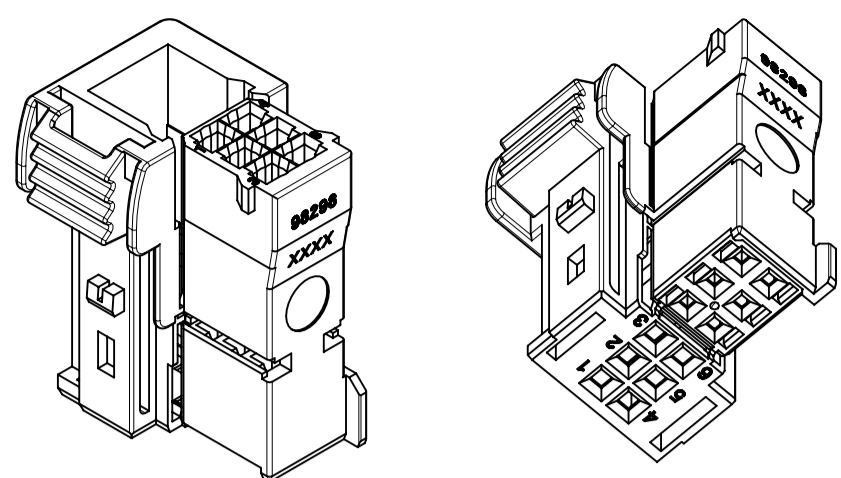
