

御中		Issue No. / 発行№ : PC-0027382			
		Issue date / 発行日 : 2023/1/11			
<p style="text-align: center;">工程変更連絡書 Process Change Notice</p>		ヒロセ電機株式会社 郡山工場 品質管理課 KoriyamaFactory, Quality control section, Hirose Electric Co., Ltd.			
		承認 (Approval)	査閲 (Review)	作成 (Created by)	
		塚本 Tsukamoto	稲垣 Inagaki	野内 Nouchi	
<p>貴社益々ご清栄のこととお喜び申し上げます。日頃は弊社製品のお引き立てを賜り、厚く御礼申し上げます。早速ですが、貴社への納入製品について、下記の通り工程変更を計画しております。本書にて工程変更のご案内をさせていただきます。変更計画可否を提出後 2週間以内にご返却を賜りたくお願い致します。</p> <p>We truly appreciate your significant support always.</p> <p>We are currently planning on the below process change for the products planned to be delivered to your company. Forwarding shares the notification of the process change. Your approval for the change plan within 2 weeks will be appreciated.</p>					
貴社品番/Customer's product number		弊社品番/Product number by Hirose			
		211-0272-0 50 (Representative/See attachment 1)			
貴社品名/Product name by Hirose		HDE-CTF(4-40)(50) (Representative/See attachment 1)			
変更内容 / Content of change	変更1 区分 Type	Production location to be added for screws with washer	理由 Reason	To increase production capacity	
	変更2 区分 Type	—	理由 Reason	—	
	変更前 Before the change		変更後 After the change		
	Production has been carried out by one company (Company K).		Production location will be added. Production will be carried out by two companies. Conventional: Company K To be added: Company F		
		影響範囲 The scope that will be affected.			
		追加の生産設備では、生産性をアップさせるため、弊社管理値内でタップの加工長さを短くしています。(別紙2参照)			
		As for the production equipment to be added, in order to increase productivity, the tap processing length is shortened within Hirose's control values. (See Attachment 2)			
		・ 外観の変更 Appearance change_			
		・ 含有物質変更 Containing substance 無 No change			
実施計画 / Implementation schedule of the change plan / 変更実施計画	日程 Schedule	Jan.1	Feb.1	Mar.1	Apr.1
	工程整備 Preparation of process	→			
	標準類の整備 Preparation of standards, etc.	→			
	トライ / Trial	→			
	作業教育 Training on operators		→		
	製品評価試験 Product evaluation test		→		
	サンプル提出 Submission of sample		→		
	初品検査結果提出 Submission of the initial product inspection result			→	
	量産納入予定日 Scheduled delivery date of mass production products	2023年3月予定 Scheduled in March, 2023			備考 Remarks
変更計画可否回答希望日 Date of your acknowledgement	2023年1月25日 January 25, 2023				

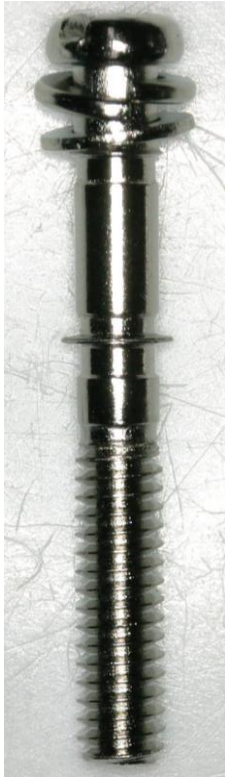
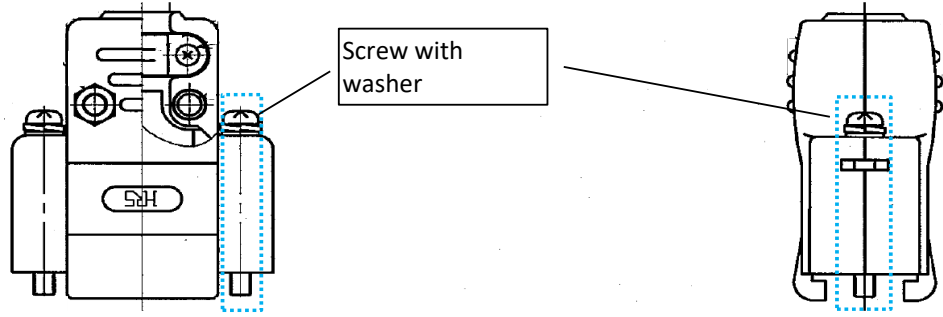
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ヒロセ電機株式会社 行き To: Hirose Electric Co., Ltd.		貴社名 : Your company name:	
変更計画可否回答書 Answer to the change plan notification (approval)	製品名 Product name :	HDE-CTF(4-40)(50) (Representative/See attachment 1)	ご判定日 Judgment day
	変更内容 Content of change :	Production location to be added for screws with washer	ご担当者 Person in charge
変更計画可否 Approve or Not approve for the change:	承認 Approved	否認 Not approved	条件付 Conditionally approved
必要提出資料、その他指示事項 Required materials for submission / other directions			

Target product list

Product code	Product name by Hirose
211-0272-0 50	HDE-CTF(4-40)(50)
211-0309-9 10	HDE-CTH(4-40)(10)
211-0309-9 15	HDE-CTH(4-40)(15)
211-0346-5 10	HDA-CTH(4-40)(10)
211-0346-5 15	HDA-CTH(4-40)(15)
211-0347-8 10	HDB-CTH(4-40)(10)
211-0347-8 15	HDB-CTH(4-40)(15)
211-0348-0 10	HDC-CTH(4-40)(10)
211-0348-0 15	HDC-CTH(4-40)(15)
211-0657-5 50	HDA-CTF(4-40)(50)
211-0876-9 50	HDB-CTF(4-40)(50)
211-0877-1 50	HDC-CTF(4-40)(50)

Comparison of shape



The length for the tap processing is minimized.

Produced by Company K

Produced by Company F

* Screws from two companies will NOT be mixed in one lot.