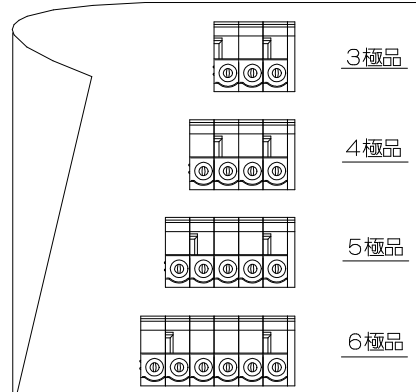
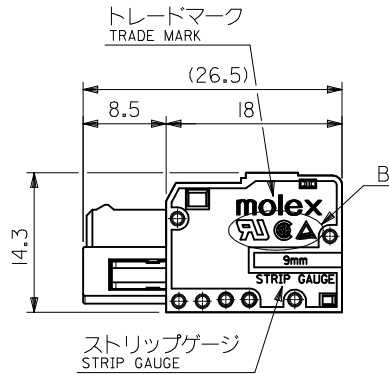
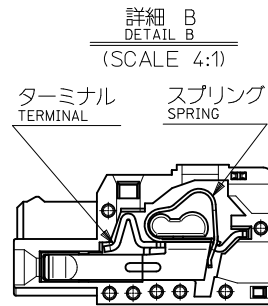


- 注記 NOTES:
- 材質 MATERIAL  
 ・ハウジング、ハウジングカバー HOUSING, HOUSING COVER  
 ガラス無しポリブチレンテレフタレート、UL94V-0 POLYBUTYLENE TELEPHTHALATE, GLASS NON FILLED, UL94V-0  
 色:表参照 COLOR: REFER TO THE CHART  
 ・ターミナル TERMINAL  
 銅合金 COPPER ALLOY  
 ・スプリング SPRING  
 ステンレス STAINLESS STEEL
  - メッキ仕様 PLATING  
 □A□□□□□□ OF 1.0□□μm MIN.  
 TIN PLATING: 1.0 MICROMETER MINIMUM  
 □□□□□□□□□□ OF 1.0□□μm MIN.(下地メッキ)  
 NICKEL PLATING: 1.0 MICROMETER MINIMUM (UNDER PLATING)

- 適用電線範囲: AWG#14 ~ #26  
 APPLICABLE WIRE: AWG#14 ~ #26
  - 被覆外径: φ3.8 MAX.  
 INS. DIA.: φ3.8 MAX.
  - 適合レバー: 54932-\*\*\*\*  
 APPLIED LEVER: 54932-\*\*\*\*
  - 製品番号 MATERIAL NO.  
 54927-\*\*\*2\*\*
  - 色 COLOR
  - 被覆剥き長さ: 8 ~ 9mm  
 INSULATION STRIPPING LENGTH: 8 ~ 9mm
  - 製品番号 MATERIAL NO.  
 54927-\*\*\*1\*\*
- THIS PRODUCT IS LEAD FREE OF 54927-\*\*\*1\*\*.

アイボリー IVORY	0
黒 BLACK	1
灰 GRAY	5



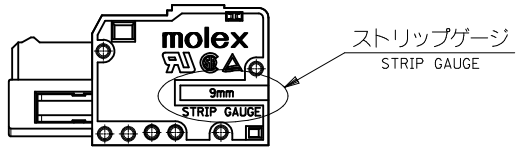
25	31.5	54927-062*	6
20	26.5	54927-052*	5
15	21.5	54927-042*	4
10	16.5	54927-032*	3
B	A	製品番号 MATERIAL NO.	極数 CIRCUITS

TOLERANCES:  
 10 UNDER ±0.2  
 10 OVER 30 UNDER ±0.25  
 30 OVER ±0.3

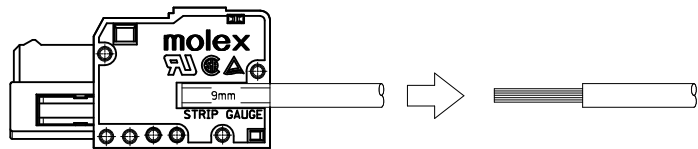
ADD TRADEMARK LOC. EC NO: IPG2012-0215 DRAWN: BRUPERT CHKD: JFMURPHY APPR: JFMURPHY A	REV DESCRIPTION 2012/02/09 2012/02/13	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE MM ONLY	SCALE 1:1	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION
			mm INCH	DRAWN BY DATE BRUPERT 2012/02/09	TITLE MTC (MULTI TERM CONN) 5MM REC HSG ASSY -LEAD FREE-		
			4 PLACES ±--- ±--- 3 PLACES ±--- ±--- 2 PLACES ±--- ±--- 1 PLACE ±--- ±---	CHECKED BY DATE JFMURPHY 2012/02/13	APPROVED BY DATE JFMURPHY 2012/02/13	MOLEX MOLEX INCORPORATED	
			ANGULAR ±.5°	MATERIAL NO.	DOCUMENT NO. SD-54927-004	SHEET NO. 1 OF 2	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			SEE CHART	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			

