

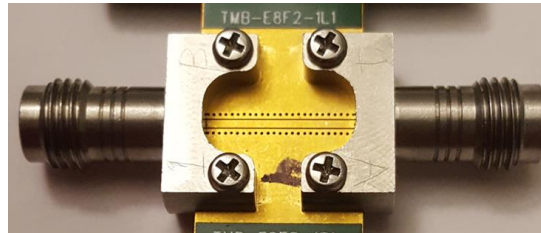
SIGNAL INTEGRITY REPORT

Test and Measurement Performance Report

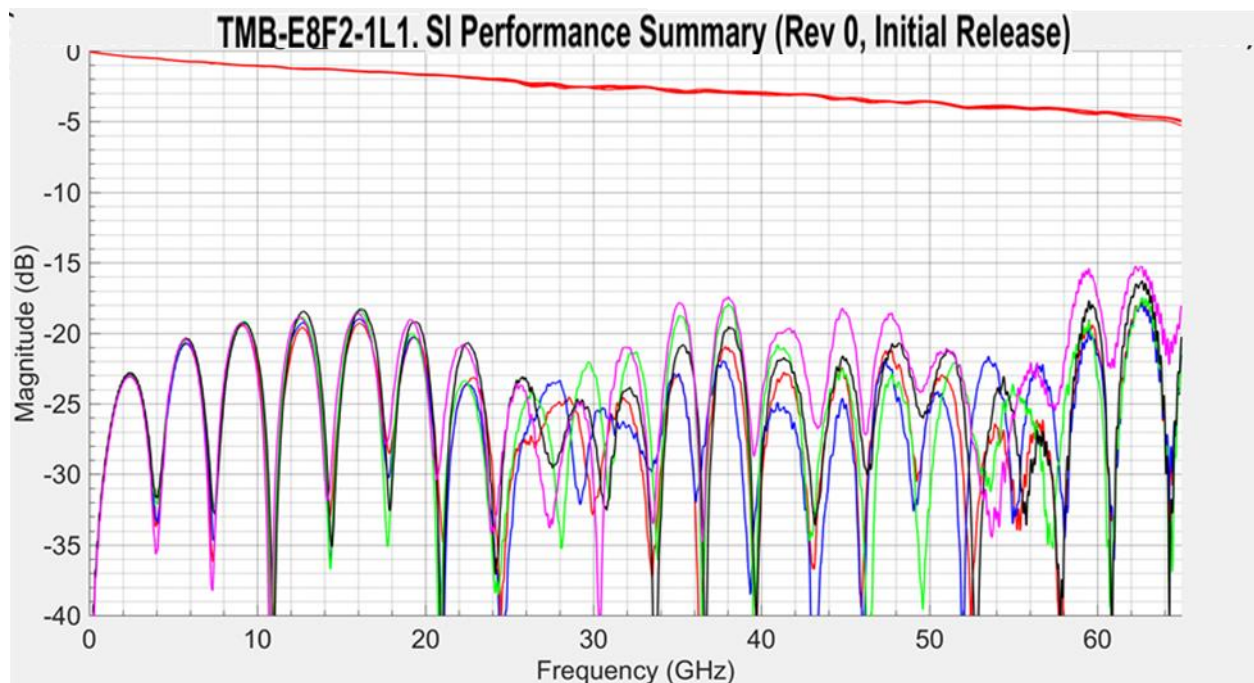
Part Number TMB-E8F2-1L1

(1.85mm Edge Launch Solderless Precision Connector)

Distribution: *Internal & External Use*



SI Performance Summary (Attenuation & Reflections, Single-Ended)



* 10 connectors are shown, measured in pairs. (5 measurements) For further details regarding testing setup, configurations please see the rest of the report.

<u>REVISION:</u> 2	<u>ECN INFORMATION:</u> EC No: N/A DATE: 07/10/2020	<u>TITLE:</u> 1.85mm Edge Launch, Solderless Precision Connector (TMB-E8F2-1L1) CARLISLE IT CONFIDENTIAL	<u>SHEET No.</u> 1 of 10	
<u>DOCUMENT NUMBER:</u> RSI-TMB-E8F2-1L1_02		<u>SI ENGINEER:</u> R.Stavoli	<u>DESIGN ENGINEER</u> P. Volkov	<u>ENGINEERING MANAGER</u> E.Soubh
<small>TEMPLATE FILENAME: SPM(SIZE_A)(V.1).DOC</small>				

