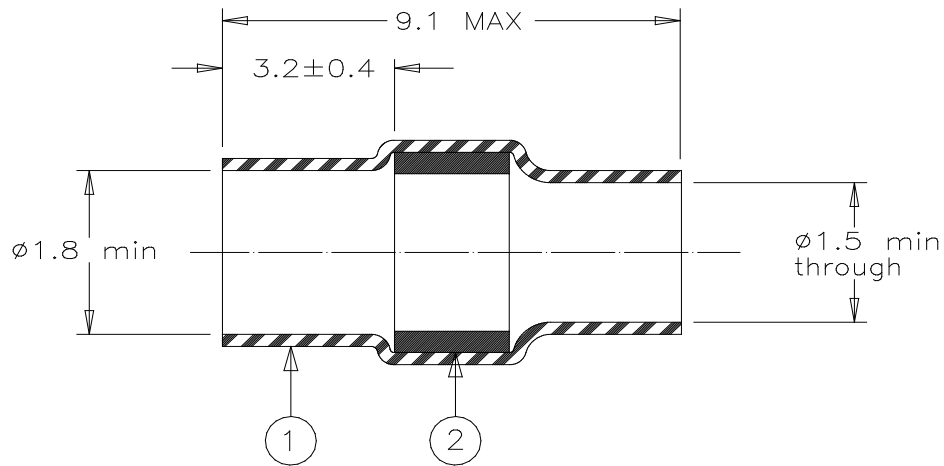


## CUSTOMER DRAWING



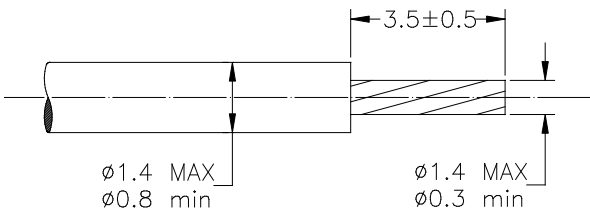
### MATERIAL


1. INSULATION SLEEVE: Heat-shrinkable, radiation cross-linked modified polyvinylidene fluoride.  
Transparent blue.
2. SOLDER PREFORM WITH FLUX:  
SOLDER: TYPE Sn62 Pb36 Ag2 per ANSI J-STD-006.  
FLUX: TYPE ROL0 per ANSI J-STD-004.

### APPLICATION

1. This controlled soldering device is designed for termination of a tin or silver plated copper stranded wire (AWG26 to AWG30) having an insulation rated for at least +125°C on to a post ( $\square$  0.6).
2. Temperature range: -55°C to +150°C.
3. For application tooling, consult your local TE Connectivity technical service.

For best results, prepare the cable as shown:



		<b>Raychem</b> THERMOFIT DEVICES	TITLE: <b>SOLDERSLEEVE* DEVICE</b>		
Unless otherwise specified dimensions are in millimeters.			DOCUMENT NO.: <b>W-040-18</b>		
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A  ROUGHNESS IN MICRON	TE Connectivity reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.	REV:  2	DATE:  09-Mar-2020	
DRAWN BY: R. MAPALO	DATE: 29-Jun-1998	ECO: ECO-20-003687	SCALE: NTS	SIZE: A	SHEET: 1 of 1

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