

DO NOT SCALE FROM THIS PRINT

DESIGNED & DIMENSIONED IN INCHES[MILLIMETERS]

PRF18-J-C-EP-085-BS

SERIES
-18: 1.85MM

GENDER
-J: JACK

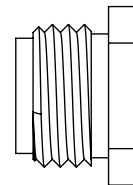
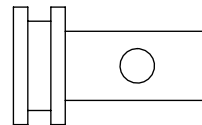
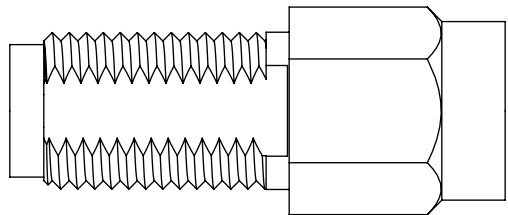
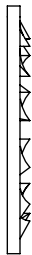
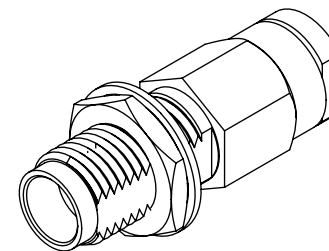
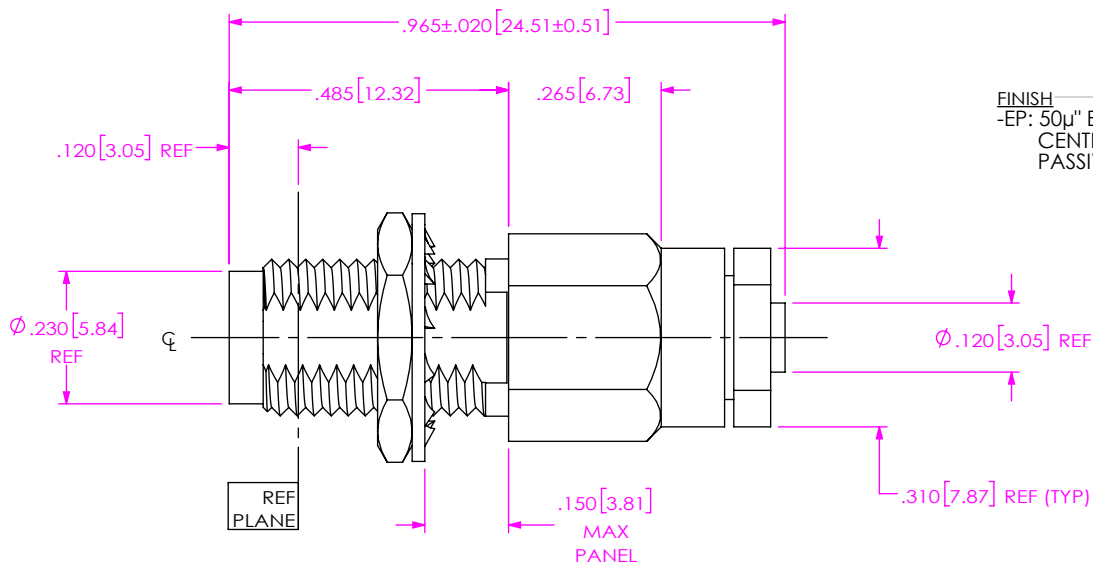
TYPE
-C: CABLE

FINISH
-EP: 50µ" EXTRA HEAVY GOLD CENTER CONTACT, PASSIVATED OUTER CONTACT

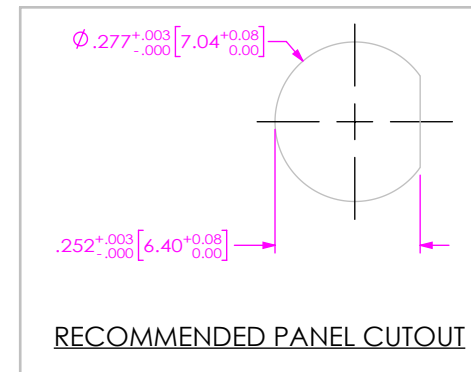
TERMINATION
-S: SOLDER CLAMP

ORIENTATION
-B: BULKHEAD

CABLE TYPE
-085: HARBOUR SS405



EXPLODED VIEW
NOT TO SCALE
(FOR CLARITY ONLY)