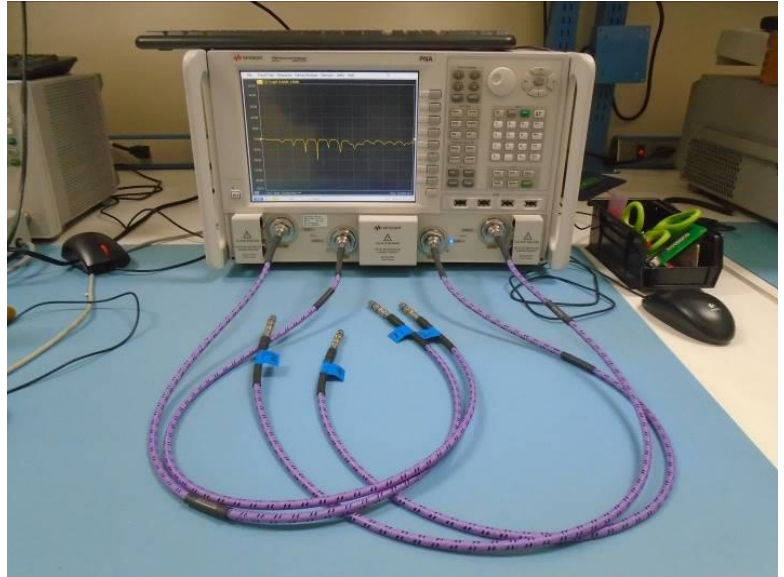
SIGNAL INTEGRITY REPORT

1.0 TEST SETUP AND DUT

Equipment, fixtures, and methods

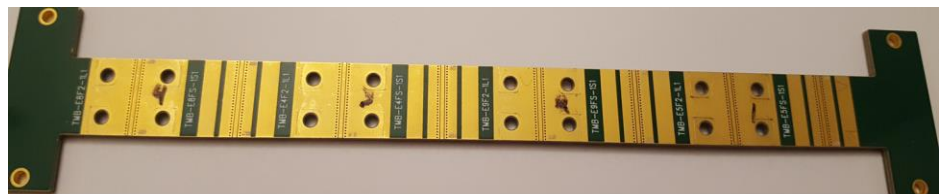
Test method: All data measured from test PCB shown below and a N5227A PNA Network Analyzer

- Calibration was performed up to the 1.85mm adapters using calibration kit: 85058B
- Data was swept from 10 MHz to 67GHz for 6700 points
- Data averaging was turned off.
- Data is not dembedded and includes the board trace/transition and two RF edge launch precision connectors



Assembly Description

- T&M PN: TMB-E8F2-1L1
- Carlisle DUT PCB: Edge Launch Precision Connector Test Board (Rev A)
- Industry Leading Supplier Edge Launch PCB
- Port 1: 1.85mm edge mount
- Port 2: 1.85mm edge mount



Testing Samples:

- 10 Samples
- 5 Channels
- 5 THRU Measurements (5 Channels = 10 samples) -> -Single-Ended

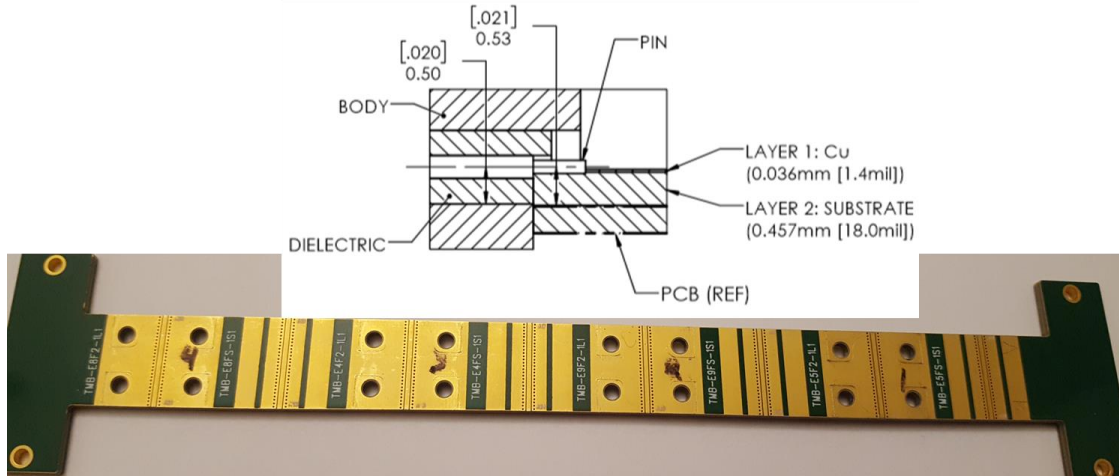
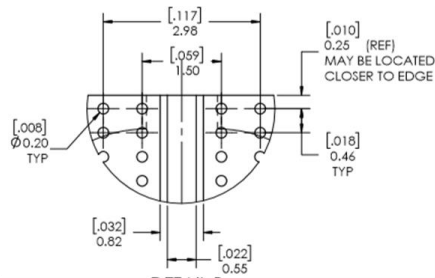
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2.0 BOARD DETAILS & STACKUP

- Carlisle Edge Launch Precision Connector Test Board
 - Revision A, Coplanar Waveguide
 - Copper (traces, pads, ground) not all the way to the edge of the board
- Dielectric Material: Megtron6 (Dk.3.41, Df 0.004 @ 12Ghz)
 - Thickness: 0.457mm / 18 mil

Carlisle Interconnect Technologies				
Connector:		Precision Edge Mount Connectors		
PCB Step File:		EM_1.85mm_PrecisionConnectors_PCB_Megtron6_Rev_1_021220:		
Layer	Material	Thickness		Notes
		mm	mils	
1	Copper	0.03556	1.4	Signal Layer
2	Megtron 6	0.45144	17.7732283	
3	Copper	0.01778	0.7	Gnd Plane
4	Megtron 6	0.84396	33.2267717	Fill to Requirement
5	Copper	0.01778	0.7	Gnd Plane
6	Megtron 6	0.2032	8	
7	Copper	0.03556	1.4	Signal layer
TOTAL		1.60528	63.2	



- Industry Leading Supplier Edge Launch Test Board
 - Microstrip
- Dielectric Material: Rodgers 4003 (Dk. 3.38, Df 0.0027 @ 10Ghz)
 - Thickness: 0.2032mm / 8 mil

