



- Economical And Easy To Install
- Resists Gasoline, Engine Chemicals And Cleaning Solvents
- Expands Up To 150%
- Cut And Abrasion Resistant
- FMVSS 302 Approval



Cut Cleanly
Hot Knife

Material
Polyethylene Terephthalate

Grade
PTN

Monofilament Diameter
.010"

Drawing Number
TF001PET-WD

Put-Ups

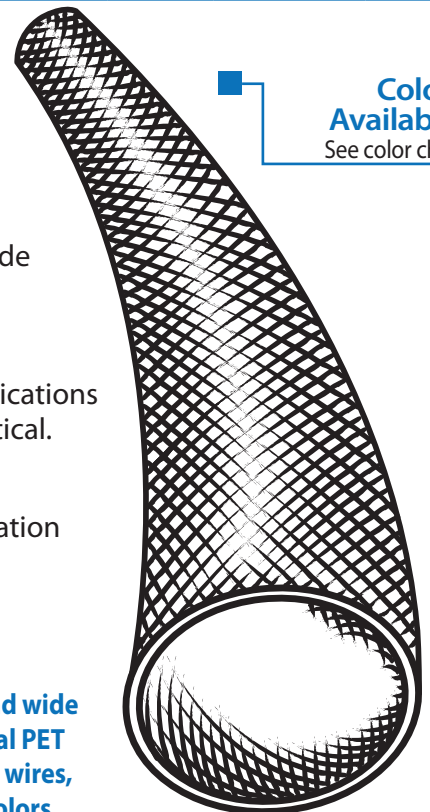
Nominal Size	Part #	Expansion Range		Bulk Spool	Shop Spool	Available Colors	Lbs/100'
		Min	Max				
1/16"	PTN0.06	3/64"	3/32"	1,000'	250'		0.22
1/8"	PTN0.13	3/32"	1/4"	1,000'	225'		0.20
1/4"	PTN0.25	1/8"	7/16"	1,000'	200'		0.30
5/16"	PTN0.31	5/32"	15/32"	500'	150'		0.50
3/8"	PTN0.38	3/16"	1/2"	500'	125'		0.57
7/16"	PTN0.44	7/32"	5/8"	500'	125'		0.68
1/2"	PTN0.50	1/4"	3/4"	500'	100'		0.77
9/16"	PTN0.56	5/16"	7/8"	500'	100'	more	0.81
5/8"	PTN0.63	3/8"	1"	500'	100'	than	0.95
3/4"	PTN0.75	1/2"	1 1/4"	250'	75'	40	1.20
1"	PTN1.00	5/8"	1 5/8"	250'	65'		1.34
1 1/4"	PTN1.25	3/4"	1 3/4"	250'	50'		1.60
1 1/2"	PTN1.50	1"	2 1/8"	200'	40'		1.96
1 3/4"	PTN1.75	1 1/4"	2 3/4"	200'	30'		2.45
2"	PTN2.00	1 1/2"	3 1/2"	200'	50'		2.60
2 1/2"	PTN2.50	1 3/4"	3 5/8"	200'	50'		3.80
3"	PTN3.00	2 1/2"	4 3/4"	100'	50'	BK,CL,NB,RE	4.00
3 END CONSTRUCTION							
1/4"	PT30.25	1/8"	3/8"	1,000'	200'	4	0.39
9 MIL CONSTRUCTION							
4"	PT94.00BK	4"	6 1/2"	100'	50'	BK	3.80
PET LEAN							
3/4"	PTL0.75BK	1/2"	1 1/4"	250'	75'	BK	1.04
1 1/4"	PTL1.25BK	3/4"	1 3/4"	250'	50'	BK	1.19

A Versatile Bundling And Protection Solution

The FLEXO® Original braided from 10 mil polyethylene terephthalate (PET) monofilament yarns. The material has a wide operating temperature range, is resistant to chemical degradation, UV radiation, and abrasion. Used in electronics, automotive, marine and industrial wire harnessing applications where cost efficiency and durability are critical.

The unique braided construction and wide expandability allows quick and easy installation over large connectors and long runs.