NOTES:

- MATERIAL:
BODY, BUSHING, CLAMP NUT, COUPLING NUT: STAINLESS STEEL.
O-RING: SILICONE RUBBER.
BEAD: PEI.
LOCK RING, CONTACT: BERYLLIUM COPPER.
SOLDER FERRULE: BRASS ALLOY.
- FINISH:
BODY, BUSHING, CLAMP NUT, COUPLING NUT: PASSIVATED.
CONTACT, SOLDER FERRULE: GOLD OVER NICKEL PLATE, 50 µIN MIN GOLD OVER 50 µIN MIN NICKEL.
- PCI P/N: 3284.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE:
DECIMALS .XX: ±.01 .XXX: ±.002 .XXXX: ±.0005
ANGLES 1°

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SHEET SCALE: 3:1



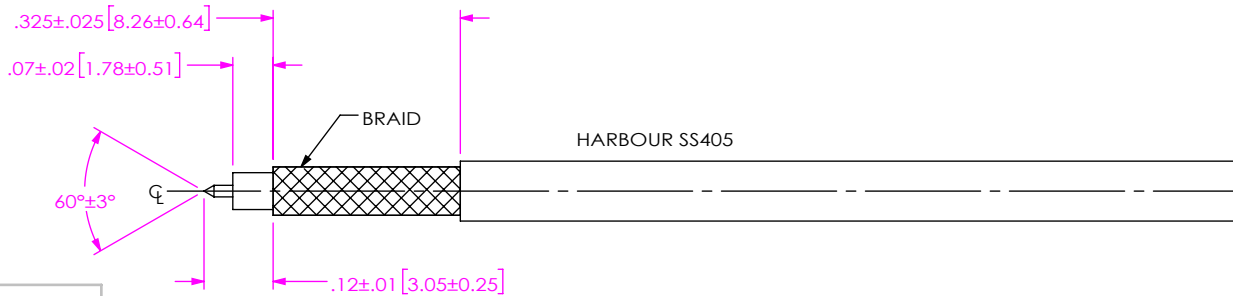
520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