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DOCUMENT NUMBER: RSI-TMB-E8F2-1L1_02	SI ENGINEER: R.Stavoli	DESIGN ENGINEER P. Volkov	ENGINEERING MANAGER E.Soubh
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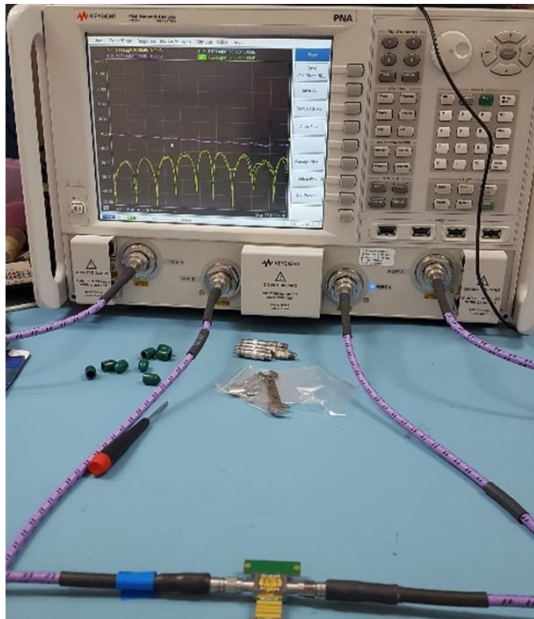
3.0 MEASUREMENT SET-UP

Measurements are not dembedded and include the two 1.85mm edge launch precision connectors, and the PCB (transition, traces)

Port 1:
TMB-E8F2-1L1
1.85mm Edge Launch
Solderless Precision
Connector # 1 A

Edge Launch Test Board

Port 2:
TMB-E8F2-1L1
1.85mm Edge Launch
Solderless Precision
Connector # 1 B

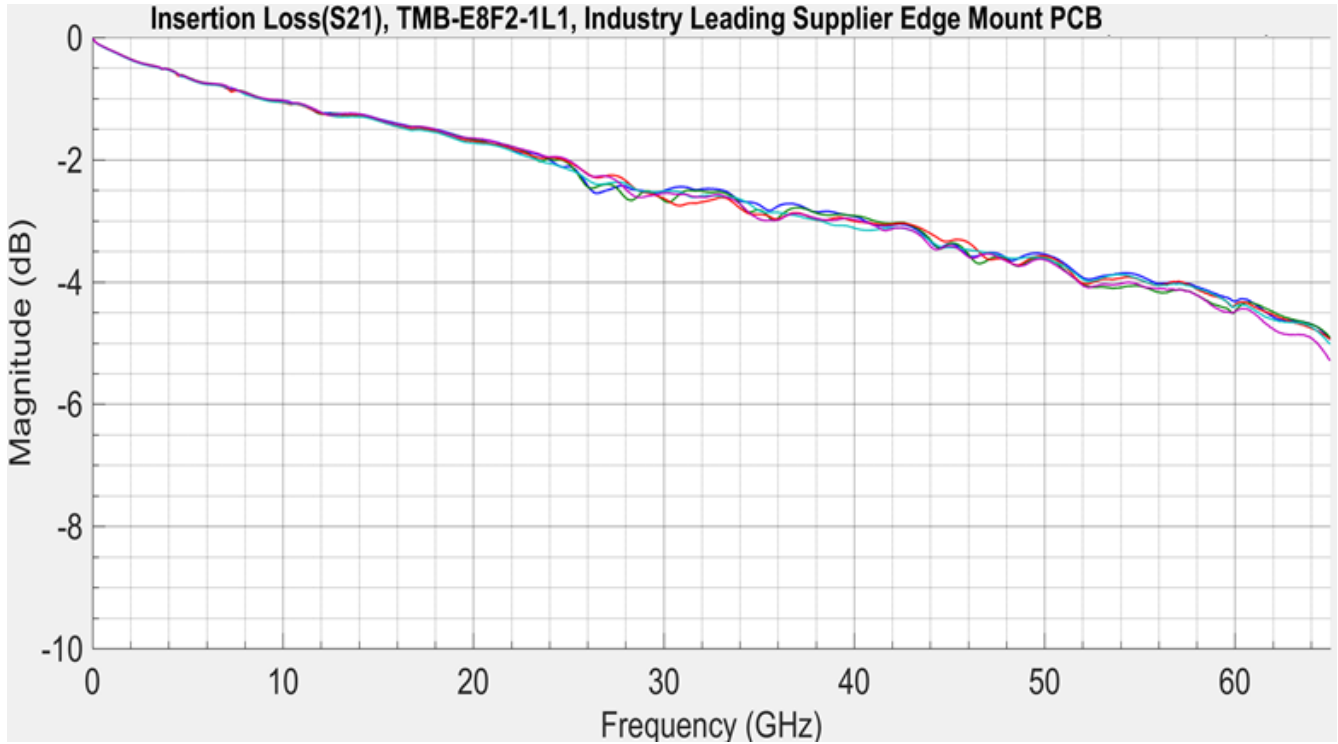


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DOCUMENT NUMBER: RSI-TMB-E8F2-1L1_02	SI ENGINEER: R.Stavoli	DESIGN ENGINEER P. Volkov	ENGINEERING MANAGER E.Soubh
TEMPLATE FILENAME: SPM(SIZE_AJ)(V.1).DOC			

