

DETAIL A
(TRAY DETAIL REMOVED FOR CLARITY)

NOTES:

- AFTER FILLING (8) TRAYS WITH THE MODJACK QUANTITIES SHOWN, PLACE (1) EMPTY TRAY AND (3) MICRO-FOAM STRIPS ON THE TOP AND TAPE TOGETHER APPROXIMATELY AS SHOWN. THEN PLACE INTO THE CARTON WITH (1) MICRO-FOAM STRIP CENTERED ON THE BOTTOM OF THE CARTON CREATING A LEVEL BASE
- CARTONS ARE TO BE SET-UP AND CLOSED WITH TAPE. NO STAPLES ARE TO BE USED IN THE ASSEMBLY OF THIS CARTON
- A PRODUCT LABEL IS TO BE PLACED ON THE SIDE OF EACH CARTON. THE FOLLOWING INFORMATION IS TO BE PROVIDED:
 - FINAL ASSEMBLY MATERIAL NUMBER
 - PRODUCT DESCRIPTION
 - TOTAL QUANTITY OF MODJACKS IN BOX
 - MANUFACTURING DATE CODE
- TRAYS TO BE ORIENTED AS SHOWN (EVERY OTHER ONE ROTATED 180°)
- MODJACKS TO BE PLACED IN TRAY IN THE CORRECT ORIENTATION AND FULLY SEATED ON THE BOTTOM OF THE TRAY
- TRAYS ARE TO BE PLACED IN A PLASTIC BAG AND SEALED WITH A TWIST TIE

ANTI-STATIC MICRO-FOAM PADS CENTERED ON TAPE APPROX 6.5" X 4.5" TYP (3) REQUIRED

NO MODJACKS THIS TRAY SEE NOTE #1

TRAY ORIENTATION TYP (9) PL SEE NOTE #4

MODJACK TRAY 44327-0001 TYP (10) REQUIRED

ANTI-STATIC MICRO-FOAM PADS CENTERED ON TAPE APPROX 6.5" X 4.5" TYP (1) REQUIRED

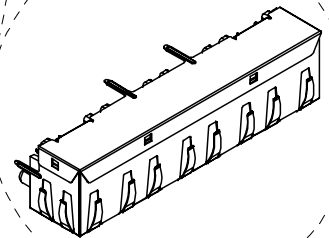
WORLDWIDE PRIMARY CARTON FOR SMALL TRAYS 96707-0001 TYP (1) REQUIRED

PRODUCT LABEL SEE NOTE #3

PACKAGING TAPE TYP ALL AROUND ON BOTH MAJOR AND MINOR AXIS

GANGED INVERTED UNSHIELDED / SHIELDED MODJACK ASSEMBLY (SEE "DETAIL A" FOR ORIENTATION INTO TRAY)

44248 FAMILY
44580 FAMILY



PLASTIC BAG 453240001 SEE NOTE #6

NUMBER OF PORTS	PARTS PER TRAY	TRAYS PER CARTON	PARTS PER CARTON (SPQ)	REMOVED U/L LABEL E/C NO: UCP2005-0236 DRWN:RHOLTS 2004/12/09 CHKD:LSCHMDT 2004/12/10 APPR:FSMITH 2004/12/13	QUALITY SYMBOLS -2 0	GENERAL TOLERANCES (UNLESS SPECIFIED)		SCALE 1:4	DESIGN UNITS INCH	THIRD ANGLE PROJECTION	REVISE ON CAD ONLY
						mm	INCH				
2	35	(8) W/PRODUCT (9) TOTAL	280	DESCRIPTION	-2	4 PLACES	± --- ± ---	DIMENSION STYLE IN/MM	DRAWN BY DATE MMAYO 00/02/23	CHECKED BY DATE MMAYO 00/02/23	TITLE PACKAGING SPECIFICATION GANGED INVERTED MODJACK ASSEMBLY
3	25		3 PLACES			± --- ± ---					
4	20		2 PLACES			± --- ± ---					
6	15		1 PLACE			± --- ± ---					
8	10										
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS						ANGULAR ±1/2°		APPROVED BY DATE JROBERTS 00/02/23		MATERIAL NO. N/A DOCUMENT NO. PK-44248-004 SHEET NO. 1 OF 1	
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION											