














Ratchet Hand Tools (YHT, YNT, YDT, YG, YS)












Ratchet hand tools are widely used to crimp small terminals. The proper crimping pressure is ensured by a ratchet which automatically controls the crimping force. Five different types –YHT, YNT, YDT, YG and YS – are available and can be selected according to the type of terminal to be crimped.

Tool Series	Type of Applicable Terminals	Light Duty Tools			Heavy Duty Tools		
		Terminal Nominal Size	Tool Model No.		Terminal Nominal Size	Tool Model No.	
YHT	Non-insulated terminals/splices	0.5	YHT-2622		8	YHT-8S	
		1.25 2 3.5 5.5	YHT-2210 (Note:2)				
YNT	Insulated terminals/splices (Note:1)	0.5	YNT-2622		5.5	YNT-1210S	
		1.25	YNT-2216				
		2	YNT-1614				
YN	Bullet (PC type)	0.5 1.25 2	YN-2014		—	—	—
YDT	Non-insulated terminals with copper sleeve (Note:1)	1.25	YDT-2216		5.5	YDT-1210S	
		2	YDT-1614				

Note:1) By adjusting the eccentric cam, these tools can be used both for straight type and flared type insulated terminals.

2) YHT-2210 conforms to JIS C9711. (Certificate No. JQ 0608020)

Ratchet Hand Tools (YHT, YNT, YDT, YG, YS)

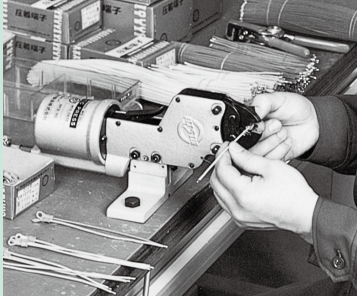
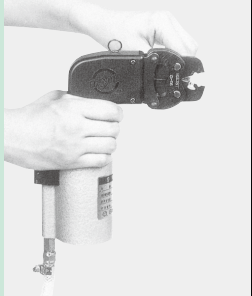
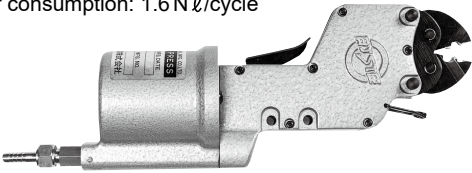





Tool Series	Type of Applicable Terminals	Light Duty Tools			Heavy Duty Tools		
		Terminal Nominal Size	Tool Model No.		Terminal Nominal Size	Tool Model No.	
YG	Flag type terminals	1.25	YG-2216		8	YG-8S	
		2	YG-1614				
		5.5	YG-1210				
YS	Closed-end splices	0.5	YS-2622		8	YS-8S	
		1.25	YS-2216				
		2	YS-1614				
		5.5	YS-1210				

Pneumatic Tools (YA series)








These pneumatic tools operate on compressed air ranging from 75 to 85 PSI (5.0 to 6.0 kg/cm²){500 to 600 kPa} for quick and accurate crimping, and are very efficient for continuous crimping.

The dies are classified according to the type and size of the solderless terminal. Refer to the table of appropriate tools at the back of this catalog for information on each of the dies. **Dies should be ordered separately.**

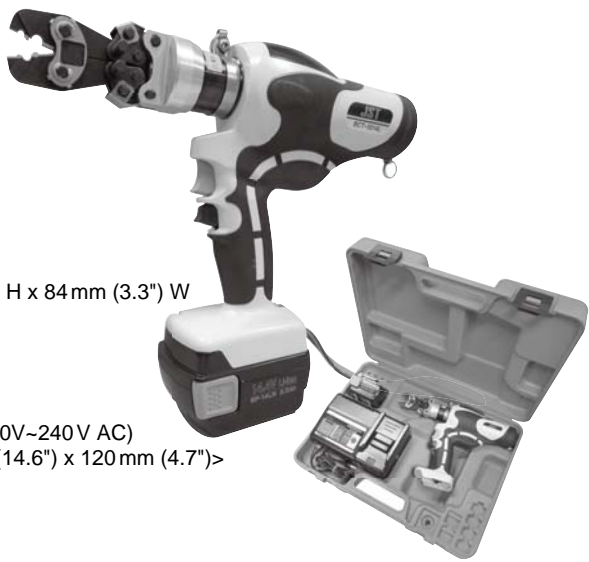


The die can be easily changed by using the two die setting pins and the tool provided.