SIGNAL INTEGRITY REPORT

4.0 SIGNAL INTEGRITY RESULTS (INDUSTRY LEADING SUPPLIER PCB ,8MIL DIELECTRIC THICKNESS)

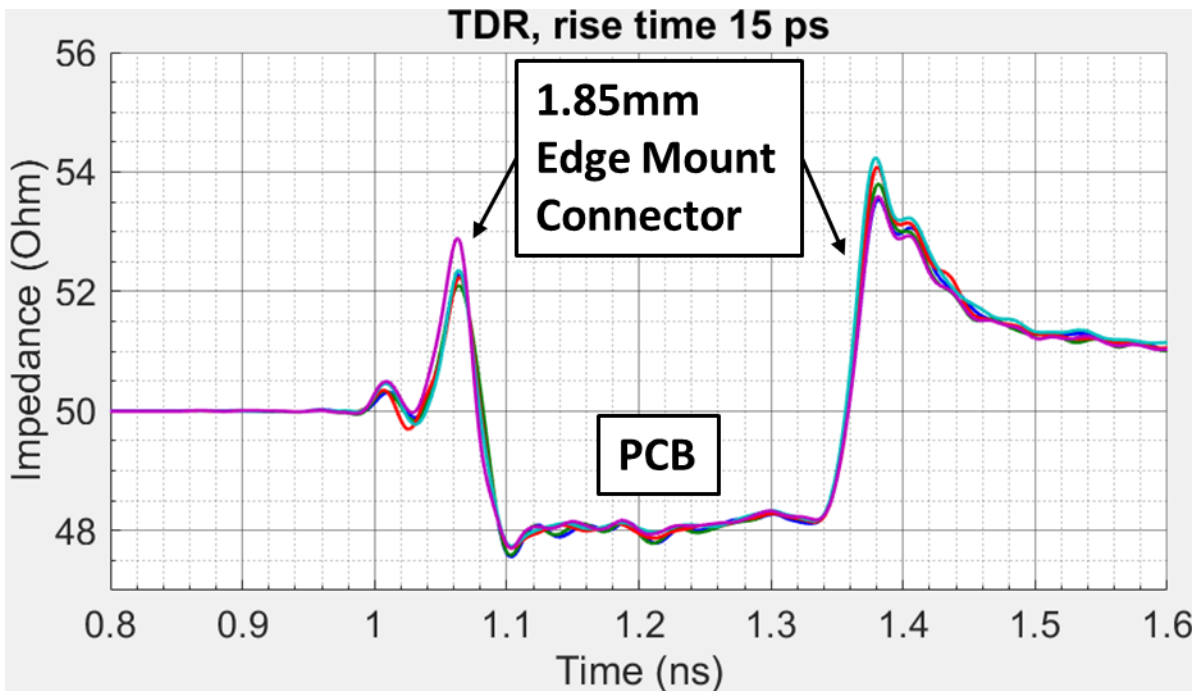
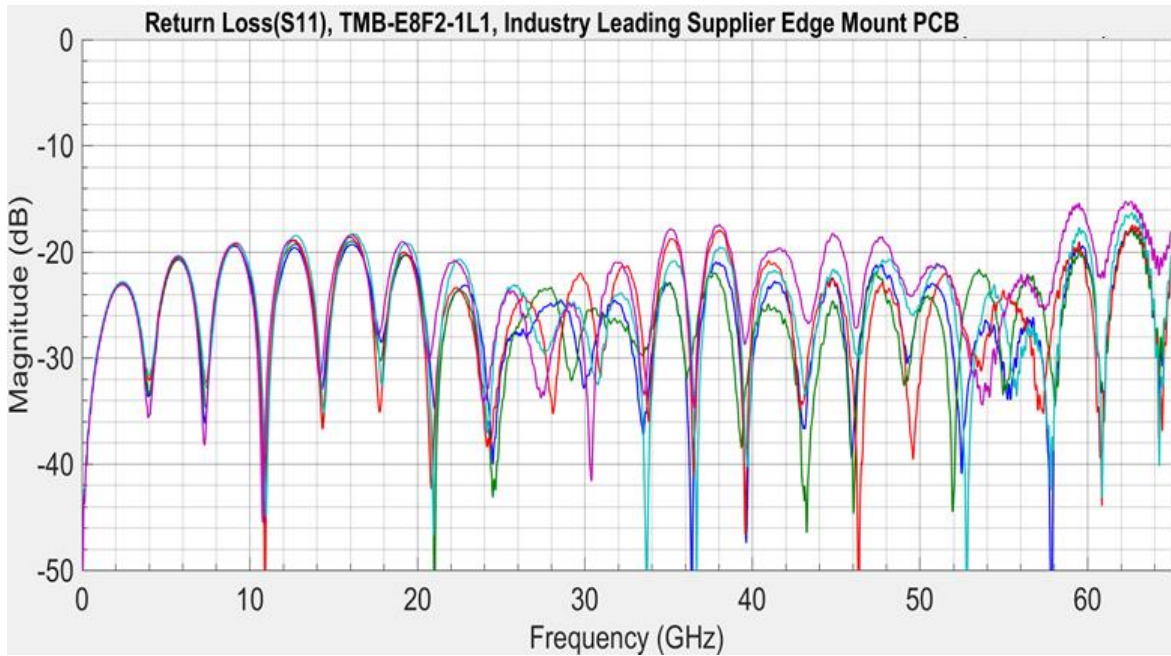
Insertion Loss (S21), 10 connectors measured, 5 measurements