DESCRIPTION: 1.85MM BULKHEAD JACK. SOLDER CLAMP FOR HARBOUR SS405

DWG. NO. PRF18-J-C-EP-085-BS

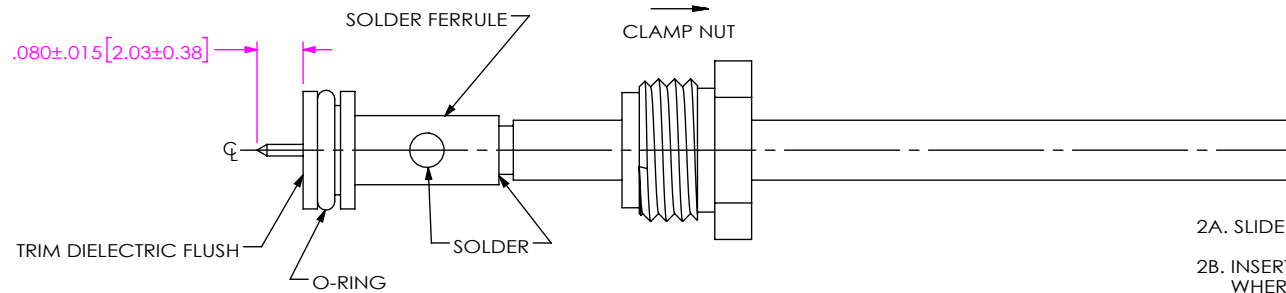
BY: SAMUEL C 05/06/2019 SHEET 1 OF 2

CABLE APPLICATION VIEWS



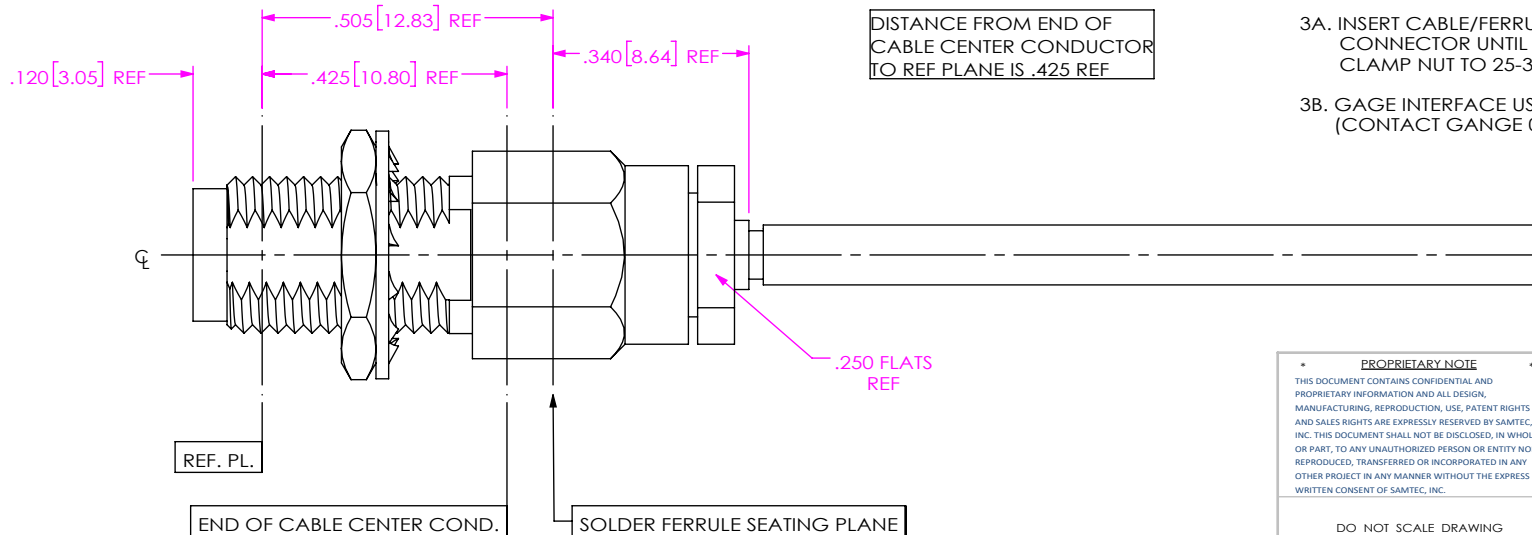
- 1A. TRIM CABLE JACKET TO EXPOSE BRAID, DIELECTRIC & CENTER CONDUCTOR AS SHOWN.
- 1B. POINT CENTER CONDUCTOR AS SHOWN.
- 1C. PRE-TIN BRAID AS SHOWN.

IN-PROCESS VIEW 1



- 2A. SLIDE CLAMP NUT OVER CABLE AS SHOWN.
- 2B. INSERT CABLE INTO SOLDER FERRULE UNTIL SEATED AND SOLDER WHERE SHOWN.
- 2C. TRIM CABLE DIELECTRIC FLUSH TO FACE OF SOLDER FERRULE (DO NOT NICK CENTER CONDUCTOR).
- 2D. INSTALL O-RING INTO GROOVE IN SOLDER FERRULE FLANGE AS SHOWN.

IN-PROCESS VIEW 2



- 3A. INSERT CABLE/FERRULE SUB-ASSEMBLY INTO CONNECTOR UNTIL SEATED AND TIGHTEN CLAMP NUT TO 25-35 IN. LBS.
- 3B. GAGE INTERFACE USING APPROPRIATE GAGE. (CONTACT GANGE 000/.003 SUB-FLUSH)

IN-PROCESS VIEW 3

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