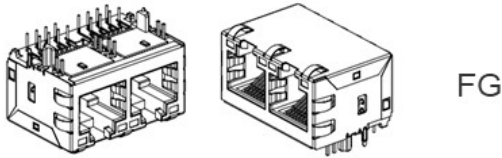




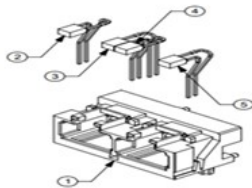
# Product Change Notification

<b>Date Issued :</b>	December 05, 2022	<b>PCN Number :</b>	513080
<b>Reason for Change :</b>	Equipment Transfer, Production Transfer or Rearrangement		
<b>Description of Change :</b>	This notification is to inform you about transfer the subassembly process: LED bending and assembly from Molex Chengdu factory to Molex Chengdu's subcontractor		
<b>Reason for Short Notice :</b>	Special Request		
<b>Assessment of Change :</b>	First Article Inspection		
<b>Planned Implementation Date :</b>	March 10, 2023		
<b>Sample Availability Date:</b>	February 10, 2023		
<b>Internal Molex Qualification Date :</b>	February 10, 2023		
<b>Last date to request Samples by Customer :</b>	February 01, 2023		
<b>Traceability Code Markings / Date :</b>	Date code		

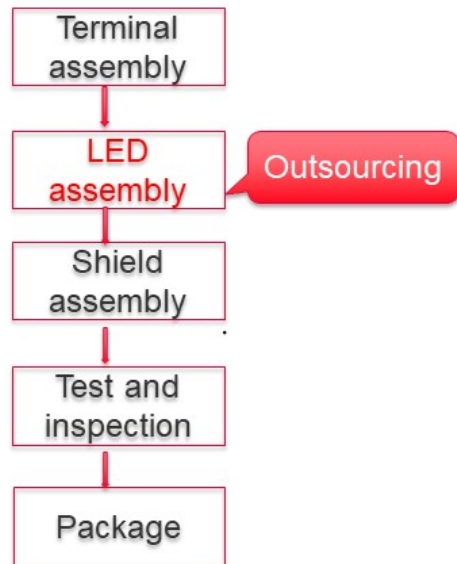
Before Picture



FG



LED subassembly



After Picture

## Overview

- In order to optimize the process to support the automation line assembly, transfer the subassembly process: LED bending and assembly from Molex ChengDu factory to Molex ChengDu's subcontractor, the LED assembly process is partial of connector assembly. The final connector assembly process will be still in Molex ChengDu plant. The tools/fixtures for LED assembly will be transferred. No change on the process and material.
- No impact to customer functional, fit and forming.
- Part Number Impact: "see attached impacted parts list"

# RELEASED

You may address inquires regarding this PCN by clicking on the below link  
[mailto:pcn\\_coordinator@molex.com?subject=PCN\\_Notification:513080](mailto:pcn_coordinator@molex.com?subject=PCN_Notification:513080)  
or contact your Local Sales Engineer.

Note: While responding, please retain " PCN Notification : **PCN Notification: 513080** " in the e-mail Subject line for faster response.

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TEL (800) 786-6539  
[www.molex.com](http://www.molex.com)

**PCN No Part List**

513080 [0938263001](#)

513080 [0938263006](#)

513080 [0938263008](#)

513080 [0938283026](#)

513080 [0938363026](#)