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DOCUMENT NUMBER: RSI-TMB-E8F2-1L1_02	SI ENGINEER: R.Stavoli	DESIGN ENGINEER P. Volkov	ENGINEERING MANAGER E.Soubh
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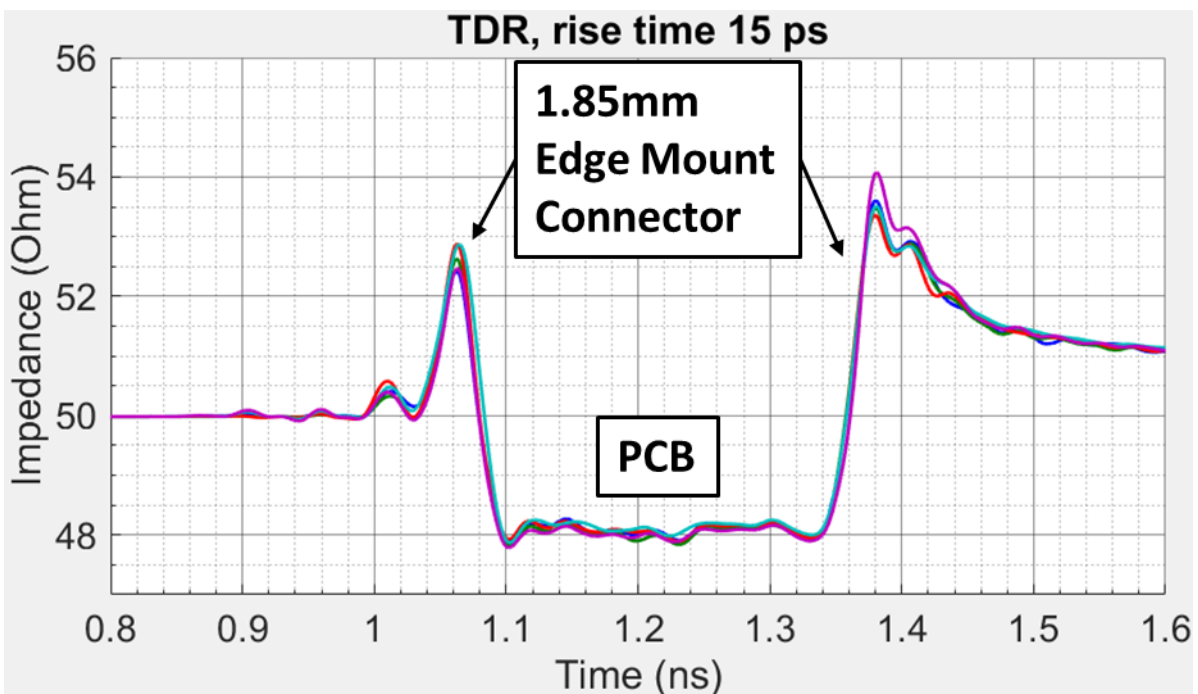
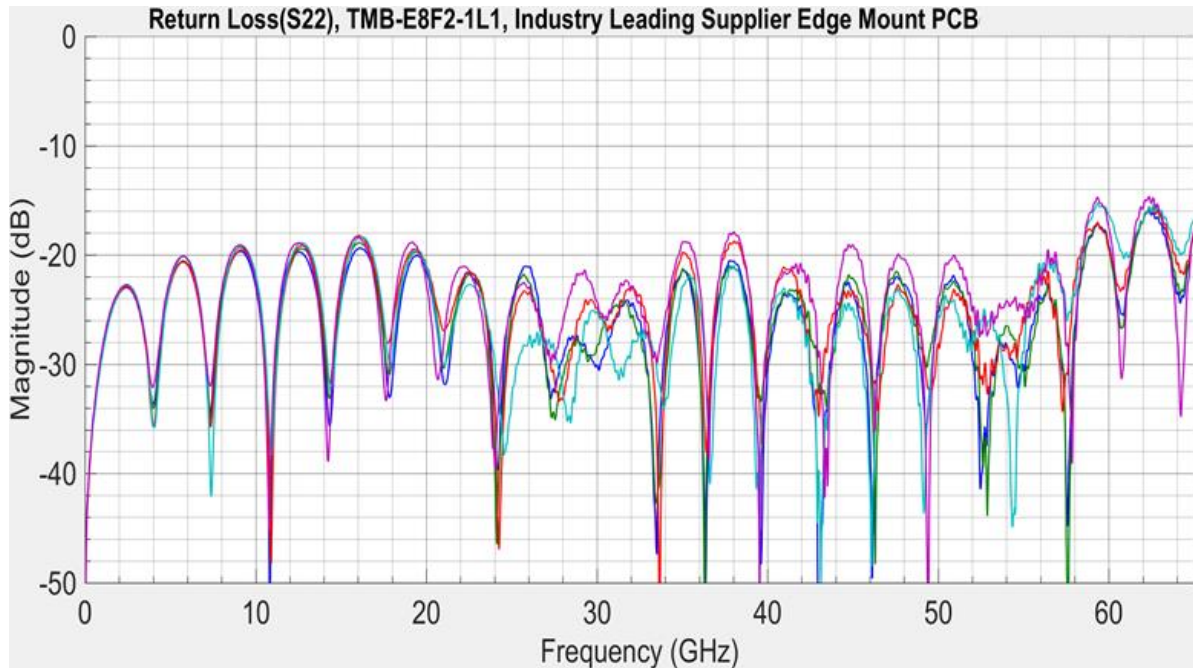
Return Loss (S11), 10 connectors measured, 5 measurements



REVISION: 2	ECN INFORMATION: EC No: N/A DATE: 07/10/2020	TITLE: 1.85mm Edge Launch, Solderless Precision Connector (TMB-E8F2-1L1) CARLISLE IT CONFIDENTIAL	SHEET No. 6 of 10
DOCUMENT NUMBER: RSI-TMB-E8F2-1L1_02	SI ENGINEER: R.Stavoli	DESIGN ENGINEER P. Volkov	ENGINEERING MANAGER E.Soubh
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SIGNAL INTEGRITY REPORT