ストリップゲージの使用方法  
USE OF STRIP GAUGE

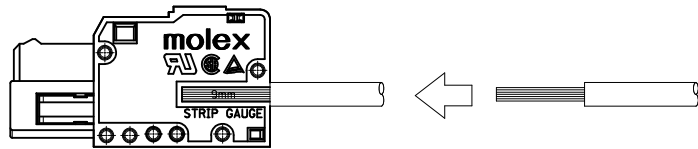
ハウジングカバーに付いているストリップゲージは、以下のようにご使用下さい。  
PLEASE USE THE STRIP GAUGE WHICH HAS ADHERED TO THE HOUSING COVER AS SHOWN  
IN THE FIGURE BELOW.



1. 電線をストリップゲージに合わせ被覆を剥く。  
THE ELECTRIC WIRE IS MATCHED TO THE STRIP GAUGE, AND STRIPPING INSULATION.

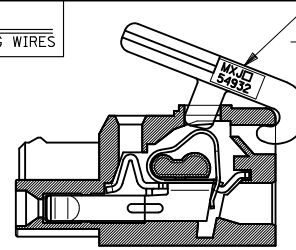


2. 既に被覆を剥いた電線をストリップゲージに合わせ被覆剥き長さを確認する。  
THE ELECTRIC WIRE WHICH HAS ALREADY PEELLED OFF INSULATION IS MATCHED TO THE  
STRIP GAUGE, AND THE STRIPPING LENGTH IS CONFIRMED.

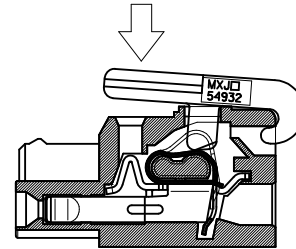


※ 被覆剥き長さ：8～9mm  
STRIPPING LENGTH : 8~9mm

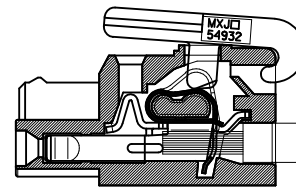
結線方法  
METHOD OF CONNECTING WIRES



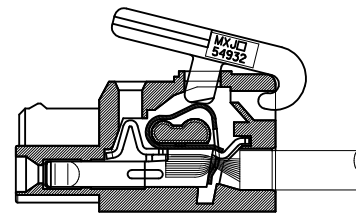
1. 結線レバーをハウジングに装着する。(脱着自在)  
THE LEVER OF CONNECTING WIRES IS INSTALLED IN THE HOUSING.  
(DETACHING IS FREE)



2. 結線レバーを矢印方向に押す。  
THE LEVER OF CONNECTING WIRES IS PUSHED IN THE DIRECTION  
OF THE ARROW.



3. 結線レバーを押したまま電線を矢印方向に挿入する。  
THE ELECTRIC WIRE IS INSERTED IN THE DIRECTION OF THE ARROW  
WITH THE LEVER OF CONNECTING WIRES PUSHED.

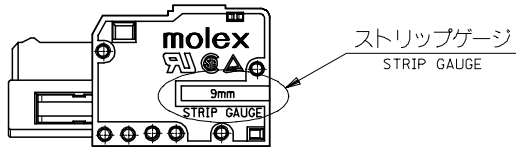


4. 結線レバーを放す。  
THE LEVER OF CONNECTING WIRES IS RELEASED.

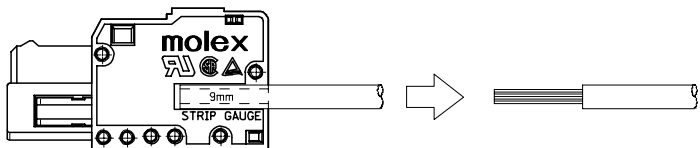
SEE SHEET 1 EC NO: IPG2012-0215 DRAWN: BRUPERT 2012/02/09 CHKD: APPR: JFMURPHY 2012/02/13 REV: A	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION	
	▽=0 ▽7=0	mm INCH	MM ONLY	1:1	METRIC		
		4 PLACES ± --- ± --- 3 PLACES ± --- ± --- 2 PLACES ± --- ± --- 1 PLACE ± --- ± ---	DRAWN BY DATE BRUPERT 2012/02/09 CHECKED BY DATE	TITLE	MTC (MULTI TERM CONN) 5MM REC HSG ASSY -LEAD FREE-		
		ANGULAR ± .5 °	APPROVED BY DATE JFMURPHY 2012/02/13	MATERIAL NO.	DOCUMENT NO.	SHEET NO.	
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	SEE CHART	Molex		MOLEX INCORPORATED		
			SD-54927-004		2 OF 2		
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION							