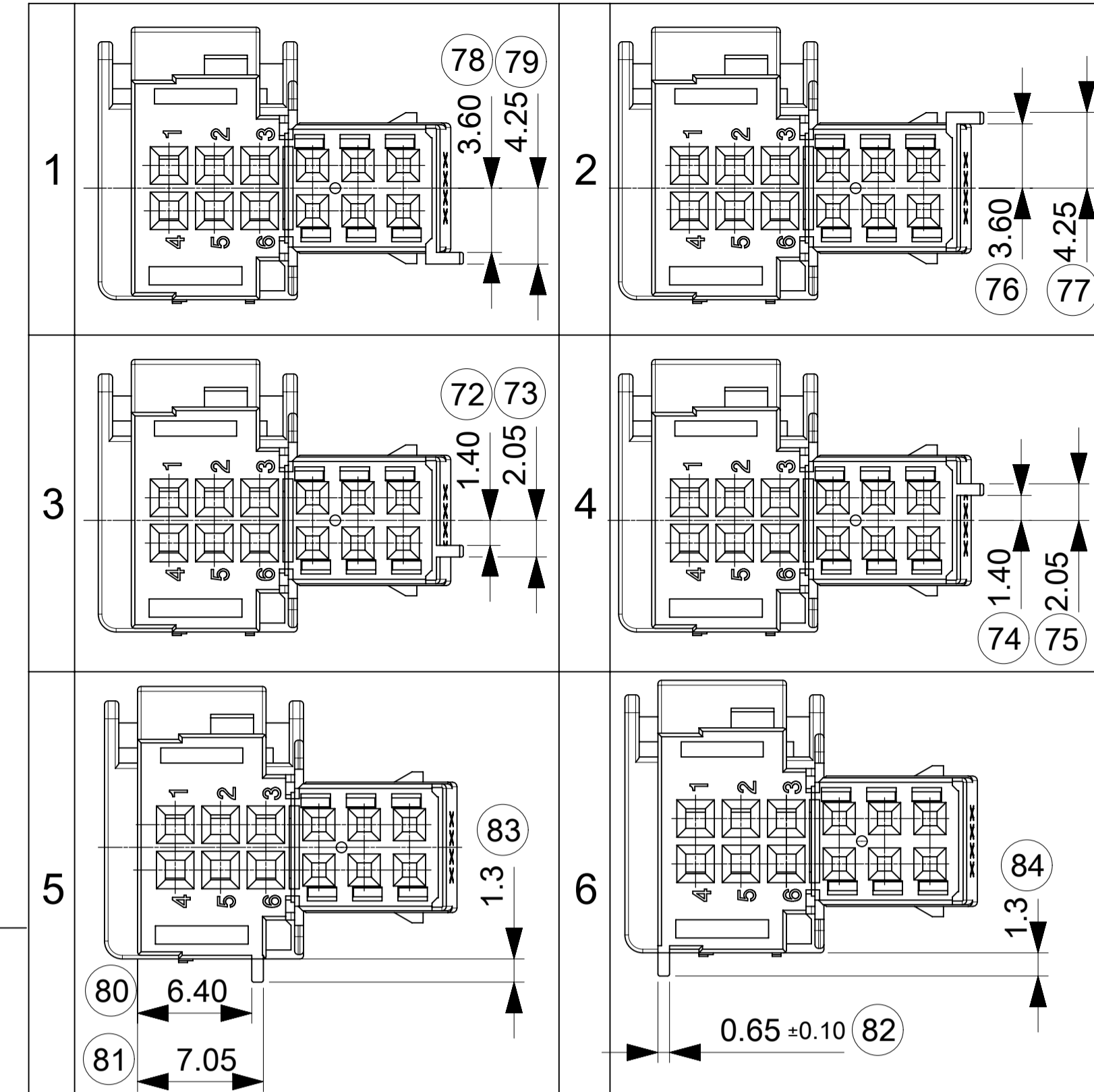
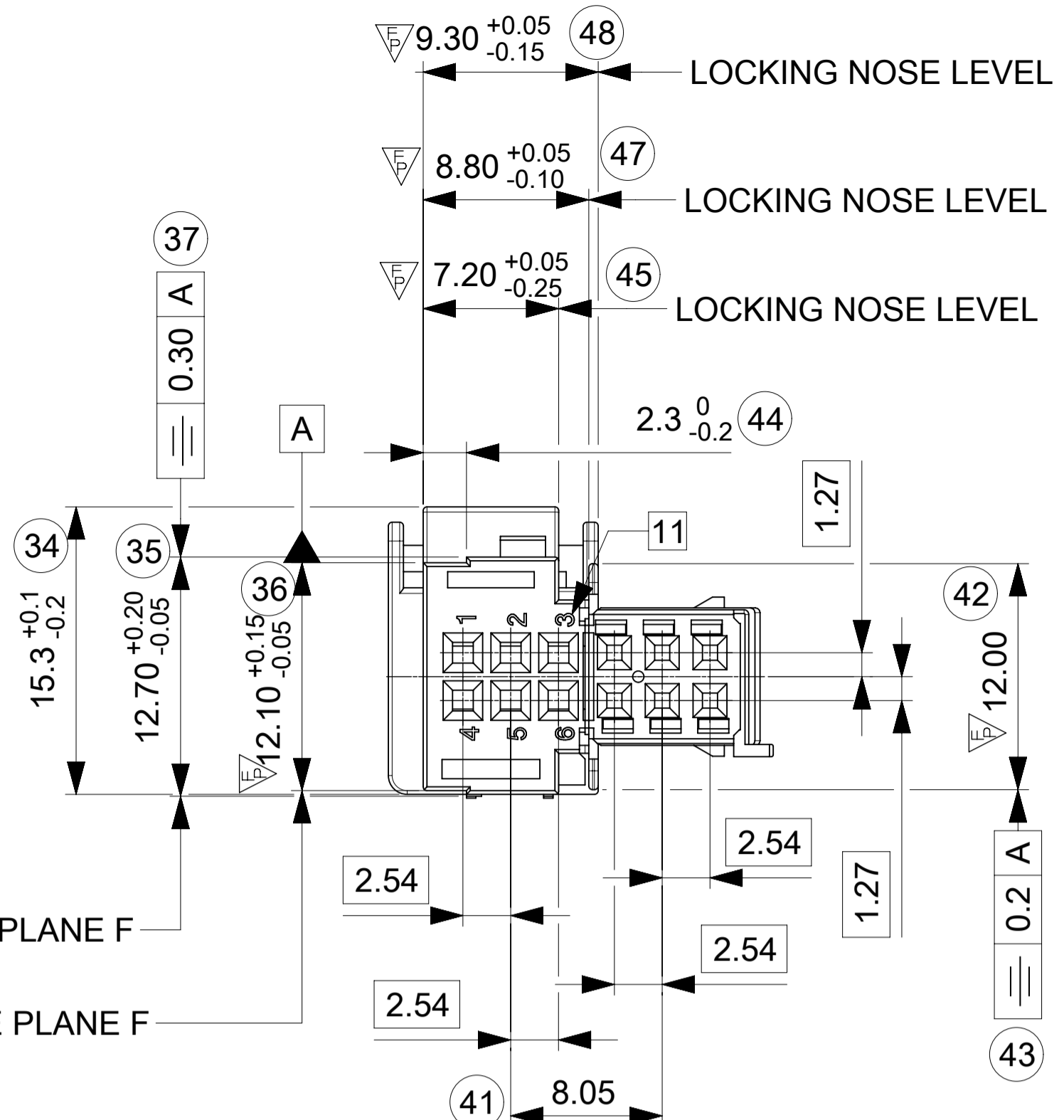
