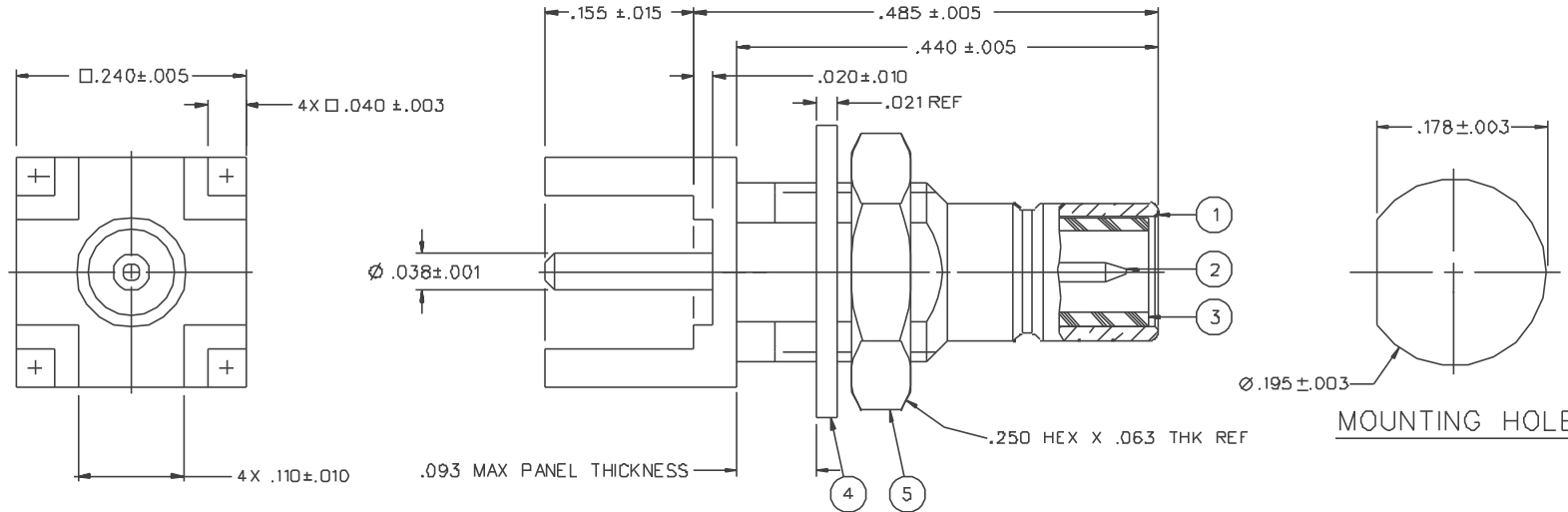


PART NUMBER	ITEM ① BODY	ITEM ② CONTACT	ITEM ③ INSULATOR	ITEM ④ LOCKWASHER	ITEM ⑤ MOUNTING NUT
131-3701-231	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	PHOSPHOR BRONZE GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN
131-3701-234	COPPER SILVER PL .00005 MIN OVER COPPER PL .000075 MIN	COPPER SILVER PL .00005 MIN OVER COPPER PL .000075 MIN	TEFLON	PHOSPHOR BRONZE SILVER PL .00005 MIN OVER COPPER PL .000075 MIN	COPPER SILVER PL .00005 MIN OVER COPPER PL .000075 MIN
131-3701-235	COPPER SILVER PL .00005 MIN OVER COPPER PL .000075 MIN	COPPER SILVER PL .00005 MIN OVER COPPER PL .000075 MIN	TEFLON	—————	—————
131-3701-236	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	PHOSPHOR BRONZE NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN

DRAWING NO. C - 131-3701-231/240	
0	REVISIONS
ENGINEERING RELEASE	
1	7-31-97 RJB B-6-97 ECN 44916
CHANGED: 131-3701-234/235 COPPER BODIES, CONTACTS AND NUT WERE BRASS.	
* REVISION NUMBER FOLLOWED BY AN ALPHA * * CHARACTER INDICATES DRAWING CLARIF. * * CAUTION OR PART NUMBER ADDITION ONLY. *	
to	2-10-00 RJB A ECN 46414