Series	<p>YA-1</p> 	<p>YA-2</p> 	
Applicable terminals/splices Nominal size	<p>* 0.5 to 5.5 Non-insulated terminals/splices * 0.5 to 2 Insulated terminals, Non-insulated terminals with copper sleeve * 1 to 5(5.5) Closed-end splices * 1.25 to 5.5 Flag terminals</p>		
Standard-type (portable type)	<p>Model No. YA-1 Specifications Weight: 1.7 kg (3.8 lbs) Length: 300 mm (11.8") O.D.: 90 mm (3.5") Air pressure: 490 to 590 kPa (5 to 6 kgf/cm²) Air consumption: 1.6 Nℓ/cycle</p> 	<p>Model No. YA-2 Specifications Weight: 1.3 kg (2.9 lbs) Length: 250 mm (9.8") O.D.: 90 mm (3.5") Air pressure: 490 to 590 kPa (5 to 6 kgf/cm²) Air consumption: 0.8 Nℓ/cycle</p> 	
Bench-type	(air foot valve type)	<p>Model No. YAT-1A Main unit: YA-1A (mounted on bench unit) Air foot switch: AV-250 (incl. air hose) Specifications Air consumption: 1.6 Nℓ/cycle</p> 	<p>Model No. YAT-2A Main unit: YA-2A (mounted on bench unit) Air foot switch: AV-250 (incl. air hose) Specifications Air consumption: 1.6 Nℓ/cycle</p> 
	(solenoid valve type)	<p>Model No. YAD-1A Main unit: YA-1A Air unit: D-4 (100V only) Specifications Air consumption: 1.6 Nℓ/cycle</p> 	<p>Model No. YAD-2A Main unit: YA-2A Air unit: D-4 (100V only) Specifications Air consumption: 1.6 Nℓ/cycle</p> 



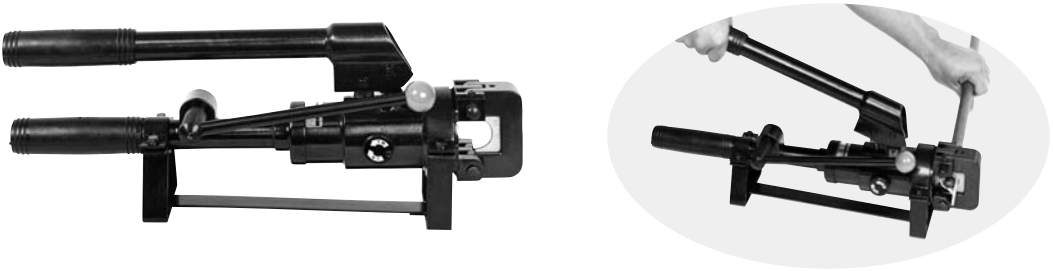
Pneumatic Tools (YA series)

Series	<p>YA-4</p> 	<p>YA-5</p> 
Applicable terminals/splices Nominal size	<ul style="list-style-type: none"> * 1.25 to 14 Non-insulated terminals/splices * 1.25 to 5.5 Insulated terminals, Non-insulated terminals with copper sleeve * 1 to 8 Closed-end splices * 1.25 to 14 Flag terminals 	<ul style="list-style-type: none"> * 8 to 60 Non-insulated terminals/splices * 8 to 60 Flag terminals
Standard-type (portable type)	<p>Model No. YA-4 Specifications Weight: 3.0 kg (6.6 lbs) Length: 185 mm (7.3") Width: 88 mm (3.5") Height: 275 mm (10.8") Air pressure: 490 to 590 kPa (5 to 6 kgf/cm²) Air consumption: 2.4 N ℓ/cycle</p> 	<p>Model No. YA-5 Specifications Weight: 9.7 kg (21.4 lbs) Length: 300 mm (11.8") Width: 125 mm (4.9") Height: 450 mm (17.7") Air pressure: 490 to 590 kPa (5 to 6 kgf/cm²) Air consumption: 7.8 N ℓ/cycle</p> 
Bench-type	<p>(air foot valve type)</p> <p>Model No. YAT-4A Main unit: YA-4A Air foot switch: AV-250 (incl. air hose) Specifications Air consumption: 4.8 N ℓ/cycle</p> 	<p>Control Unit</p>  <p>Machine model No. D-4H Applicable tool: YA-1A, YA-2A, YA-4A, YA-5A Power source: AC 100 V, AC 115 V, AC 230 V Single phase Air pressure: 540 to 590 kPa (5.5 to 6 kgf/cm²) Dimensions: 220 mm (8.7") W x 230 mm (9.1") L x 175 mm (6.9") H Weight: Approx. 6 kg (13.2bs) Features: Control Unit with Terminal Holding Mechanism (crimping terminal-crimping sleeve)</p>
	<p>(solenoid valve type)</p> <p>Model No. YAD-4A Main unit: YA-4A Air unit: D-4 (100 V only) Specifications Air consumption: 4.8 N ℓ/cycle</p> 	

Hydraulic Tools (BCT, YPT)