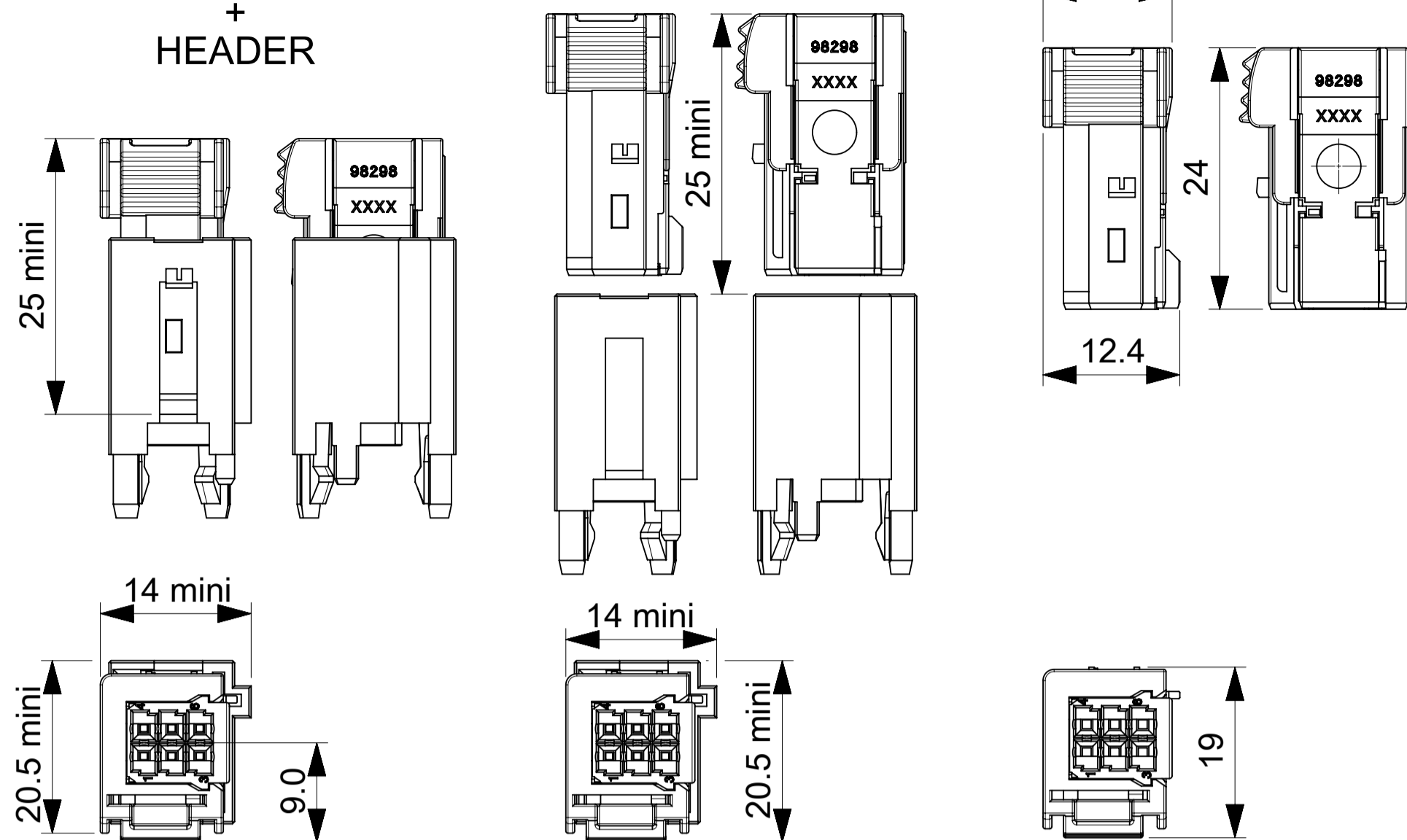