NOTES:

1. SPECIFICATIONS:

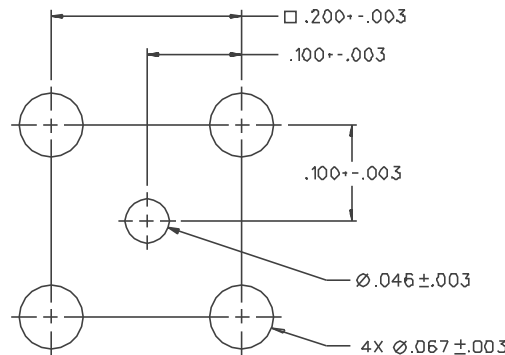
IMPEDANCE: 50 OHMS  
 FREQUENCY RANGE: 0-4 GHz  
 VSWR: NOT APPLICABLE  
 WORKING VOLTAGE: 335 VRMS MAX AT SEA LEVEL  
 DIELECTRIC WITHSTANDING VOLTAGE: 1000 VRMS MIN AT SEA LEVEL  
 INSULATION RESISTANCE: 1000 MEGOHM MIN  
 CONTACT RESISTANCE:  
 CENTER CONTACT - INITIAL 6 MILLIOHM MAX, AFTER ENVIRONMENTAL 8 MILLIOHM MAX  
 OUTER CONDUCTOR - GOLD PLATED INITIAL 1 MILLIOHM MAX, AFTER ENVIRONMENTAL 1.5 MILLIOHM MAX  
 NICKEL PLATED INITIAL 2.5 MILLIOHM MAX, AFTER ENVIRONMENTAL 3.5 MILLIOHM MAX  
 BRAID TO BODY - NOT APPLICABLE  
 CORONA LEVEL: NOT APPLICABLE  
 INSERTION LOSS: NOT APPLICABLE  
 RF LEAKAGE: NOT APPLICABLE  
 RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 600 VRMS AT 4 AND 7 MHZ

MECHANICAL:

ENGAGE/DISENGAGE FORCE: INITIAL 14 LBS MAX AFTER DURABILITY 14 LBS MAX  
 ENGAGEMENT, 2 LBS MIN DISENGAGEMENT  
 MATING TORQUE: NOT APPLICABLE  
 COUPLING PROOF TORQUE: NOT APPLICABLE  
 COUPLING NUT RETENTION: NOT APPLICABLE  
 CONTACT RETENTION: 4 LBS MIN AXIAL FORCE  
 CABLE ACCEPTABILITY: NOT APPLICABLE  
 CABLE HEX CRIMP SIZE: NOT APPLICABLE  
 CABLE RETENTION: NOT APPLICABLE  
 DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-C-39012)  
 THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B  
 OPERATING TEMPERATURE: -65 DEG C TO 165 DEG C  
 CORROSION: MIL-STD-202, METHOD 101, CONDITION B  
 SHOCK: MIL-STD-202, METHOD 213, CONDITION B  
 VIBRATION: ML-STD-202, METHOD 204, CONDITION B



MOUNTING HOLE LAYOUT

MOUNTING HOLE

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED PER ANSI Y 14.5M - 1982

"µSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED		DRAWN BY RJB	DATE 7-15-97	 Cinch Connectivity Solutions 299 Johnson Ave. Ste. 100 Waseca, MN 56093 1-800-247-8256
DECIMALS .XX	mm	CHECKED BY	DATE	
.XXX		APPROVED BY RJB	DATE 7-31-97	TITLE JACK ASSEMBLY, STRAIGHT PC BULKHEAD MOUNT, SMB
MATL		APPROVED BY	DATE	CODE NO.
FINISH		RELEASE DATE	B-6-97	DRAWING NO. C - 131-3701-231/240
				SCALE 10:1   U/M INCH   SHEET 2 OF 2