Applicable terminals/ splices Nominal size	Battery operated type
0.5 to 14 terminals/splices	 <p> Tool Model No.: BCT-0514L Dimensions: 273 mm (10.7") L x 285 mm (11.2") H x 84 mm (3.3") W Weight: Approx. 1.9 kg (4.1 lbs.) Max. pressure output: 15 kN (1.5 tonf) </p> <p> Standard accessories Battery pack: BP-14LN/1pcs. Battery charger: CH-25LNW/1 set (Input voltage 100V~240 V AC) Double blow case: 1 pcs. <500 mm (19.7") x 370 mm (14.6") x 120 mm (4.7")> </p> <p> Optional: Dies Shoulder belt </p>
8 to 60 terminals/splices	 <p> Tool Model No.: BCT-860L Dimensions: 305 mm (12.0") L x 285 mm (11.2") H x 73 mm (2.9") W Weight: Approx. 2.7 kg (6.0 lbs.) Max. pressure output: 69 kN (7tonf) Remarks: Conforms to JIS C9711 ㊟ (Certificate No. JQ 0307101) </p> <p> Standard accessories Battery pack: BP-14LN/1pcs. Battery charger: CH-25LNW/1 set (Input voltage 100 V~240 V AC) Dies: 1 set for the terminals of nominal size 8 to 60 Carrying case: 1 pcs. <500 mm (19.7") x 370 mm (14.6") x 120 mm (4.7")> </p> <p> Optional: Shoulder belt </p>
8 to 150 terminals/splices	 <p> Tool Model No.: BCT-8150L Dimensions: 370 mm (14.6") L x 319 mm (12.5") H x 84 mm (3.3") W Weight: Approx. 6.6 kg (14.6 lbs.) Max. pressure output: 186 kN (19 tonf) Remarks: Conforms to JIS C9711 ㊟ (Certificate No. JQ 0307101) </p> <p> Standard accessories Battery pack: BP-14LN/1pcs. Battery charger: CH-25LNW/1 set (Input voltage 100V ~240V AC) Dies: 1 set for the terminals of nominal size 8 to 150 Carrying case: 1 pcs. <630 mm (24.8") x 485 mm (19.1") x 160 mm (6.3")> </p> <p> Optional: Shoulder belt </p>

Hydraulic Tools (BCT, YPT)

Applicable terminals/ splices Nominal size	Hand operated type
0.5 to 14 terminals/splices	
8 to 60 terminals/splices	 <p> Tool Model No.: YPT-60N Dimensions: 435 mm (17.0") L x 75 mm (3.0") H x 130 mm (5.1") W Weight: Approx. 3.0 kg (6.6 lbs.) Max. pressure output: 69 kN (7 tonf) Dies: 1 set for the terminals of nominal size 8 to 60 Remarks: Conforms to JIS C9711  (Certificate No. JQ 0307101) </p>
8 to 150 terminals/splices	 <p> Tool Model No.: YPT-150-1 Dimensions: 518 mm (20.4") L x 190 mm (7.5") H x 160 mm (6.3") W Weight: Approx. 7.4 kg (16.3 lbs.) Max. pressure output: 186 kN (19 tonf) Dies: 1 set for the terminals of nominal size 8 to 150 </p>

