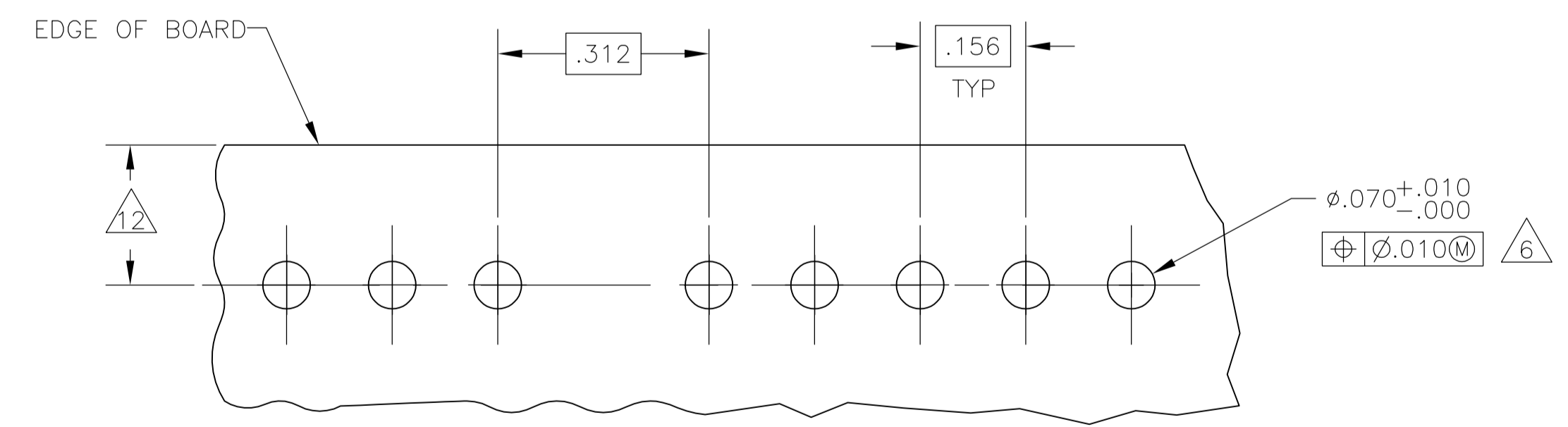
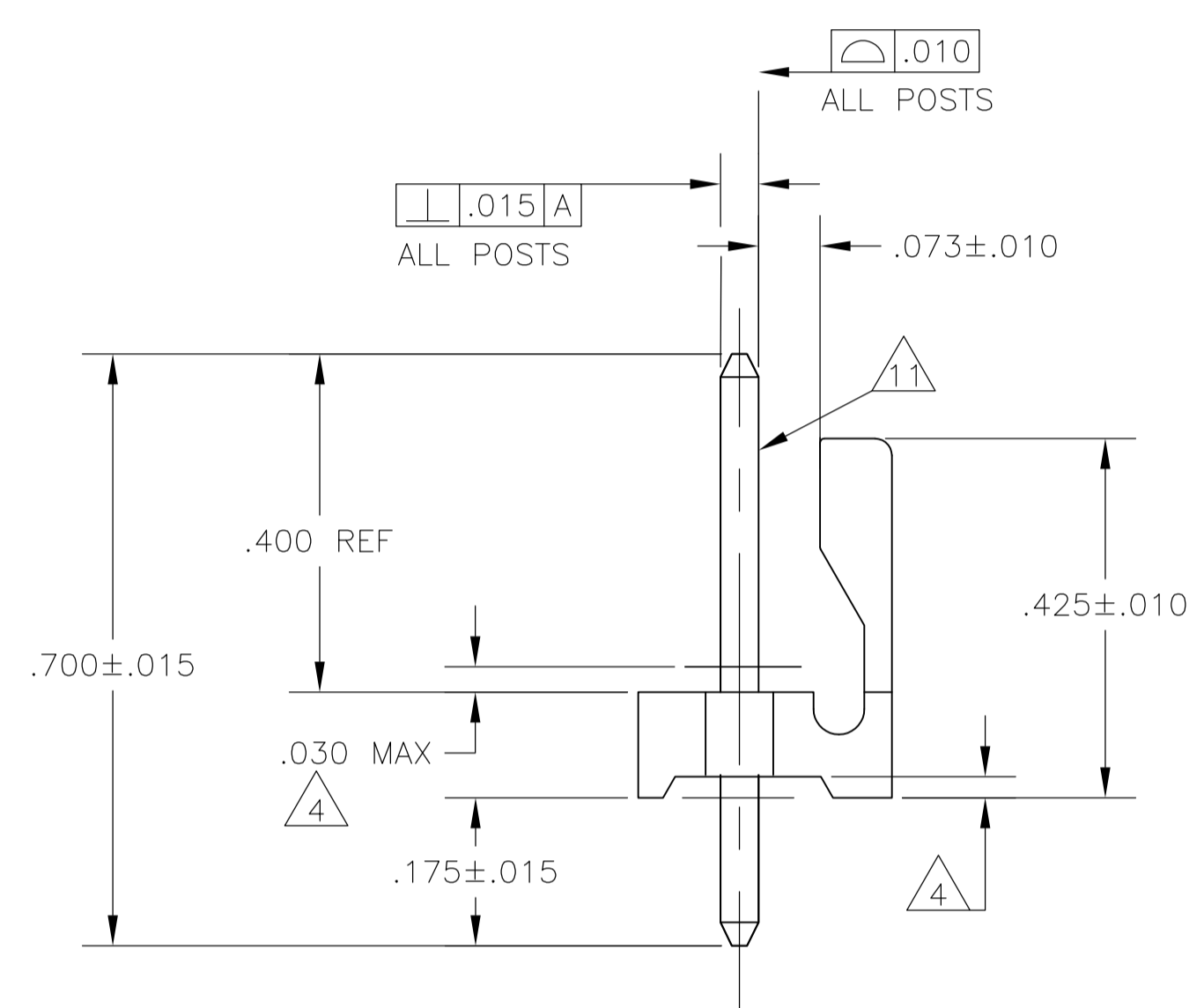