Colors Available:
See color chart



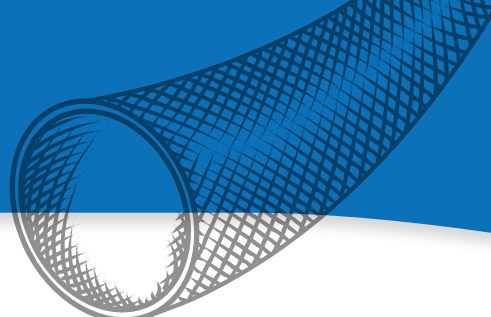
High thermal and chemical resistance and wide color/size selection make FLEXO® Original PET ideal for customizing and protecting the wires, hoses and cables in custom and classic colors.



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ABRASION **FLAMMABILITY**

Abrasion Resistance
High

Rating _____ UL94VO, FAR25,
FMVSS-302

Abrasion Test Machine
Taber 5150

Abrasion Test Wheel
Calibrase H-18

Abrasion Test Load
500g

Room Temperature
77°F

Humidity
72%

Two Broken Filament
300 Test Cycles

Approximately 6 Broken
Filaments
500 Test Cycles

Material Destroyed
- Very Visible Hole In
Material
1,150 Test Cycles

Pre-Test Weight
4,547.4 mg

Post-Test Weight
4,133.9 mg

Test End Loss Of Mass
Point Of Destruction
413.5 mg

CHEMICAL **RESISTANCE**

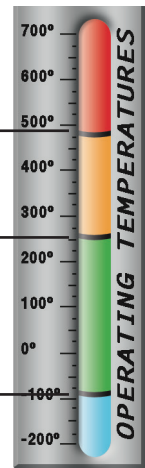
1=No Effect 4=More Affected
2=Little Effect 5=Severely Affected
3=Affected

Aromatic Solvents _____	2
Aliphatic Solvents _____	1
Chlorinated Solvents _____	3
Weak Bases _____	1
Salts _____	1
Strong Bases _____	2
Salt Water 0-S-1926 _____	1
Hydraulic Fluid MIL-H-5606 _____	1
Lube Oil MIL-L-7808 _____	1
De-Icing Fluid MIL-A-8243 _____	1
Strong Acids _____	3
Strong Oxidants _____	2
Esters/Ketones _____	1
UV Light _____	1
Petroleum _____	1
Fungus ASTM G-21 _____	1
Halogen Free _____	Yes
RoHS _____	Yes
SVHC _____	None

Melt Point
ASTM D-2117
482°F (250°C)

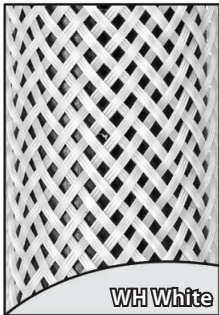
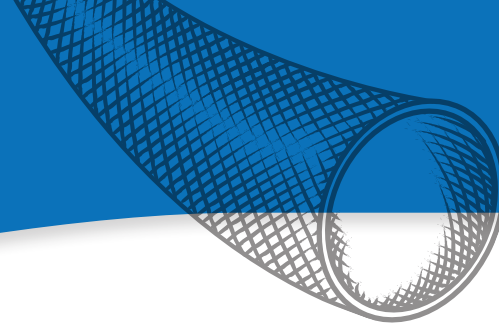
Maximum Continuous
MIL-I-23053
257°F (125°C)

Minimum Continuous
-94°F (-70°C)



PHYSICAL **PROPERTIES**

Monofilament Diameter _____	.010
ASTM D-204	
Flammability Rating _____	UL94
FMVSS-302 Approved	
Recommended Cutting _____	Hot Knife
Colors _____	>40
Wall Thickness _____	.025
Tensile Strength (Yarn) _____	7.5
ASTM D-2256 Lbs	
Specific Gravity ASTM D-792 _____	1.38
Moisture Absorption _____	.1-.2
% ASTM D-570	
Hard Vacuum Data _____	
ASTM E-595 at 10-5 torr	
TML _____	.19
CVCM _____	.00
WVR _____	.16
Smoke D-Max _____	56
ASTM E-662	
Outgassing _____	Med
Oxygen Index _____	21
ASTM D-2863	