YF-1 Foot Operated Hydraulic Unit

1. YF-1

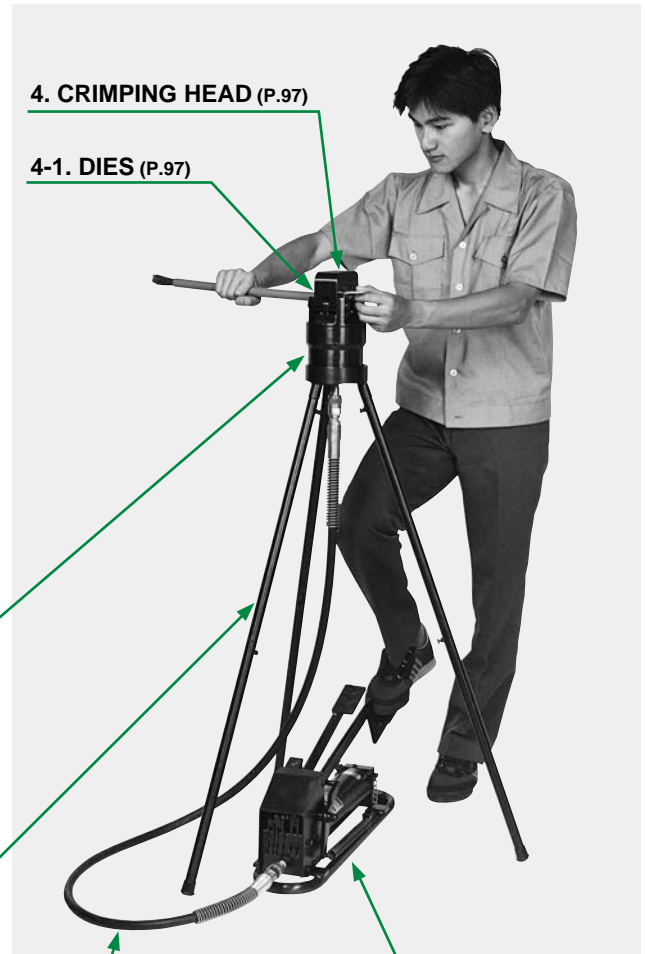
Specifications

Dimensions	620L x 176W x 350H mm (24.4"L x 6.9"W x 13.8"H)
Weight	17 kg (37.5 lbs)
Max. pressure output	68.6 MPa (700 kgf/cm ²)

[Ordering example]

When you'd like to crimp non-insulated terminals of nominal size 60, for example, by using the YF-1, place an order for:

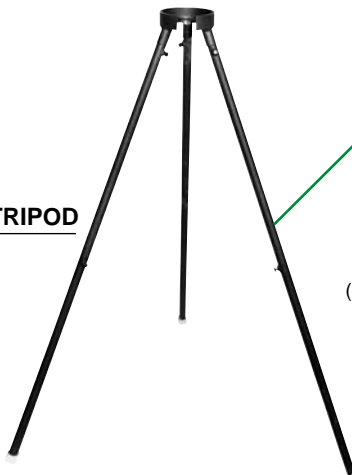
1. **YF-1**
 - 1-1. High Pressure Hose
(2 m unless otherwise specified) & Male Couplers (1 pair)
 - 1-2. Tripod
Mounting fixture 150
Mounting fixture 60
4. Crimping head: YET-60-1
- 4-1. Dies:
No need. Dies comes with YET-60-1.



1-3. MOUNTING FIXTURE



1-2. TRIPOD



Connect to the female coupler of the crimping head.

Male coupler (Order separately.)

Connect

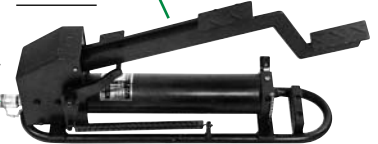
Female coupler

Male coupler (Order separately.)

1-1. HIGH PRESSURE HOSE



1. YF-1



1-1. HIGH PRESSURE HOSE

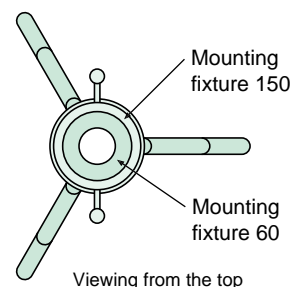
Specifications

- * Comes without couplers.
- * Triple steel wire-reinforced rubber hose
- * Hose diameter: I.D. 6 mm (.24"), O.D. 20.5 mm (.81")
- * Hose fitting thread diameter: 3/8
- * Minimum breaking pressure: 196 MPa (2,000 kg/cm²)
- * Minimum bending radius: R120 mm (R4.7")
- * Length: 2 m (6' 7") standard, max. 15 m (49' 2")

1-2. TRIPOD

O-marked parts are required to mount a crimping head on the tripod.

Crimping head model No.	Tripod	Mounting fixture	
		150	60
YET-300-1 YET-300N	○	×	×
YET-150-1 YEG-150	○	○	×
YET-60-1 YNE-38	○	○	○



Foot Operated Hydraulic Unit YF-1 / Electrically Operated Hydraulic Unit & Crimping Head

Electrically Operated Hydraulic Unit

2. E-4

Specifications

Output			Dimensions mm (in.)			Weight kg (lbs)	Power supply	Accessories (ft.)
Motor kW	Maximum pressure MPa	Discharge ℓ /min.	Overall length	Width	Height			
200 V 3 phase 1.5	68.6 (700 kgf/cm ²)	2.2	370 (14.6)	340 (13.4)	970 (38.2)	75 (166) approx.	200 V 3 phase	High-pressure hose [length : 2 m (6.7)] Crimping head mounting fixture Power cord [length : 5.4 m (17.8)] Foot switch [2-stage type]

Note:1) Crimping heads should be ordered separately.
2) Conforms to JIS C9711. ㊟ (Certificate No. JQ0508153)

[Ordering example]

When you'd like to crimp non-insulated terminals of nominal size 60, for example, by using the E-4, place an order for:

2. E-4
4. Crimping head: YET-60-1
- 4-1. Dies:

No need. Dies comes with YET-60-1.

