



CUSTOMER DRAWING

NOTES:

- USE THIS POSITIONER WITH HAND CRIMP TOOL #EN3CR OR PNEUMATIC CRIMP TOOL #EN3CRAUTO FOR CRIMPING #20 AWG STRANDED WIRE TO EN3CC20F OR EN3CC20M CONTACTS.

					★ STAR SYMBOL DENOTES CRITICAL DIMENSION	THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSES ONLY.				
					UNLESS OTHERWISE SPECIFIED	SIZE	WIDTH	MULT	LBS/M	TEMPER
					1. ALL DIMENSIONS IN INCHES - TWO PLACE DECIMALS ±0.01 - THREE PLACE DECIMALS ±0.005 - ANGLES ±1° - ALL DIA. CONCENTRIC WITHIN 0.005 T.I.R.	FINISH			MATERIAL	
					2. FEATURES ON THE SAME CENTERLINE MUST BE ALIGNED WITHIN ±0.002	SPEC No.			SPEC No.	
					3. REMOVE ALL BURRS	FIRST USED ON		SCALE		<b>Switchcraft®</b>
						7:4				
A	20914	12-15-09	TJK	TJK		DATE DRAWN	BY	CHKD	APVD	
						15-Dec-09	TJK	TJK	TJK	
								12-15-09	12-15-09	
REV	ECO NUMBER	DATE	BY	APVD		NAME			PART No.	REV
					DO NOT SCALE DRAWING	#20 AWG CRIMP TOOL POSITIONER			EN3POS20	A