WH White



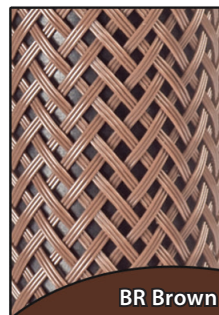
CF Checkered Flag



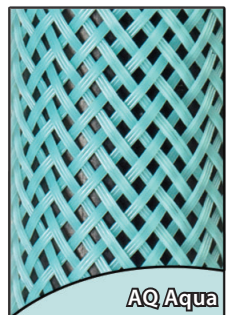
PG Platinum Gray



SK Snake



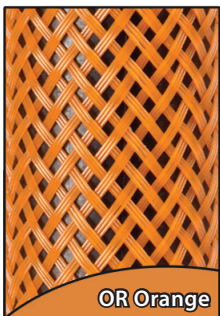
BR Brown



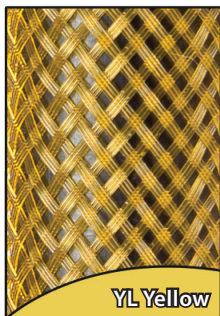
AQ Aqua



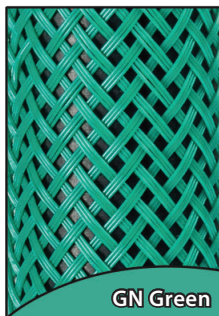
RD Red



OR Orange



YL Yellow



GN Green



BL Blue



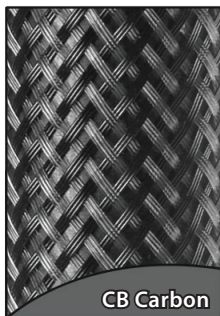
PP Purple



CL Clear



BK Black



CB Carbon



BE Beige



GY Gray



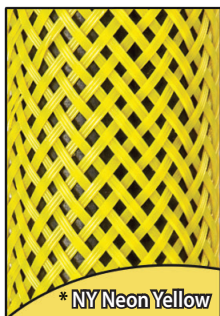
DP Dark Purple



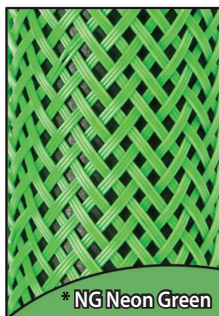
*NR Neon Red



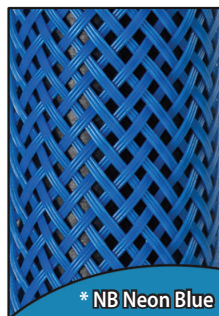
*NP Neon Pink



*NY Neon Yellow



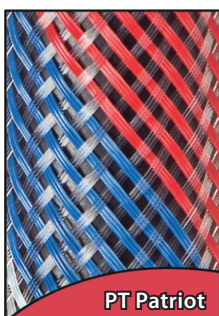
*NG Neon Green



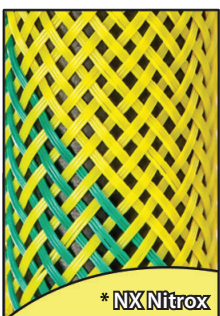
*NB Neon Blue



*NO Neon Orange



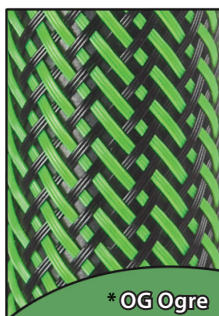
PT Patriot



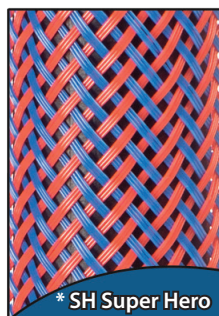
*NX Nitrox



*JS Jester



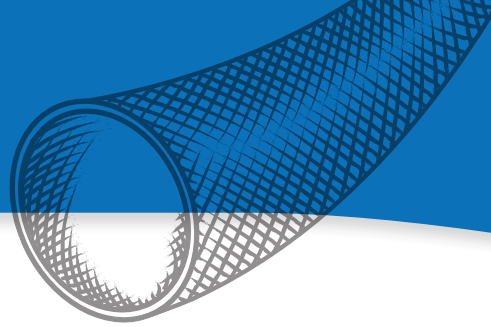
*OG Ogre



*SH Super Hero



SS Safety Stripe



- Custom combination colors manufactured by Techflex
- The possibilities are endless!

