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| AMP 1281-1 (6/85) | | | |
|-----------------------|----------------------|------|-----------|
| APPLICATOR PARTS LIST | | | |
| NO. | DESCRIPTION | REQ. | PART NO. |
| 1 | WIRE CRIMPER | 1 | 453838-1 |
| 2 | SPACER - INSULATION | | |
| 3 | INSULATION CRIMPER | 1 | 690406-3 |
| 4 | PIN - CRIMPER | 1 | 238009-1 |
| 5 | SHEAR BLADE SPACER | | |
| 6 | HOLD DOWN | | |
| 7 | SHEAR BLADE | 1 | 690612-1 |
| 8 | ANVIL | 1 | 240694-3 |
| 9 | FRONT SHEAR PLATE | 1 | 690552-2 |
| 10 | SHEAR PLATE SPACER | 1 | 469488-1 |
| 11 | REAR SHEAR PLATE | 1 | 690631-1 |
| 12 | HOLD DOWN SPRING | | |
| 13 | SPRING SPACER | | |
| 14 | HOLD DOWN SPACER | | |
| 15 | | | |
| 16 | SPRING - FEED RETURN | 1 | 222281-7 |
| 17 | ANCHOR - SPRING | 1 | 238008-1 |
| 18 | FRONT - STRIP GUIDE | 1 | 690531-2 |
| 19 | REAR - STRIP GUIDE | 1 | 690530-2 |
| 20 | DRAG - STOP | 1 | 240696-2 |
| 21 | DRAG LEVER | 1 | 240636-1 |
| 22 | DRAG SPRING | 1 | 7-22282-5 |
| 23 | PLATE - STRIP HOLD | | |
| 24 | STRIP GUIDE PLATE | 1 | 690528-1 |
| 25 | BASE BLOCK | 1 | 690555-1 |
| 26 | BASE PLATE | 1 | 690554-1 |
| 27 | STRIPPER | 1 | 690634-1 |
| 28 | RETAINING PLATE | | |
| 29 | SHOULDER SCREW | | |
| 30 | ANCHOR SPACER | | |
| 31 | SPACER - BASE BLOCK | | |
| 32 | Shear Blade - Side | 1 | 690549-5 |
| 33 | Shear Block - Side | 1 | 690551-1 |
| 34 | Strip Guide Spacer | 1 | 690610-3 |
| 35 | POST-RAM | 1 | 690212-1 |
| 36 | SPRING WASHER | 1 | 22480-5 |
| 37 | DISC-WIRE | 1 | 690141-8 |
| 38 | DISC-INSULATION | 1 | 690142-1 |
| 39 | SPRING-COMPRESSION | 2 | 690170-1 |
| 40 | BAUL STEEL | 2 | 23241-6 |
| 41 | DISC SPACER | | |
| 42 | WASHER RAM | 1 | 690124-1 |

| TYPE MINIATURE QUICK CHANGE APPLICATOR END FEED | | | |
|---|-----------------------|------|-----------|
| NO. | DESCRIPTION | REQ. | PART NO. |
| 43 | WASHER-LAMINATED | 1 | 690125-1 |
| 44 | RAM | 1 | 690550-1 |
| 45 | PLUG-NYLON | 1 | 690191-1 |
| 46 | BLOCK-INS. ADJ. | 1 | 690402-1 |
| 47 | SCREW-SHOULDER | 1 | 22353-8 |
| 48 | CAM | 1 | 690501-1 |
| 49 | CRIMPER BOLT | 1 | 7-21002-9 |
| 50 | SCREW DRIVE | 2 | 21017-2 |
| 51 | PLATE, IDENTIFICATION | 1 | 461264-1 |
| 52 | LEVER-TERMINAL | 1 | 240634-1 |
| 53 | FEED FINGER | 1 | 690532-1 |
| 54 | FEED FINGER SPRING | 1 | 691499-1 |
| 55 | FEED FINGER PIN | 1 | 240624-1 |
| 56 | Feed Arm | 1 | 690529-1 |
| 57 | | | |
| 58 | HOUSING | 1 | 690553-1 |
| 59 | CAP | 1 | 240621-1 |
| 60 | WEAR PLATE | 1 | 690648-1 |
| 61 | ROD-FEED | 1 | 690649-1 |
| 62 | ROLLER-CAM | 1 | 240658-1 |
| 63 | PIN-CAM ROLLER | 1 | 240659-1 |
| 64 | SCREW-ADJ. | 1 | 240632-1 |
| 65 | BLOCK-PIVOT | 1 | 240629-1 |
| 66 | LEVER-INTERMEDIATE | 1 | 240630-1 |
| 67 | BUSHING | 1 | 240633-1 |
| 68 | SHAFT-PIVOT | 1 | 240626-1 |
| 69 | PLATE ADJ. | 1 | 240628-1 |
| 70 | HEX NUT | 1 | 22594-8 |
| 71 | SPACER | 1 | 690517-1 |
| 72 | Spring Assist | 2 | 690603-1 |
| 73 | Terminal Lift | 1 | 690636-1 |
| 74 | Bushing - Term. Lift | 1 | 690644-1 |
| 75 | Spring - Term. Lift | 1 | 690645-1 |
| 76 | Shear-Block Support | 1 | 690729-1 |
| 77 | GUARD, CHIP | 1 | 469487-1 |
| 78 | | | |
| 79 | GUARD, ASSY | 1 | 455750-5 |

| AMP INCORPORATED HARRISBURG, PENNA. | | | TYPE CODE |
|--|--|---|---|
| CRIMPING DATA TO APPLY TERMINAL SPEC 114-2079 | | | <input type="checkbox"/> PROD <input type="checkbox"/> IN DIR <input type="checkbox"/> W.O. |
| | | | TERMINALS |
| PAD LETTER A B C D | CRIMP HEIGHT .073 .068 .064 .058 | WIRE SIZE 1-#14 2-#18 #16 #18 | 60290 60455 60923 |
| CRIMP SIZE WIRE INSUL. | TYPE F F | FEED .560 | |
| INSULATION RANGE .090 - .140 | WIRE RANGE #18 - #14 | | |
| EXPLODED VIEW A-6090 | SET UP GAGE 679108-1 | | |
| REMARKS: Post Feed AMP-0-Lectric AI SHEET 408-8024 | | | |
| RECOMMENDED SPARE PARTS | | | |
| THIS APPLICATOR IS TO BE USED ON | | | |
| MACH. SERIAL NO. | MACH. PARTS LIST 565435-5 | DATE SHIPPED | DIST. 67 |
| APPL. SERIAL NO. | CUSTOMER NAME AND ADDRESS | DESIGNED | CHK'D. |
| APPLICATOR NUMBER SI | REV SI | 686327-2 | APP'D. 12/6/85 DR [Signature] SHEET 1 OF 1 |