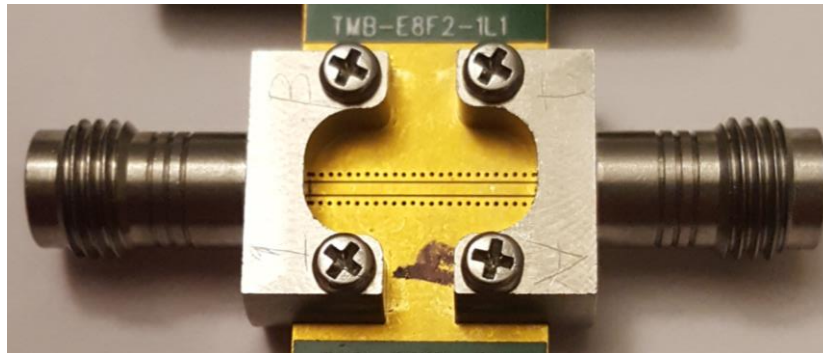
Return Loss (S22), 10 connectors measured, 5 measurements



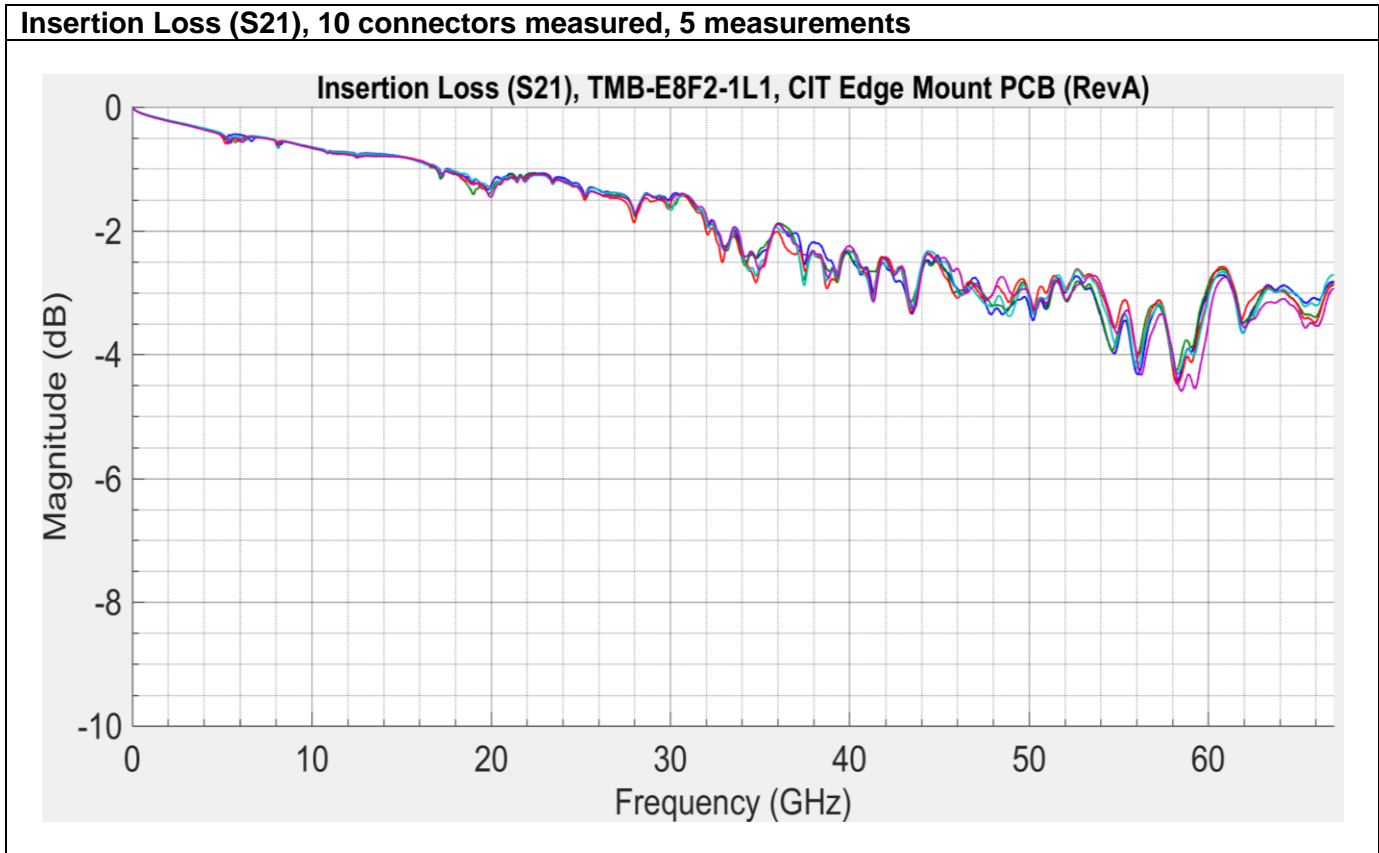
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DOCUMENT NUMBER: RSI-TMB-E8F2-1L1_02	SI ENGINEER: R.Stavoli	DESIGN ENGINEER P. Volkov	ENGINEERING MANAGER E.Soubh
<small>TEMPLATE FILENAME: SPM(SIZE_A)(V.1).DOC</small>			