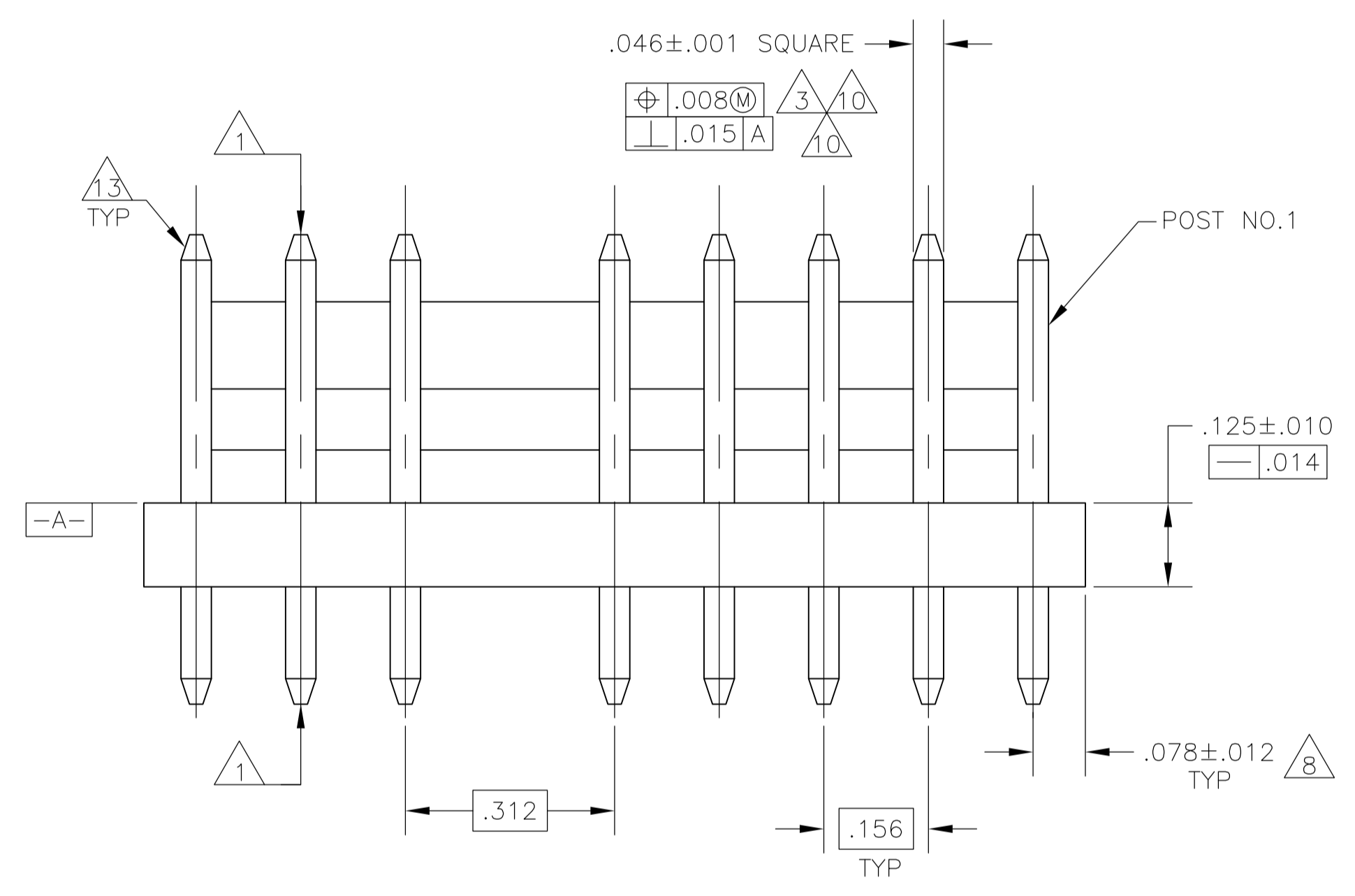
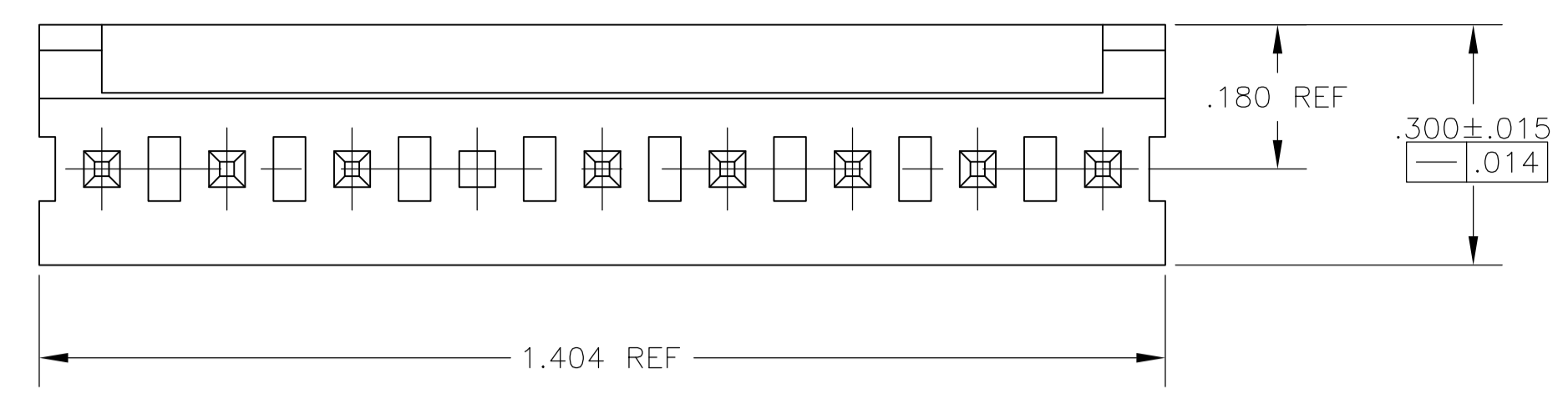