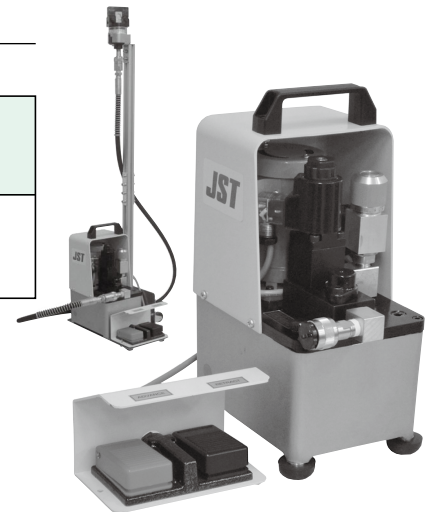


3. EP-1

Specifications

Output			Dimensions mm (in.)			Weight kg (lbs)	Power supply	Accessories (ft.)
Motor W	Maximum pressure MPa	Discharge mℓ /min.	Overall length	Width	Height			
100 V Single phase 350	68.6 (700 kgf/cm ²)	200	215 (4.5)	115 (4.5)	370 (14.6)	14.3 (31.5) approx.	100 V Single phase	Power cord [length : 3 m (9.8)] Foot switch [2-stage type]

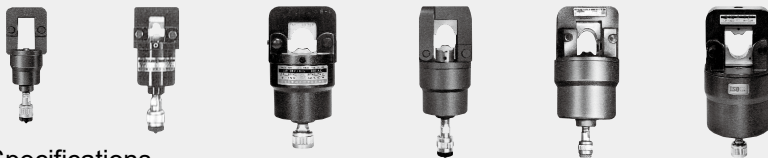
Note:1) Head holder set " EP-1-HMJ950A "should be ordered separately.
2) High-pressure hose (2 m [6.7ft]) should be ordered separately.
3) Applicable crimping head " YET-60-1,YET-150-1 " should be ordered separately.
Refer to " SELECTION TABLE OF PROPER TOOLING " for details. Contact JST for " YNT-38,YEG-150 "



Crimping Head & Dies

4. CRIMPING HEAD

YNE-38 YET-60-1 YET-150-1 YEG-150 YET-300-1 YET-300N



Specifications

Model No.	Dimensions mm (in.)		Weight kg (lbs)	Maximum output kN (ton)	Maximum allowable pressure	Applicable terminals/splices Nominal size	Dies
	Height	Outer diameter					
YNE-38	213 (8.4)	72 (2.8)	2.2 (4.9)	79 (8)	68.6 MPa (700 kgf/cm ²)	8 to 38 (Insulated terminals with copper sleeve)	Order separately.
YET-60-1	191 (7.5)	72 (2.8)	2.6 (5.7)	79 (8)		8 to 60 (Non-insulated terminals/splices)	1set included
YET-150-1	221 (8.7)	90 (3.5)	5.3 (11.7)	196 (20)		8 to 150 (Non-insulated terminals/splices)	1set included
YEG-150	245 (9.6)	90 (3.5)	5.3 (11.7)	196 (20)		8 to 100 (Flag terminals)	Order separately.
YET-300-1	284 (11.2)	125 (4.9)	13.0 (28.7)	353 (36)		60 to 325 (Non-insulated terminals/splices) except 250	1set included
YET-300N	287 (11.3)	125 (4.9)	14.0 (30.9)	353 (36)			Order separately.

Note:1) YET-60-1, YET-150-1 and YET-300-1 come with a full set of their dies. For the heads YNE-38, YEG-150 and YET-300N, order their dies separately.
2) The YET-300N crimping head allows reversible mounting of dies i.e. the position of the female and male dies can be switched to facilitate the work to be done.
3) The die for YET-300-1 and the die for YET-300N are not interchangeable.
4) YET-60-1, YET-150-1 and YET-300-1 conform to JIS C9711. ㊟ (Certificate No. JQ0508153)

4-1. DIES

The dies are made of a special alloy, chrome plated, and then finished under a stringent quality control system. Both female and male dies are available to suit the type and size of terminal to be processed.

Crimping tools/machines

Semi-automatic Crimping Machine AP-F6

This machine is loaded with tape-on solderless terminals which are wound on a reel. Crimping is performed automatically by operation of a foot switch or touch sensor. Each crimping operation requires only one second, so more than 2,000 terminals can be crimped per hour during continuous operation. Operation of the machine requires almost no training, and the machine can be easily moved.

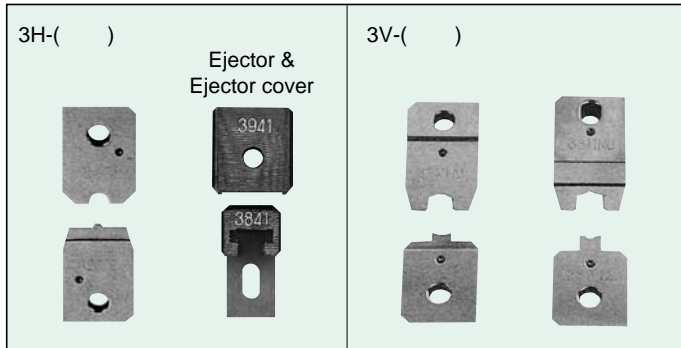
Dies should be ordered separately.

Specifications

Model No.	AP-F6
Dimensions	264W x 415L x 385Hmm (10.4"W x 16.3"L x 15.2"H)
Weight	50 kg (110lbs)
Power supply	100/115/220/240 V AC, Single phase, 50/60 Hz
Air pressure	490 to 690 kPa (5 to 7 kgf/cm ²)
Pressure output	14.7 kN (1,500 kg)
Applicable terminals	Tape-on solderless terminals (insulated and non-insulated) with a nominal size of 0.5 to 5.5.



Dies



•Touch-sensor-system cannot be applied to some of the terminals/splices.

Semi-automatic Crimping Machine AP-F6

AP-F6 Crimping Dies

Terminals			Dies					
Type	Model No. Prefix (Suffix*)	Nominal Size	Set No.	Conductor		Insulation		
				Upper	Lower	Upper	Lower	
Non-insulated terminals	—	0.5	3H-2622	3102	3101	—	—	*
		1.25	3H-2216	3112	3111	—	—	*
		2	3H-1614	3122	3121	—	—	*
		5.5	3H-1210N	3132N	3131N	—	—	*
Insulated terminals Insulated quick disconnect	(F)V, (F)N, (F)ND, (F)VD	0.5	3V-2622N	3201N	3202N	3301N	3302N	
	(F)V, (F)N, FVX, (F)VDDF, FVDDM, (F)VDGM, CVDGF, (F)LVDDF, FLVZDF, FVZDF	1.25	3V-2216N	3211N	3212N	3311N	3312N	
		2	3V-1614N	3221N	3222N	3321N	3322N	
	(F)VD, (F)ND	1.25	3V-2216D	3211D	3212D	3311D	3312D	
		2	3V-1614D	3221D	3222D	3321D	3322D	
	(F)V, (F)N, FVX, (F)VD, (F)ND, (F)VDDF, FVDDM, LVDDF	5.5	3V-1210N	3231N	3232N	3331N	3332N	
Closed-end splices	CE,-SD*	1	3S-2218D	3411C	3412C	(Spacers) 3011SD 3012SD		
		2	3S-1614D	3421C	3422C	3021SD	3022SD	
		5.5	3S-1210D	3431C	3432C	3031SD	3032SD	

Note * : Parts for ejector (Part nos. 3841+3941) are optional.

