



520 Park East Blvd., New Albany, IN 47150 U.S.A
(812)-944-6733 / 1-800-SAMTEC9

Product Change Notification

1. ECN #: 240355

2. Date of Announcement: November 13, 2014

3. Series:

- USB - USB
- USBR - USB TYPE A CONNECTOR

4. Part #'s Affected

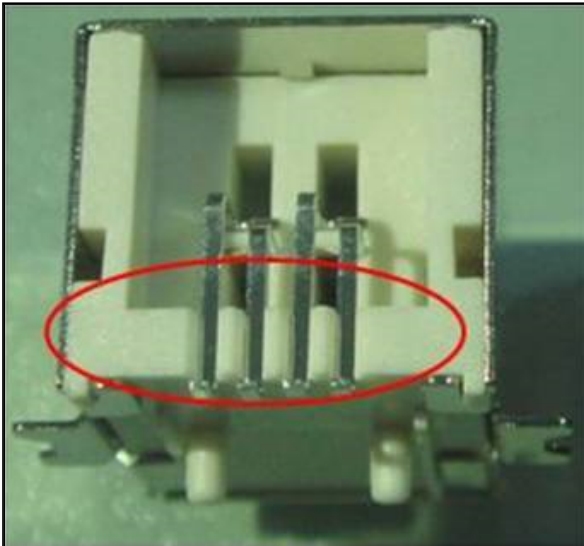
- USB-B-S-X-X-SM-X-XX
- USBR-B-S-X-X-SM-X-XX

5. Description of Change:

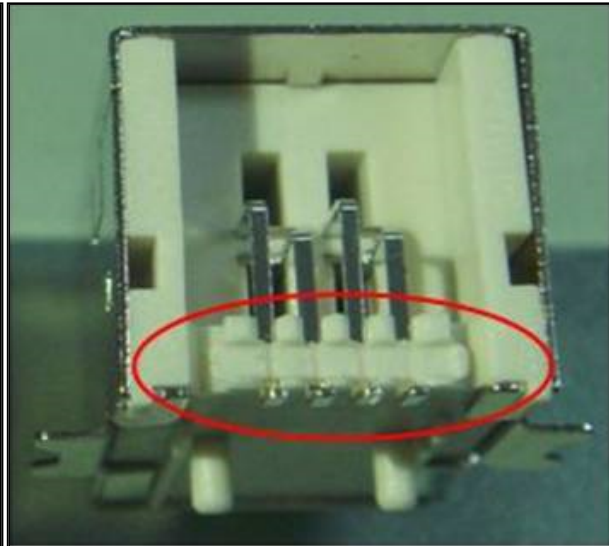
Adding heat stake process to secure surface mount tails.

6. Method of Identifying Change

Backend geometry of plastic body changed as shown.



Before Change



After Change

7. Reason for Change:

Improve co-planarity of the surface mount tails.

8. Impact of Change on Form, Fit, or Function:

- Form - Geometry of the backend plastic body has changed due to the heat stake process.

9. Projected Implementation Date: January 25, 2015