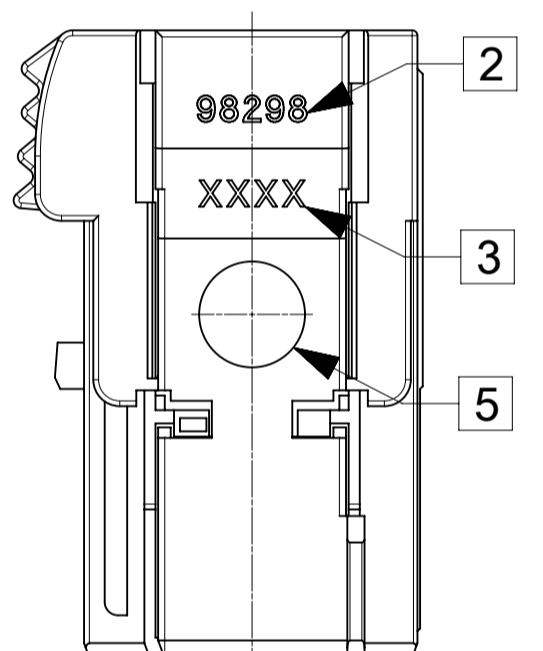
ISOMETRIC VIEWS



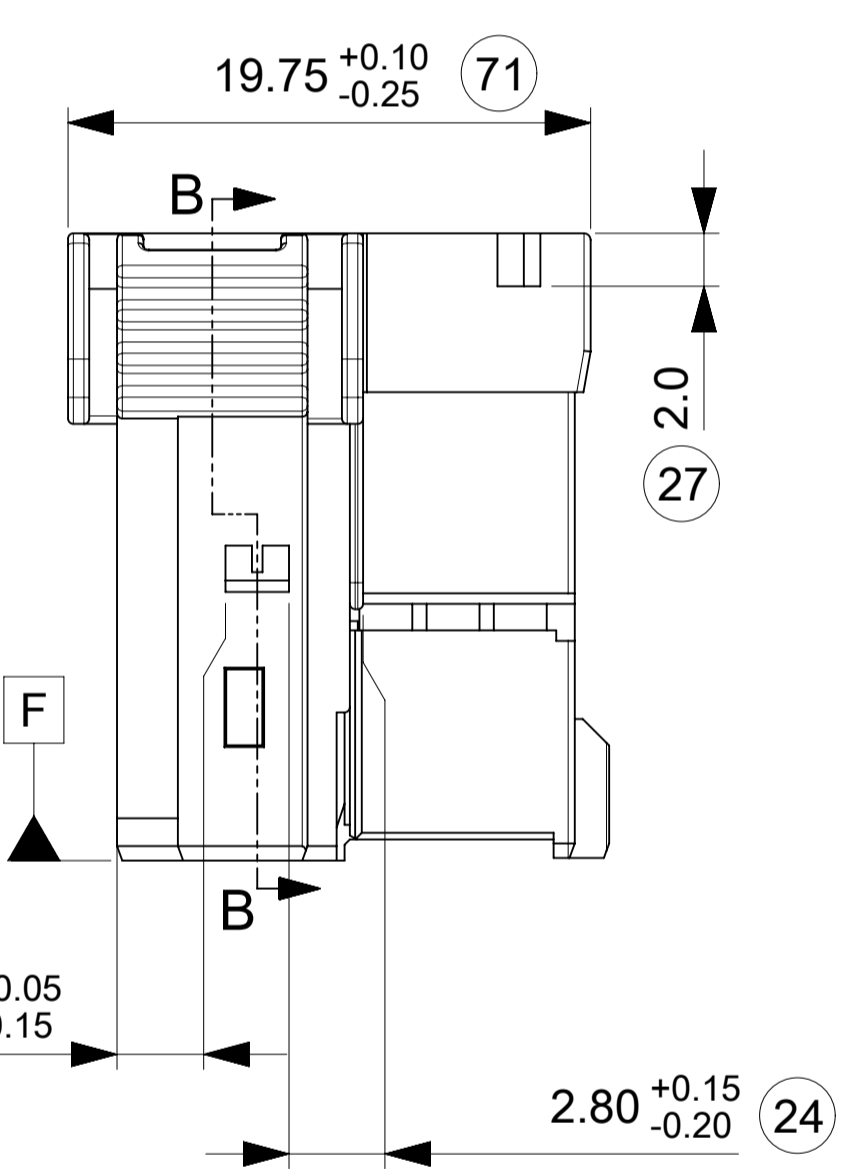
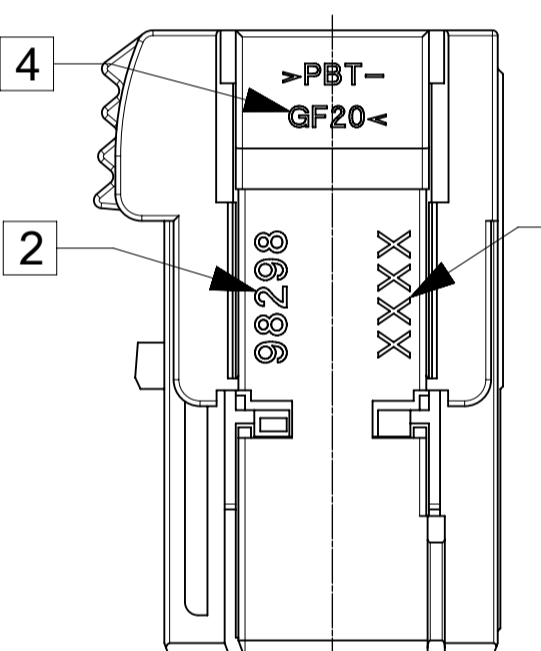
OVERALL DIMENSIONS
2x3 WAY BREAKABLE
+ HEADER



