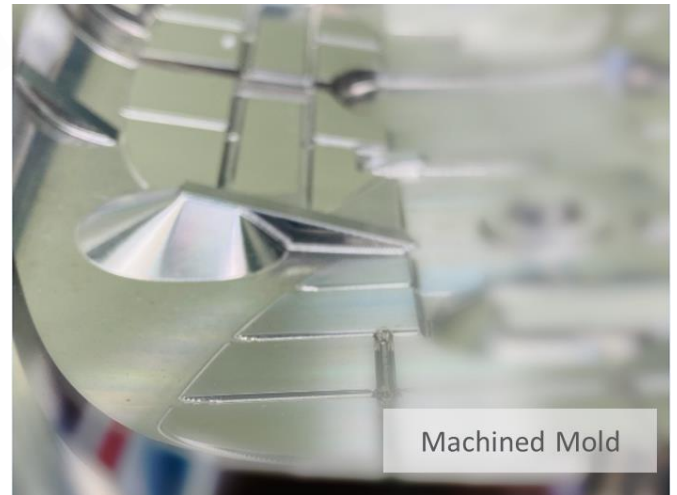


Mold steel cutter

High precision endmill for mold steel. Applicable for working material HRC 50±2 machining. Radius tolerance: ±0.003mm; Flute diameter tolerance: -0.01/ -0.025mm



Machined Mold

Cutter specification

- P/N: **DK06034JS**
- Specification: M35 D6R0.2xFL15xL24x2T_L50
- Shank diameter: 6mm
- Working material: Mold steel HRC 50 ±2
- Radius tolerance: ±0.003mm
- Flute diameter tolerance: -0.01/ -0.025mm
- Total length: 50mm

Recommend cutting parameter

Parameter	Machining type		
	Rough finishing	Semi-fine finishing	Fine finishing
RPM	12000	12000	12000
Feed rate	4000 mm/min	4000 mm/min	1500 mm/min
Cutting depth (Ap)	0.15 mm	0.15 mm	0.05 mm
Cutting width (Ae)	2.4 mm	2.4 mm	3.6 mm
Working material	Mold steel		