LOC		DIST		REVISIONS			
CM	54	REV	DATE	BY	CHK	APPV	
G		REVISED PER ECO-12-016930	05OCT12	KH	SM		
G1		ECR-12-016748	30AUG13	M.T	D.Z		



RECOMMENDED MOUNTING HOLE PATTERN FOR .109±0.016 THICK P.C. BOARD

- 1 POST TO WITHSTAND 13 NEWTONS (3LBS.) MIN. AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
- 2 TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
- 3 MEASURED AT SURFACE -A-
- 4 PLASTIC FLASH PERMITTED IN THIS AREA.
- 5 PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
- 6 ONE HOLE MAY BE UNDERSIZED (.065/.060 DIA.) FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
- 7 MATERIAL: HEADER-THERMOPLASTIC POLYESTER GLASS-FILLED 94V-0(NATURAL) POST-COPPER ALLOY (TIN PLATED)
- 8 COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
- 9 PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
- 10 POST TO BE MEASURED WHEN STRIP IS HELD FLAT.
- 11 POST MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
- 12 DIMENSION SHOULD BE .175 MIN WHEN MATING WITH A MTA-156 CONNECTOR ASSEMBLY OR A SL-156 CONNECTOR ASSEMBLY.
- 13 PIN BURR OF .005 MAX. VERTICAL AND .003 MAX. HORIZONTAL PERMITTED AT POST TIPS ON BOTH ENDS.

IN	MM	IN	MM
.065	1.65	-	-
.063	1.60	1.404	35.66
.060	1.52	.750	19.05
.045	1.14	.450	11.43
.030	0.76	.425	10.80
.015	0.38	.312	7.92
.014	0.36	.300	7.62
.012	0.30	.180	4.57
.010	0.25	.175	4.45
.008	0.20	.156	3.96
.005	0.13	.125	3.18
.003	0.08	.078	1.98
.001	0.03	.073	1.85
.000	0.00	.070	1.78
IN	MM	IN	MM

CONVERSION TABLE

644740-1 SHOWN

OBsolete	3	644740-4
	2 & 6	644740-3
	5	644740-2
	6	644740-1
	POST NO. OMITTED	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	0. PLC ± -	1. PLC ± -	2. PLC ± -	3. PLC ± .005	4. PLC ANGLES ± -
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DESIGNED BY: L. SMITH	DATE: 07MAR94	DRW: R. SWING	DATE: 07MAR94
APPROVED BY: D. CLARK	DATE: 10MAR94	NAME: MTA-156 HEADER ASSEMBLY, FRICTION LOCK, STRAIGHT .045 SQUARE POST, TIN PLATED, 9 POSITION, OMITTED POST	RESTRICTED TO: -
MATERIAL: 7	FINISH: 7	WEIGHT: -	SCALE: 5:1
CUSTOMER DRAWING		SIZE: A1	SHEET: 1 OF 1

STE TE Connectivity

4805 (3/11)