SELECTION TABLE OF PROPER TOOLING

Terminals/Splices				Ratchet hand tools (Light duty)	Ratchet hand tools (Heavy duty)	Battery operated hydraulic tool BCT-0514L	Pneumatic tools					Semi-automatic crimping machine
Type	Applicable Wire [Stranded]		Nominal size				Standard-type YA-1 Bench-type YAT-1A YAD-1A	Standard-type YA-2 Bench-type YAT-2A YAD-2A	Standard-type YA-4 Bench-type YAT-4A YAD-4A	YA-5	AP-F6	
	AWG # ACM #	mm ²			Dies	Dies	Dies	Dies	Dies	Dies		
Non-insulated	26 to 22	0.2 to 0.5	0.5	YHT-2622	—	BYHT-2622	AD-100	—	—	—	3H-2622	
	22 to 16	0.25 to 1.65	1.25	ⓈYHT-2210		BYHT-2210	AD-101	AD-501	AD-900	—	3H-2216	
	16 to 14	1.04 to 2.63	2	ⓈYHT-2210		BYHT-2210	—	—	—	—	3H-1614	
	—	3.5	3.5				—	—	—	—	—	—
	12 to 10	2.63 to 6.64	5.5	—	YHT-8S	BYHT-8	—	—	AD-901	AD-951	—	
	8	6.64 to 10.52	8	—	—	BYHT-14	—	—	AD-902	AD-952	—	
	6	10.52 to 16.78	14	—	—	—	—	—	—	AD-953	—	
	4	16.78 to 26.66	22	—	—	—	—	—	—	AD-954	—	
	2	26.66 to 42.42	38	—	—	—	—	—	—	AD-955	—	
	1/0	42.42 to 60.57	60	—	—	—	—	—	—	—	—	
	2/0	60.57 to 76.28	70	—	—	—	—	—	—	—	—	
	3/0	76.28 to 96.30	80	—	—	—	—	—	—	—	—	
	4/0	96.3 to 117.2	100	—	—	—	—	—	—	—	—	
	250/300	117.2 to 152.05	150	—	—	—	—	—	—	—	—	
350	152.05 to 192.6	180	—	—	—	—	—	—	—	—		
400	192.6 to 242.27	200	—	—	—	—	—	—	—	—		
600/650	242.27 to 325	325	—	—	—	—	—	—	—	—		
Insulated	26 to 22	0.2 to 0.5	0.5	N, V, VD FN, FV, FVD	YNT-2622	—	BYNT-2622	AD-200 AD-200F	AD-600	—	—	3V-2622N
	22 to 16	0.25 to 1.65	1.25	N, V, VD FN, FV, FVD, FVX	YNT-2216	—	BYNT-2216	AD-201 AD-201F	AD-601	(AD-911) (AD-911F)	—	3V-2216N
	16 to 14	1.04 to 2.63	2	N, V, VD FN, FV, FVD, FVX	YNT-1614	—	BYNT-1614	AD-202 AD-202F	AD-602	(AD-912) (AD-912F)	—	3V-1614N
	12 to 10	2.63 to 6.64	5.5	N, V, VD FN, FV, FVD, FVX	—	—	BYNT-1210	—	—	AD-913 AD-913F	—	3V-1210N
Fully-nylon-insulated with copper sleeve	20 to 18	0.5 to 0.75	0.5	PCM PCF	YN-2014	—	—	(AD-210)	—	—	—	—
	18 to 16	0.75 to 1.25	1.25	PCM PCF	YN-2014 YNT-2216	—	BYNT-2216	AD-201F	AD-601	AD-911F	—	—
	14	2.0	2	PCM	YN-2014	—	BYNT-1614	AD-202F	AD-602	AD-912F	—	—
				PCF	YNT-1614	—	—	—	—	—	—	—
Non-insulated with copper sleeve	26 to 22	0.2 to 0.5	0.5	D FD	(YDT-2622)	—	—	(AD-400) (AD-400F)	(AD-700)	—	—	—
	22 to 16	0.25 to 1.65	1.25	D FD	(YDT-2216)	—	—	(AD-401) (AD-401F)	—	(AD-921) (AD-921F)	—	—
	16 to 14	1.04 to 2.63	2	D FD	(YDT-1614)	—	—	(AD-402) (AD-402F)	(AD-702)	(AD-922) (AD-922F)	—	—
	12 to 10	2.63 to 6.64	5.5	D FD	—	(YDT-1210S)	—	—	—	(AD-923) (AD-923F)	—	—
Closed-end	26 to 22	0.2 to 0.6	0.5-SD	—	YS-2622	—	—	(AD-300)	—	—	—	—
	22 to 16	0.5 to 1.75	CE1	—	YS-2216	—	BYS-2216	AD-301	AD-801	(AD-931)	—	3S-2218D
	22 to 16	1.0 to 1.75	1-SD	—	YS-1614	—	BYS-1614	AD-302	AD-802	(AD-932)	—	3S-1614D
	16 to 14	1.0 to 3.0	CE2	—		—					—	—
	16 to 14	1.5 to 3.0	2-SDW	—	YS-1614	—	BYS-1614	AD-302	AD-802	(AD-932)	—	3S-1614D
	12 to 10	2.5 to 6.0	CE5	—	YS-1210	—	BYS-1210	AD-303	AD-803	(AD-933)	—	3S-1210D
	12 to 10	2.0 to 5.5	5.5-SD	—		—					—	—
	8	4.0 to 9.0	CE8	—	YS-8S	—	BYS-8	—	—	(AD-934)	—	—
8	4.0 to 9.0	8-SD	—	—	—	—	—	—	—	—	—	
Flag	22 to 16	0.25 to 1.65	1.25	(YG-2216)	—	—	(AG-10)	(AD-504G)	(AD-941)	—	—	—
	16 to 14	1.04 to 2.63	2	(YG-1614)			(AG-20)	(AD-501G)	(AD-942)			
	12 to 10	2.63 to 6.64	5.5	(YG-1210)			(AG-55)	(AD-502G)	(AD-944)			
	8	6.64 to 10.52	8	—	YG-8S	—	—	—	(AD-945)	(AD-951G)	—	
	6	10.52 to 16.78	14	—	YG-14S	—	—	—	(AD-946)	(AD-952G)	—	
	4	16.78 to 26.66	22	—	—	—	—	—	—	(AD-953G)	—	
	2	26.66 to 42.42	38	—	—	—	—	—	—	(AD-954G)	—	
	1/0	42.42 to 60.57	60	—	—	—	—	—	—	(AD-955G)	—	
	2/0	60.57 to 76.28	70	—	—	—	—	—	—	—	—	
	3/0	76.28 to 96.3	80	—	—	—	—	—	—	—	—	
4/0	96.3 to 117.2	100	—	—	—	—	—	—	—	—		

Note: 1) Model numbers inside parentheses require somewhat longer for delivery. 2) Products marked with Ⓢ conform to standard JIS C9711. 3) The dies 3H-**** (for the machine AP-F6, to crimp non-insulated terminals) require the ejector and ejector cover.

