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ヒロセ電機株式会社 東莞工場 品質管理課

Dongguan Factory, Quality control section, Hirose Electric Co., Ltd.

工程変更連絡書 Process Change Notice

貴社益々ご清栄のこととお喜び申し上げます。日頃は弊社製品のお引き立てを賜り、厚く御礼申し上げます。 早速ですが、貴社への納入製品について、下記の通り工程変更を計画しております。

本書にて工程変更のご案内をさせて頂きます。変更計画可否を提出後 2週間以内にご返却を賜りたくお願い致します。

We truly appreciate your significant support always.

We are currently planning on the below process change for the products planned to be delivered to your company.

| Forwa | rding sha | ares th | e notific | cation o | f the p | rocess | change | . Your | approva | al for th | ne chang | e plan | within 2 | weeks | will be ap | preciate | d. | | |
|---|---|---|-----------------------------------|----------------------------------|-----------------------------------|-----------------|---|--------|---------------|---------------|--|----------------------|----------|--------|-----------------------|-------------|---------|----|-------|
| 貴社品 | 品番/Pro | /Product number of your company弊社品番/Product number by Hirose弊社品名/Product name by Hirose0110-0317-2-74代表HR10A-7R-6PB (74) 代表 | | | | | | | | | | | | | | | | | |
| | | | | | | | 0110 | 0-031 | 7-2-7 | 4代表 | | | HR10A | A-7R-6 | PB (74) | 代表 | | | |
| 松 | 変更1 | 区分 Type | 11代 insula | ·絶縁 替更絶 tion ca tion ca | 縁ケー ise 118 | -ス019 3298-0 | 227-0-)-11 al | | | | 理由 Reason | 品質領 | 安定の | 為です/ | [∕] Stabilit | cy of qua | ality | | |
| 変更内容 | 変更2 | 区分 Type | _ | | | | | | | | 理由 Reason | _ | | | | | | | |
| | | | 変更 | | | | | | | 更後 | | | | | | 影響範[| | | |
| / eg | | Be | fore th | e chan | ge | | | Α | fter th | e char | nge | | =л=⊥ı- | | | | be affe | | 14.銀形 |
| Content of change | 既存品絶縁ケース番号は019227-0-58 The number of the existing insulation case is 019227-0-58 | | | | | | 新品絶縁ケース番号は118298-0-11 The number of insulation case of new specification is 118298-0-11 | | | | 設計は変更されたが、製品の仕様、性能に影響しない。 The design is changed, but it does not affect the product specifications and performance。 | | | | | | | | |
| | | | | | | | | | | | | ・外観の変更 Appearance | | | | 有 Change | | | |
| | | | | | | | | | | | ·含有物質変更 無 Containing substance No change | | | | | | | | |
| | S | 日程 Schedule | e | 11M | 11E | 12F | 12M | 12E | 1F | 1M | 1E | 2F | 2M | 2E | 3F | 3M | 3E | 4F | 4M |
| plan / | Prepara | 工程整備 ition of p | | \rightarrow | | | | | | | | | | | | | | | |
| Execution schedule of the change plan / 変更実施計画 | Pre | 集類の書 paration ndards, | n of | | \rightarrow | | | | | | | | | | | | | | |
| of the 施計 | ト = | ライ / Tr | rial | | | \rightarrow | | | | | | | | | | | | | |
| nedule (変更実 | | 業者教 on on op | 育 perators | | | | \rightarrow | | | | | | | | | | | | |
| ion scl | 製品 Product | 品評価詞 evaluat | | | | | | | \rightarrow | • | | | | | | | | | |
| ecut | サン Submis | ンプル摂 sion of | | | | | | | | \rightarrow | | | | | | | | | |
| Ä | Submis | 美査結果 ssion of the inspection | e initial | | | | | | | | - | \rightarrow | | | | | | | |
| Sche | duled de | 量産納入予定日 uled delivery date of production products | | | 2023年2月予定 Scheduled on 02/2023 | | | | | | 備: | 考 | | | | | | | |
| | 変更計画可否回答希望日 Date of your acknowledgement | | 2023年 2 月 5 日 February 5, 2023 | | | | | | Rem | - | | | | | | | | | |

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| ヒロセ電機株式会社 行き To: Hirose Electric Co., Ltd. | | | 貴社名 : Your company name: | | |
|---|--------------------------------|--|-----------------------------|--|--|
| | 製品名 Product name: | HR10A-7R-6PB(74)代表 | ご判定日 Judgment day | | |
| 変更計画可否回答書 Answer to the change plan notification (approval) | 変更内容 Content of change : | 新しい絶縁ケース118298-0- 11代替更絶縁ケース019227-0- 58 / New insulation case 118298-0-11 alternative insulation case 019227-0-58 | ご担当者 Person in charge | | |
| 変更計画可否 Approve or Not approve for the change: | 承認 Approv | | 条件付 With condition | | |
| 必要提出資料、その他指示事項 Required materials for submission / o | ther direction | ns | | | |

Insulation Case Modified Structure Comparison

| Project | Before the change | After the change | | | | | | |
|-----------|---|------------------|--|--|--|--|--|--|
| DP Number | 019227-0-58 | 118298-0-11 | | | | | | |
| Photos | | 3 | | | | | | |
| | Purpose of the change Location (1): To prevent reverse insertion in the terminal direction. Location (2): Thinning (equalization) of thick sections is attempted to prevent warping and distortion of insulating seats. Location (3): Insulation seat prevents insertion in reverse. | | | | | | | |