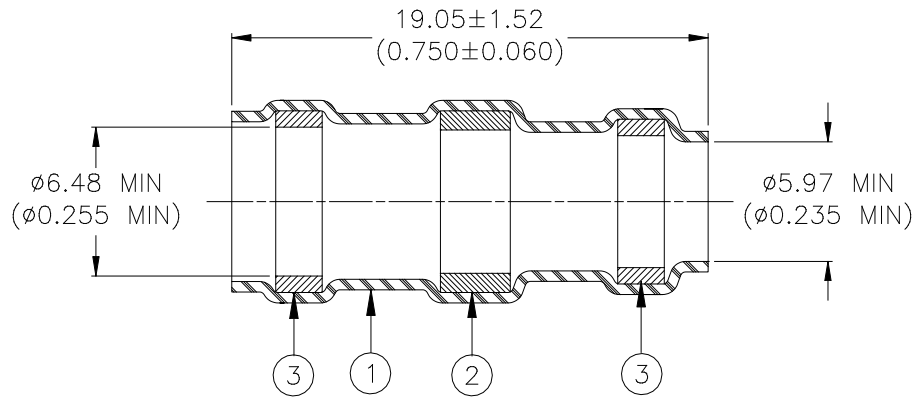


CUSTOMER DRAWING



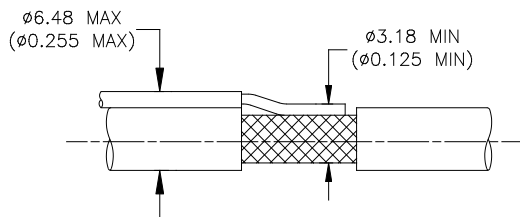
MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, radiation cross-linked modified polyvinylidene fluoride.
Color: natural.
2. SOLDER PREFORM WITH FLUX:
SOLDER: TYPE Cd18 per ANSI J-STD-006.
FLUX: TYPE ROL0 per ANSI J-STD-004.
3. MELTABLE RING: Thermally stabilized thermoplastic. Color: blue.
4. MELTABLE RING: Thermally stabilized thermoplastic. Color: gray.


APPLICATION

1. This part is designed to provide an environment protected shield termination on cables, rated for at least 105°C minimum, and having tin or silver plated shields.
2. Part may be used on cables having a maximum diameter of 6.48 (0.255) and a minimum diameter of 3.18 (0.125) when measured as shown below.
3. This part is designed to meet the requirements of Raychem Specification RT-1404.
4. Install using TE Connectivity-approved convection or infrared heating tools in accordance with Raychem Process Standard RCPS-100-70.

For best results, prepare the cable as shown:



TE Connectivity, TE connectivity (logo), Raychem, and SolderSleeve are trademarks

		Wire and Harnessing Products	TITLE: 6.48 (0.255) I.D. SOLDERSLEEVE, LOW TEMPERATURE			
Unless otherwise specified dimensions are in millimeters. Inches dimensions are in between brackets.			DOCUMENT NO.: D-142-56			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	TE Connectivity reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		Revision: 2 Issue Date: March 2020		
DRAWN BY: M. FORONDA	DATE: 11-Apr.-01	ECO: ECO-20-003569		SCALE: None	SIZE: A SHEET: 1 of 1	

Print Date: 17-Mar-20 If this document is printed it becomes uncontrolled. Check for the latest revision.