SELECTION TABLE OF PROPER TOOLING

Terminals/Splices				Hydraulic tools		Foot operated hydraulic unit YF-1	Electrically operated hydraulic unit		Crimping heads			
				YPT-60N	YPT-150-1		(Body) YF-1, E-4, EP-1				(Body) YF-1, E-4	
Type	Applicable Wire [Stranded]		Nominal size	BCT-860L	BCT-8150L	YNE-38	YET-60-1	YET-150-1	(YEG-150)	YET-300-1	(YET-300N)	
	AWG # ACM #	mm ²		Female die	Male die	Female die	Male die	Female die	Male die	Female die	Male die	Female die
Non-insulated	8	6.64 to 10.52	8	TD-121 TD-111	TD-221 TD-211	—	TD-121 TD-111	TD-221 TD-211	—	—	—	
	6	10.52 to 16.78	14	TD-122 TD-111	TD-222 TD-211	—	TD-122 TD-111	TD-222 TD-211	—	—	—	
	4	16.78 to 26.66	22	TD-123 TD-112	TD-223 TD-212	—	TD-123 TD-112	TD-223 TD-212	—	—	—	
	2	26.66 to 42.42	38	TD-124 TD-112	TD-224 TD-212	—	TD-124 TD-112	TD-224 TD-212	—	—	—	
	1/0	42.42 to 60.57	60	TD-125 TD-113	TD-225 TD-213	—	TD-125 TD-113	TD-225 TD-213	—	TD-321 TD-311	(TD-321N) (TD-311N)	
	2/0	60.57 to 76.28	70	—	TD-226 TD-213	—	—	TD-226 TD-213	—	TD-322 TD-311	(TD-322N) (TD-311N)	
	3/0	76.28 to 96.30	80	—	TD-227 TD-214	—	—	TD-227 TD-214	—	TD-323 TD-312	(TD-323N) (TD-312N)	
	4/0	96.3 to 117.2	100	—	TD-228 TD-214	—	—	TD-228 TD-214	—	TD-324 TD-312	(TD-324N) (TD-312N)	
	250/300	117.2 to 152.05	150	—	TD-229 TD-215	—	—	TD-229 TD-215	—	TD-325 TD-313	(TD-325N) (TD-313N)	
	350	152.05 to 192.6	180	—	—	—	—	—	—	TD-326 TD-313	(TD-326N) (TD-313N)	
	400	192.6 to 242.27	200	—	—	—	—	—	—	TD-327 TD-314	(TD-327N) (TD-314N)	
	—	250	250*	—	—	—	—	—	—	TD-329 TD-315	—	
600/650	242.27 to 325	325	—	—	—	—	—	—	TD-328 TD-315	(TD-328N) (TD-315N)		
Insulated	8	6.64 to 10.52	8	FVD	—	—	(DH-121) (DH-111)	—	—	—	—	
	6	10.52 to 16.78	14	FVD	—	—	(DH-122) (DH-112)	—	—	—	—	
	4	16.78 to 26.66	22	FVD	—	—	(DH-123) (DH-113)	—	—	—	—	
	2	26.66 to 42.42	38	FVD	—	—	(DH-124) (DH-114)	—	—	—	—	
Flag	22 to 16	0.25 to 1.65	1.25	—	—	—	—	—	—	—	—	
	16 to 14	1.04 to 2.63	2	—	—	—	—	—	—	—	—	
	12 to 10	2.63 to 6.64	5.5	—	—	—	—	—	—	—	—	
	8	6.64 to 10.52	8	—	—	—	—	—	(FD-321) (FD-311)	—	—	
	6	10.52 to 16.78	14	—	—	—	—	—	(FD-322) (FD-311)	—	—	
	4	16.78 to 26.66	22	—	—	—	—	—	(FD-323) (FD-312)	—	—	
	2	26.66 to 42.42	38	—	—	—	—	—	(FD-324) (FD-312)	—	—	
	1/0	42.42 to 60.57	60	—	—	—	—	—	(FD-325) (FD-313)	—	—	
	2/0	60.57 to 76.28	70	—	—	—	—	—	(FD-326) (FD-313)	—	—	
	3/0	76.28 to 96.3	80	—	—	—	—	—	(FD-327) (FD-314)	—	—	
4/0	96.3 to 117.2	100	—	—	—	—	—	(FD-328) (FD-314)	—	—		

Note: 4) The die for YET-300-1 and the die for YET-300N are not interchangeable.

5) * marked product is an option.