SIGNAL INTEGRITY REPORT

5.0 SIGNAL INTEGRITY RESULTS (CIT PCB, 18MIL DIELECTRIC THICKNESS)



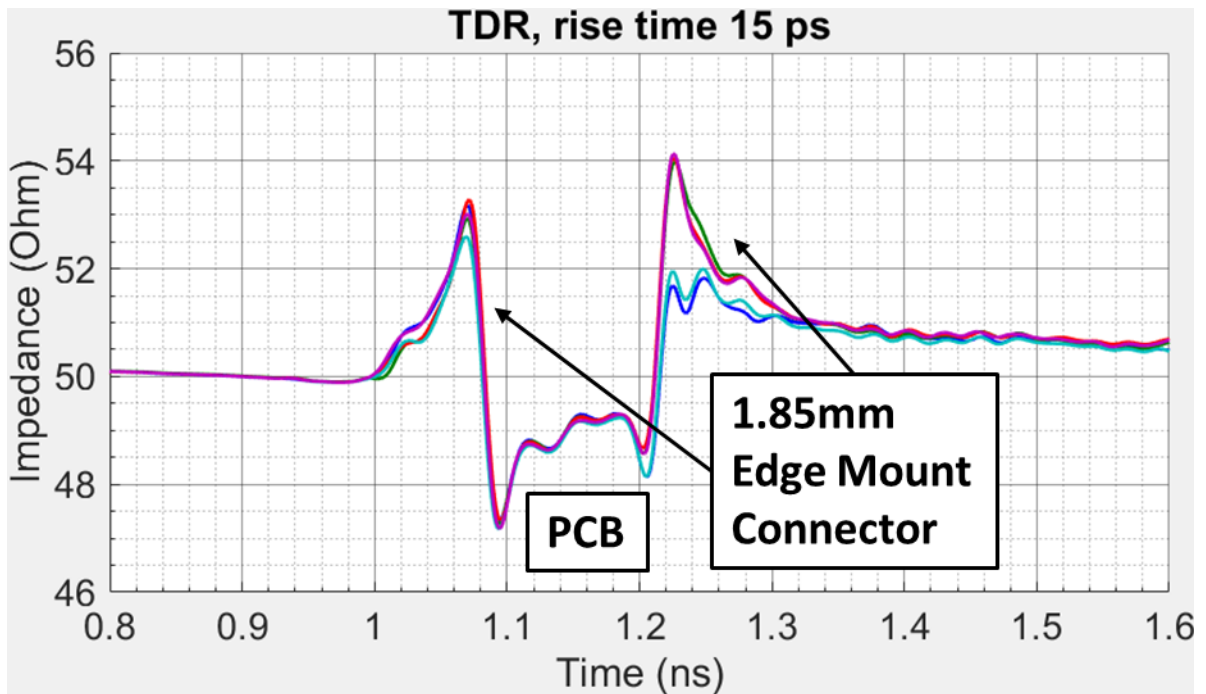
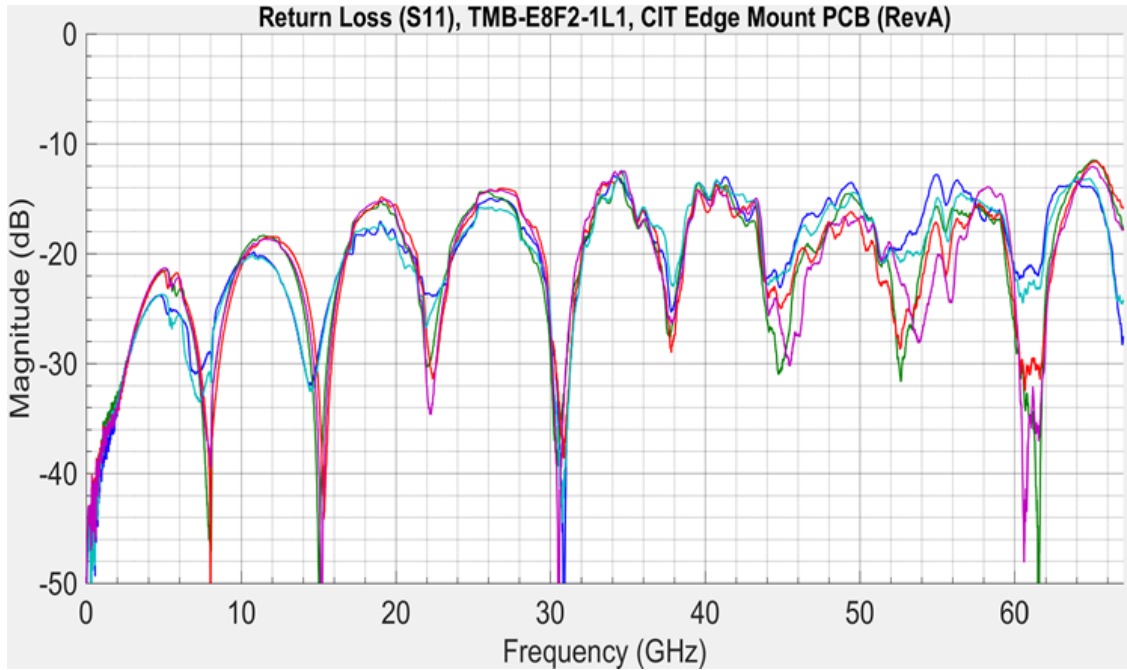
Insertion Loss (S21), 10 connectors measured, 5 measurements



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DOCUMENT NUMBER: RSI-TMB-E8F2-1L1_02	SI ENGINEER: R.Stavoli	DESIGN ENGINEER P. Volkov	ENGINEERING MANAGER E.Soubh
TEMPLATE FILENAME: SPM(SIZE_A)(V.1).DOC			