ストリップゲージの使用法  
USE OF STRIP GAUGE

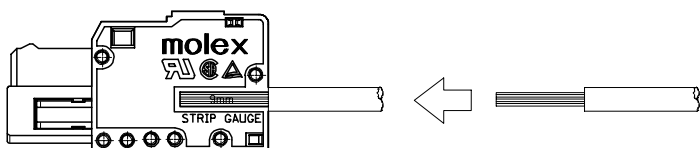
ハウジングカバーに付いているストリップゲージは、以下のご使用下さい。  
PLEASE USE THE STRIP GAUGE WHICH HAS ADHERED TO THE HOUSING COVER AS SHOWN  
IN THE FIGURE BELOW.



1. 電線をストリップゲージに合わせ被覆を剥く。  
THE ELECTRIC WIRE IS MATCHED TO THE STRIP GAUGE, AND STRIPPING INSULATION.



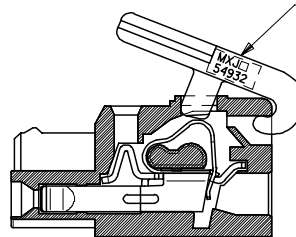
2. 既に被覆を剥いた電線をストリップゲージに合わせ被覆剥き長さを確認する。  
THE ELECTRIC WIRE WHICH HAS ALREADY PEELLED OFF INSULATION IS MATCHED TO THE  
STRIP GAUGE, AND THE STRIPPING LENGTH IS CONFIRMED.



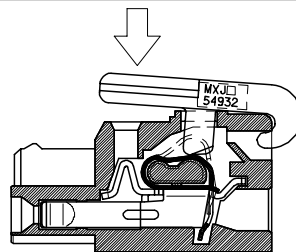
※ 被覆剥き長さ：8～9mm  
STRIPPING LENGTH : 8~9mm

結線方法  
METHOD OF CONNECTING WIRES

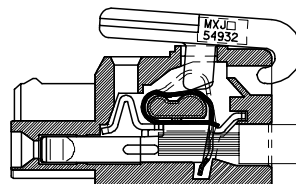
結線レバー  
LEVER  
54932-\*\*\*\*



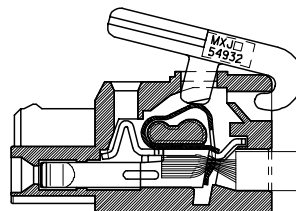
1. 結線レバーをハウジングに装着する。(脱着自在)  
THE LEVER OF CONNECTING WIRES IS INSTALLED IN THE HOUSING.  
(DETACHING IS FREE)



2. 結線レバーを矢印方向に押す。  
THE LEVER OF CONNECTING WIRES IS PUSHED IN THE DIRECTION  
OF THE ARROW.



3. 結線レバーを押したまま電線を矢印方向に挿入する。  
THE ELECTRIC WIRE IS INSERTED IN THE DIRECTION OF THE ARROW  
WITH THE LEVER OF CONNECTING WIRES PUSHED.



4. 結線レバーを放す。  
THE LEVER OF CONNECTING WIRES IS RELEASED.

RELEASED EC NO: J2006-0310 DRWN: NABE I CHKDK: TOYODA APPR: NUKITA 2005/08/02 2005/08/02 2005/08/09	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY	SCALE 2:1	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION
	10 UNDER	± 0.2	DRAWN BY M. NABE I	DATE '05/07/27	TITLE MTC (MULTI TERM CONN) 5MM REC HSG ASSY -LEAD FREE-	
	10 OVER 30 UNDER	± 0.25	CHECKED BY K. TOYODA	DATE '05/07/27	MOLEX MOLEX INCORPORATED	
	30 OVER	± 0.3	APPROVED BY N. UKITA	DATE '05/07/27		
	ANGULAR	± 3 °	MATERIAL NO. SEE CHART	DOCUMENT NO. SD-54927-004	SHEET NO. 2 OF 2	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SIZE A3	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			