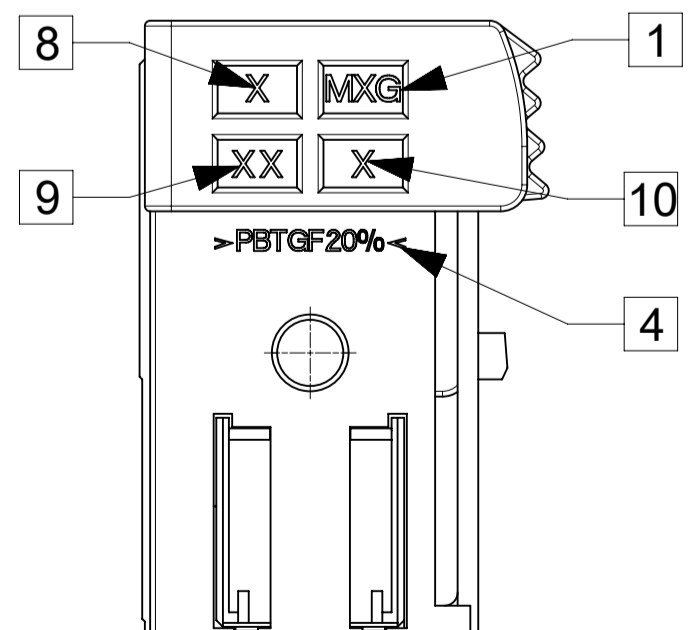
MOLD M1-M2
WIRE VERSION



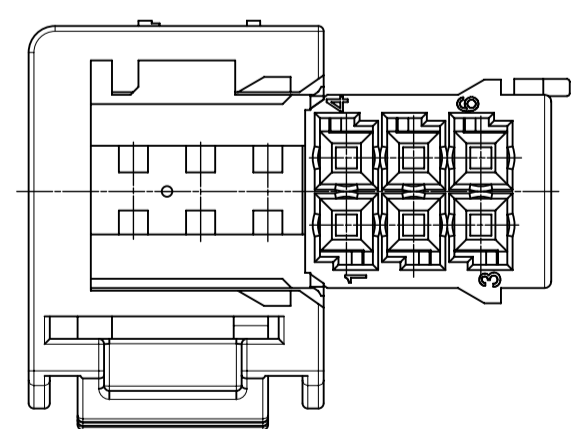
MOLD M3-M4
WIRE VERSION



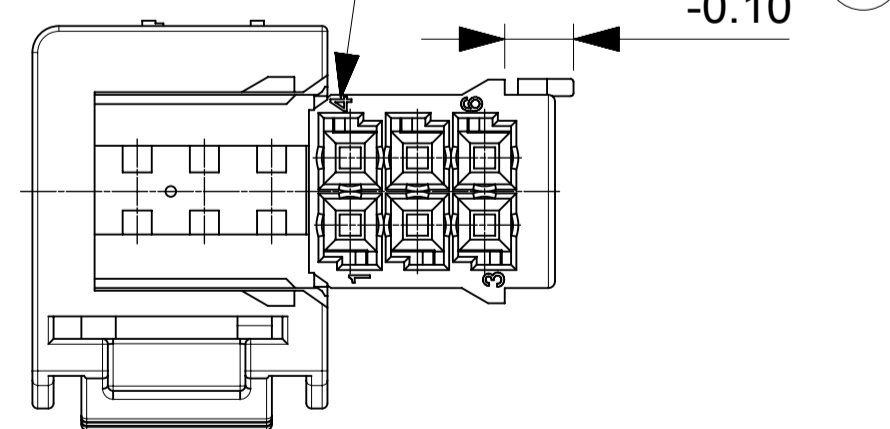
MOLD M1-M2
WIRE VERSION



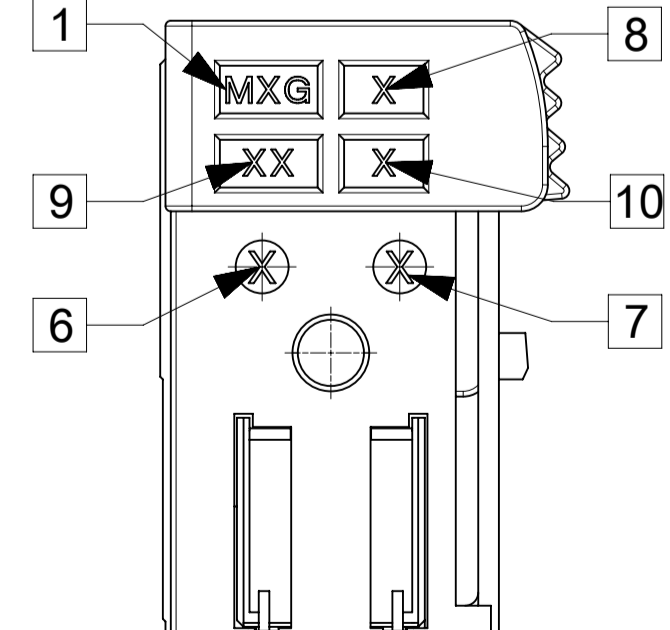
MOLD M3-M4
WIRE VERSION



MOLD M1-M2
WIRE VERSION



MOLD M3-M4
WIRE VERSION



CODING	COLOR	DESCRIPTION	MATERIAL NUMBER
6	BLEU BLUE	BLUE HSG WIRE	0982980006
5	GRIS GREY	GREY HSG WIRE	0982980005
4	MARRON BROWN	BROWN HSG WIRE	0982980004
3	VERTE GREEN	GREEN HSG WIRE	0982980003
2	BLANCHE WHITE	WHITE HSG WIRE	0982980002
1	NOIRE BLACK	BLACK HSG WIRE	0982980001

NOTES:

- 1 * Engineering control ID.
- 2 * Serie number.
- 3 * Part number.
- 4 * Material marking.
- 5 * Date indicator Year / Month.
- 6 * Applied to the Mold M3-M4. Date indicator Year.
- 7 * Applied to the mold M3-M4. Date indicator Month.
- 8 * Mold cavity marking.
- 9 * Mold revision level.
- 10 * MOLEX note.
- 11 * Cavity marking.

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

FUNCTIONAL SYMBOLS: $\nabla_A=0$, $\nabla_C=0$, $\nabla_P=9$

DIMENSION UNITS: mm

SCALE: 3.5:1

GENERAL TOLERANCES (UNLESS SPECIFIED):

	MM	INCH
4 PLACES	±	±
3 PLACES	±	±
2 PLACES	± 0.05	±
1 PLACE	± 0.1	±
0 PLACES	±	±
ANGULAR TOL	± 1.0°	

CURRENT REV DESC: SEE TABLE OF MODIFICATIONS

EC NO: 682793

DRWN: YPUTTUR 2019/11/18

CHK'D: OPLESSIS 2021/11/08

APPR: FPAROLARI 2021/11/08

INITIAL REVISION:

DRWN: PGRANDCL 2001/08/16

APPR: LSTICKEI 2001/08/22

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

FIRST ANGLE PROJECTION

DRAWING: A1-SIZE

SERIES: 98298

MATERIAL NUMBER: SEE CHART

CUSTOMER: GENERAL MARKET

SHEET NUMBER: 1 OF 2

DOCUMENT NUMBER: SD-98298-002

DOC TYPE: PSD

DOC PART: 001

REVISION: G1

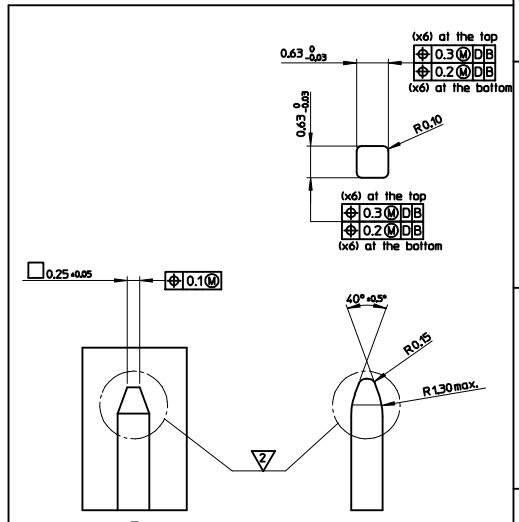
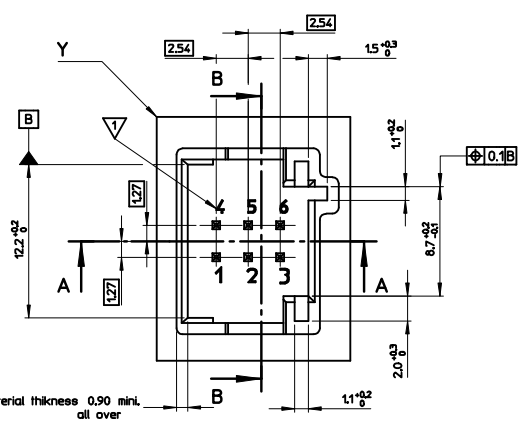
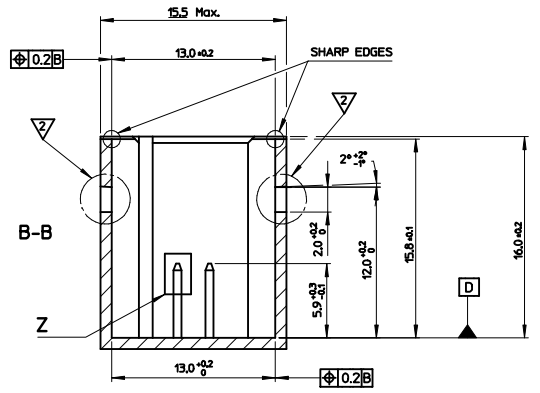
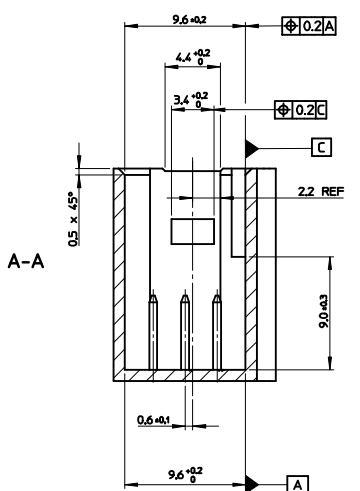
PRODUCT CUSTOMER DRAWING

molex

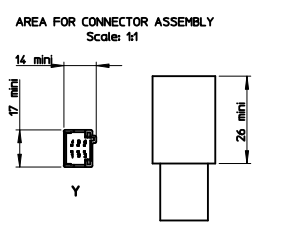
6 WAY MOX OR
2X3 WAY BREAKABLE

G1	Remastered in ECTR marking ID 8, 9 and 10 corrected in view "MOLD M3-M4"	RMV02	See title block
G	Add view : mold M3-M4 (see D16)	PBO	09/10/23
F	<p>Addition of the Molds M3 and M4. Update breakable areas on M1-M2.</p> <p>Pos. 24: 2.80 +0.15/-0.20 was 2.80 +0.15/-0.05. Pos. 28: 7.25 +0.05/-0.25 was 7.25 ±0.05. Pos. 33: 7.35 ±0.10 was 7.35 ±0.05. Pos. 34: 15.3 +0.1/-0.2 was 15.26 +0.10/-0.15. Pos. 35: 12.70 +0.20/-0.05 was 12.70 ±0.05. Pos. 36: 12.10 +0.15/-0.05 was 12.10 ±0.05. Pos. 37: 0.30 was 0.10. Pos. 45: 7.20 +0.05/-0.25 was 7.20 ±0.05. Pos. 47: 8.80 +0.05/-0.10 was 8.80 ±0.05. Pos. 48: 9.30 +0.05/-0.15 was 9.30 ±0.05. Pos. 71: 19.75 +0.10/-0.25 was 19.75 ±0.10. Pos. 82: 0.65 ±0.10 was 0.65 ±0.05.</p> <p>Added Locking nose level dim. Pos. 45-47-48. Added At the reference plane F dim. Pos. 35-36. Added To be measured on the close part dim. Pos. 28-33. Added 10.15 Locking nose level. Added Datum line F. Added pos. 84. Added notes.</p>	PGR	07/05/03
E1	Dim rep43 becomes 2.30 0/-0.2mm, it was 2.10±0.05mm. Symetry dimension rep44 becomes 0.2mm, it was 0.1mm.	LST	05/10/03
E	<p>Update views.</p> <p>Pos23: 4.10 +0.05/-0.15 was 4.10 ±0.05. Pos24: 2.80 +0.15/-0.05 was 2.80 ±0.05. Pos34: 15.26 +0.10/-0.15 was 15.26±0.10.</p>	PGR	05/06/17
D	Update views	MRI	04/10/11
C	Addition coding 5 and 6	MRI	03/12/16
B	Update coding	PGR	02/07/24
A	Preliminary issue for customer	PPO	02/06/28
REV	DESCRIPTION	NAME	DATE
MODIFICATION			