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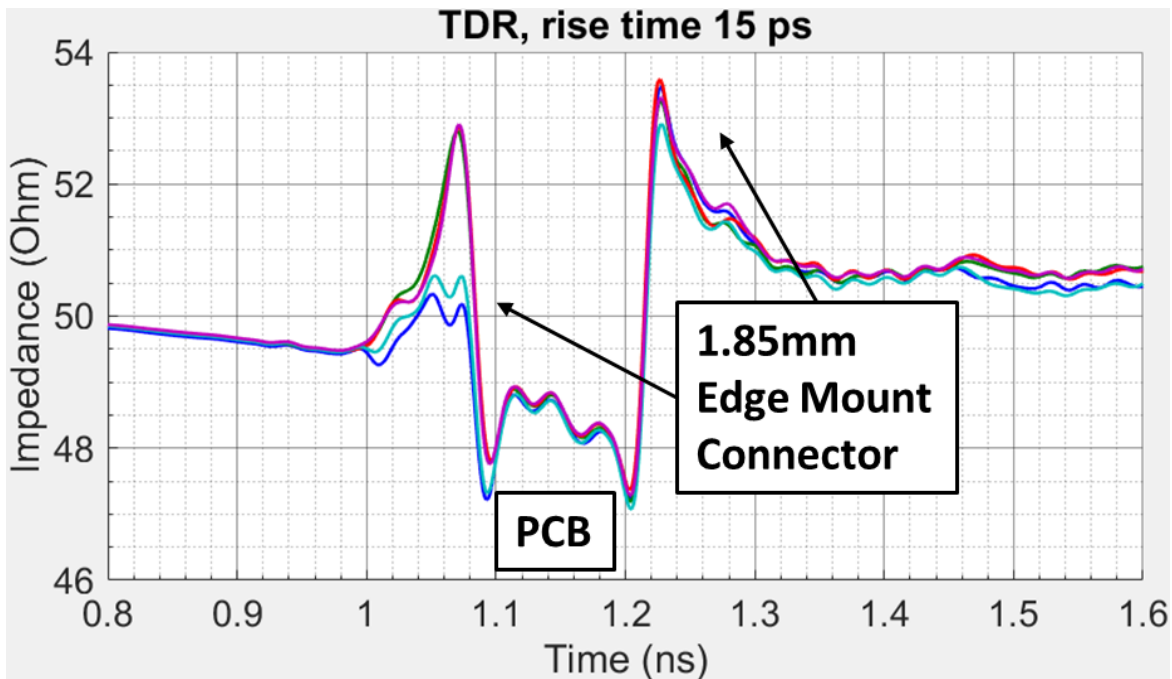
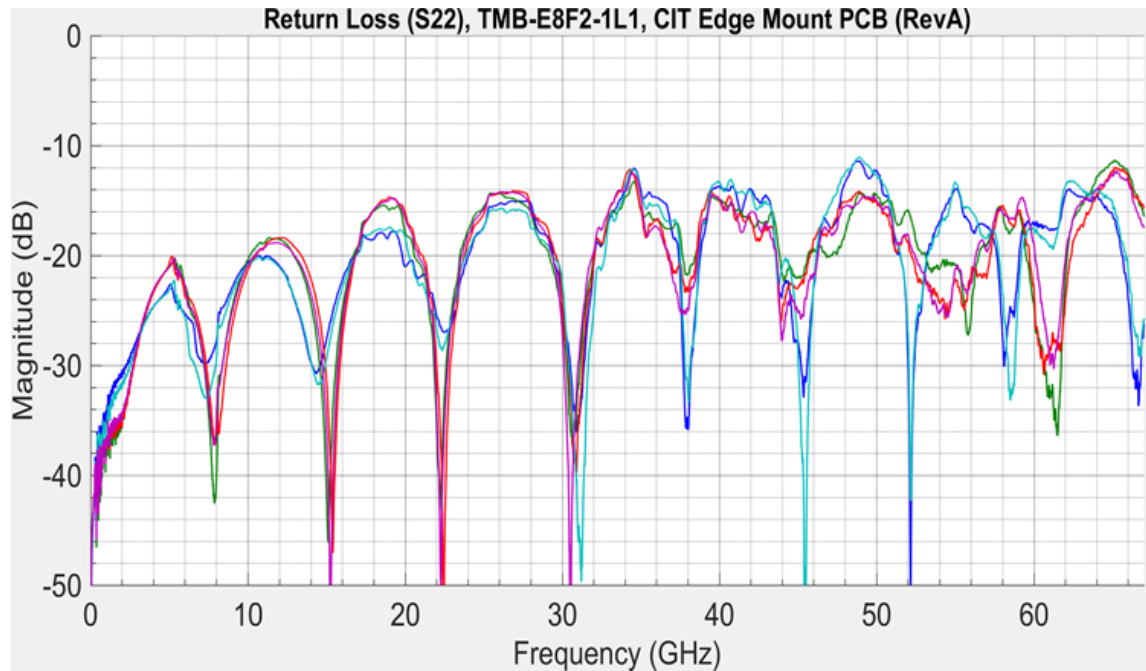
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SIGNAL INTEGRITY REPORT

Return Loss (S22), 10 connectors measured, 5 measurements



6.0 APPENDIX, (SPARAMETERS SHOWN IN REPORT)

PrecisionConnector_TMB-E8F2-1L1_Measurements_041320 7/10/2020 11:24 AM Compressed (zipped) Folder 2,473 KB

REVISION: 2	ECN INFORMATION: EC No: N/A DATE: 07/10/2020	TITLE: 1.85mm Edge Launch, Solderless Precision Connector (TMB-E8F2-1L1) CARLISLE IT CONFIDENTIAL	SHEET No. 10 of 10
DOCUMENT NUMBER: RSI-TMB-E8F2-1L1_02	SI ENGINEER: R.Stavoli	DESIGN ENGINEER P. Volkov	ENGINEERING MANAGER E.Soubh