



Product Change Notification

TE Connectivity

Product Change Notification: P-23-024044

PCN Date: 13-FEB-23

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:

HSD PLUG & Fakra 90 deg hsg & HM-36pos sealed inline & VW 46Way HSG

Description of Changes

Manufacturing location change. Following Part Numbers will be transferred from <Tyco Electronic Technology (Kunshan) 1043 Pant> to < Tyco Electronic Technology (Suzhou YCH) 1294 Pant >. Quality contact: 1043 plant: Bao Huan, 1294 plant: Robin hong.

Other attachments:

[ECR-2023-02-099\(K\)-E](#)

Reason for Changes:

Dear Customer, we hereby inform you about a transfer of tools and/or processes. The transfer follows a strict procedure, which fully maintains quality, ability to supply and form-fit-function of the concerned products. The new manufacturing location operates under a certified quality management system in accordance with standard automotive requirements. A TE-internal release test based on the relevant part specifications will be executed before delivery. Upon request, a PPAP Level 2 will be available if it concerns a transfer of a tool which produces a finished TE-product. A PPAP Level 1 will be available if it concerns a component of a TE-product, where the production location of the finished TE-product remains unchanged. If you require such a PPAP, please notify the responsible TE Sales Contact within 14 calendar days after receipt of this PCN

Estimated Dates:

| | |
|---|---|
| Last Order Date (Obsolete Parts Only): | First Date To Ship (Changed Parts Only): |
| | 08-MAR-2023 |
| Last Ship Date (Obsolete Parts Only): | Last Date for Mixed Shipments: (Changed Parts Only): |
| | 08-MAR-2023 |

Part Number(s) being Modified:

| Part Number | Part Discontinued per PCN | Customer Drawing | Customer Part Number | Alias Part Number(s) | Substitute Part Number | Substitute Alias Part Number(s) | Description Of Difference |
|-----------------------------|---------------------------|------------------|----------------------|----------------------|------------------------|---------------------------------|---------------------------|
| 9-2209520-9 | NO | | | | | | |



工程变更申请审批

同意 否决 转签 返回主菜单

系统单号: 20230208008 ECR No: ECR-2023-02-099(K)-E

厂别: K2 申请人: DAWEI,QIAN 部门: 生产运营

变更节点: PPAP后 变更类型: 其它 自动机转移

项目号: 详见上传附件 项目名称: 详见上传附件 客户:

料号: VSM(PPAP后): K-Assembly Auto 变更等级: Level1

问题描述及变更原因:

受影响物料切换方式: 自然切换 (不需要填写受影响物料信息)

变更内容:

当前现状: 移转前附件内的料号在K2生产

变更建议: 移转后附件内的料号在YCH生产

附件

| 文件名 | 上传人 |
|--|------------|
| 移转项目及料号.xlsx | DAWEI,QIAN |
| RE_自动机搬迁Kick off会议.msg | HUAN,BAO |

签核记录

| 签核序号 | 签核角色 | 电脑帐号 | 签核人 | 代理人 | 收到时间 | 签核时间 | 签核状态 | 签核意见 | 版本 |
|------|-----------|----------|------------------------------------|-----|----------------------|-----------------------|------|--------------|----|
| 1 | 申请人 | TE471766 | DAWEI,QIAN/dawei.qian@te.com | | | 2/8/2023 10:44:52 AM | 已提交 | | |
| 2 | 部门经理 | TE312805 | DAVID,FENG/david.feng@te.com | | 2/8/2023 10:44:52 AM | 2/8/2023 11:07:16 AM | 已签核 | 同意! | |
| 3 | DCC确认申请信息 | TE197596 | HAIJUAN,SUN/haijuan.sun@te.com | | 2/8/2023 11:07:16 AM | 2/8/2023 11:41:00 AM | 已签核 | 同意! | |
| 4 | 申请人填写技术评审 | TE471766 | DAWEI,QIAN/dawei.qian@te.com | | 2/8/2023 11:41:00 AM | 2/8/2023 1:37:55 PM | 已签核 | 同意! | |
| 5 | 填写评审项 | TE201041 | YANGYANG,XUE/yangyang.xue@te.com | | 2/8/2023 1:37:55 PM | 2/9/2023 1:19:40 PM | 已签核 | 同意! | |
| 5 | 填写评审项 | TE374902 | LING,QIN/ling.qin@te.com | | 2/8/2023 1:37:55 PM | 2/8/2023 1:37:55 PM | 已签核 | 同意! | |
| 6 | 质量 | TE472012 | HUAN,BAO/huan.bao@te.com | | 2/9/2023 1:19:41 PM | 2/9/2023 1:52:58 PM | 已签核 | 不需要通知客户 | |
| 7 | 经理确认 | TE285812 | JIAN,WANG/jian.wang.sz@te.com | | 2/9/2023 1:52:58 PM | | 签核中 | | |
| 7 | 经理确认 | ML001867 | SHANSHAN,WANG/shanshan_wang@te.com | | 2/9/2023 1:52:58 PM | 2/9/2023 5:30:25 PM | 已签核 | 平台件已发PCN通知客户 | |
| 7 | 经理确认 | TE312805 | DAVID,FENG/david.feng@te.com | | 2/9/2023 1:52:58 PM | 2/9/2023 4:12:37 PM | 已签核 | 同意! | |
| 7 | 经理确认 | NB000306 | TONY,CUI/tony.cui@te.com | | 2/9/2023 1:52:58 PM | 2/10/2023 3:06:09 PM | 已签核 | 同意! | |
| 7 | 经理确认 | TE294353 | LIN,KANG/lin.kang@te.com | | 2/9/2023 1:52:58 PM | 2/9/2023 5:23:05 PM | 已签核 | 同意! | |
| 7 | 经理确认 | TE530964 | MARTIN,YIN/martin.yin@te.com | | 2/9/2023 1:52:58 PM | 2/10/2023 10:16:52 AM | 已签核 | 同意! | |
| 8 | DCC | TE197596 | HAIJUAN,SUN/haijuan.sun@te.com | | | | 待签核 | | |