FUNCTIONAL SYMBOLS	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION													
	FA= 0	DIMENSION UNITS	SCALE	CURRENT REV DESC: SEE TABLE OF MODIFICATIONS							molex			
FC= 0	mm	1:1	GENERAL TOLERANCES (UNLESS SPECIFIED)							6 WAY MOX OR 2X3 WAY BREAKABLE				
FP= 0												MM		INCH
DIVISIONAL SYMBOLS	4 PLACES ±	±	INITIAL REVISION:							DRWN: YPUTTUR		2021/11/08		
	3 PLACES ±	±								CHK'D: OPLESSIS		2021/11/08		
	2 PLACES ±	0.05 ±								APPR: FPAROLARI		2021/11/08		
	1 PLACE ±	0.1 ±								DRWN: PGRANDCL		2001/08/16		
0 PLACES ±	±	APPR: LSTICKEI							2001/08/22		2001/08/22			
ANGULAR TOL ± 1.0 °			FIRST ANGLE PROJECTION		DRAWING		SERIES		MATERIAL NUMBER		CUSTOMER		SHEET NUMBER	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS					A1-SIZE		98298		SEE CHART		GENERAL MARKET		2 OF 2	



CODING BOARD			
ORIGINALS		COMPLEMENTARY CODING	
BROWN		GREY	
GREEN		BLUE	
WHITE		MALE HOUSING NOT AVAILABLE FOR COMPLEMENTARY CODING MECHANICAL SETTINGS CAN BE DIFFERENT FROM ORIGINAL CODING TO COMPLEMENTARY ONES.	
BLACK			



- NOTES:**
- CAVITY PREINT MUST NOT GET OUTSIDE THE BOTTOM OF THE PREINT
 - NO BURR ADMITTED IN THAT AREA
 - 3 RADIUS WITHOUT DIMENSIONS R=0.5 MAX

Recommended Plastic Material: >PBT-GF20<

Recommended Metal Material: CuSn6 or CuFe2

Plating: 0.84µ to 3.34µ minus of pure In (Sn)
1.34µ mini Nickel (Ni) underlayer.

FIRST RELEASE
EC NO: G2005-0319
DRAWING REVISIONS: 2005/04/27
CHKD: JLDUCLOS 2005/04/27
APPROVAL: LSTICKEIR 2005/04/28

QUALITY SYMBOLS		GENERAL TOLERANCES (UNLESS SPECIFIED)	
		mm	INCH
	± 0	4 PLACES $\pm .05$	$\pm .002$
	± 0	3 PLACES $\pm .05$	$\pm .002$
		2 PLACES ± 0.10	$\pm .004$
		1 PLACE ± 0.2	$\pm .008$
		ANGULAR $\pm 1/2^\circ$	

DIMENSION STYLE		SCALE	DESIGN UNITS	FIRST ANGLE PROJECTION
MM ONLY		5:1	METRIC	
DRAWN BY	DATE	TITLE		
GDESBRUERES	2005/04/13	INTERFACE DRAWING		
CHECKED BY	DATE	MOX RCPT HSG DR 3CKT		
JLDUCLOS	2005/04/15	98298 SERIES#		
APPROVED BY	DATE	MOLEX MOLEX INCORPORATED		
LSTICKEIR	2005/04/19	MATERIAL NO.		
DOCUMENT NO.		SHEET NO.		
SD-98298-003		1 OF 1		

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