

PRODUCT ADVISORY NOTICE

KEEPING YOU INFORMED OF PRODUCT CHANGES

To: All Customers, Sales Representatives and Distributors

Date: April 19, 2012

Subject: Manufacturing Location Change

This Product Advisory Notice is to alert you that Grayhill is relocating certain machines and tooling from Iola, Wisconsin to Carpentersville, Illinois. **Please forward this notification to the appropriate person(s) in your organization.**

Description of Change

Grayhill is relocating its thermoset plastic insert molding machines and tooling from its Iola, Wisconsin facility to its Carpentersville, Illinois facility. The relocation includes machines, testers, deburring equipment, ovens and all other supporting equipment. Some duplicate capacity will remain in Iola through 2012 as a secondary backup in capacity and capability. This equipment is used to insert mold terminals and contacts into thermoset plastic for the company's rotary switch and push button product lines.

Reason for Change

Increase capacity and capabilities.

Effective Date

Parts manufactured after date code 1144 may contain piece parts, which were molded in Carpentersville.

Part Numbers Affected

All 56 Series standard part numbers. Custom part numbers that are affected are listed below. Contact your sales representative if you would like to know if a particular part number has been impacted by this change.

56YY30017	56YY50019	56YY50094	56YY50187	56YY50247	56YY50272	56YY50299
56YY30018	56YY50020	56YY50099	56YY50188	56YY50248	56YY50273	
56YY30019	56YY50022	56YY50108	56YY50189	56YY50251	56YY50275	
56YY30033	56YY50033	56YY50115	56YY50190	56YY50252	56YY50278	
56YY30049	56YY50034	56YY50124	56YY50202	56YY50253	56YY50279	
56YY30071	56YY50041	56YY50125	56YY50203	56YY50254	56YY50280	
56YY36043	56YY50049	56YY50127	56YY50213	56YY50255	56YY50281	
56YY36051	56YY50053	56YY50128	56YY50214	56YY50256	56YY50282	
56YY36054	56YY50064	56YY50129	56YY50215	56YY50258	56YY50285	
56YY36071	56YY50071	56YY50130	56YY50221	56YY50259	56YY50288	
56YY36074	56YY50072	56YY50131	56YY50224	56YY50260	56YY50289	
56YY36075	56YY50081	56YY50147	56YY50228	56YY50261	56YY50290	
56YY36076	56YY50084	56YY50152	56YY50234	56YY50262	56YY50291	
56YY50007	56YY50085	56YY50155	56YY50237	56YY50263	56YY50293	
56YY50008	56YY50086	56YY50159	56YY50240	56YY50266	56YY50294	
56YY50010	56YY50087	56YY50162	56YY50244	56YY50267	56YY50295	
56YY50014	56YY50088	56YY50169	56YY50245	56YY50269	56YY50296	
56YY50016	56YY50090	56YY50180	56YY50246	56YY50270	56YY50298	



PRODUCT ADVISORY NOTICE

KEEPING YOU INFORMED OF PRODUCT CHANGES

Action Required

No action required. The facility changes will not affect the delivery or quality of any Grayhill part numbers. All piece parts were run in our lola facility, and new first article inspections were completed prior to the tool transfer. Corresponding first article inspections were run on the piece parts run in the Carpentersville facility. The first article inspection data from each facility was compared to each other and to the original dimensional specifications and print requirements. Based on this analysis, the parts molded in Carpentersville were identical and approved for production.

Quality Control, Manufacturing Engineering, Tool Makers and Direct Labor associates from the Carpentersville facility were trained on the manufacturing process in the lola facility prior to the relocation. Training included operation of the equipment, quality procedures, and production processes. All quality data for the affected product series will continue to be taken and stored in the original database. There will be no lapse in the data due to the relocation. All quality procedures, inspections, setup instructions, work instructions and controls will be the same as the original location.

Please contact your Grayhill, Inc. sales associate for further information.

