	NA	
Last Time Buy Date for Obsolete Parts		
Last Time Ship Date for Obsolete Parts		

Contact	Name	E-mail	Phone Number
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