

IPS RGB 3.5" LCD TFT DATASHEET

Rev.1.1 2021-07-27

ITEM	CONTENTS	UNIT
LCD Type	TFT/Transmissive/Normally black/IPS	/
Size	3.5	Inch
Viewing Direction	Free	/
Outside Dimensions (W x H x D)	93.50 x 64.70 x 3.79	mm
Active Area (W x H)	70.08 x 52.56	mm
Pixel Pitch (W x H)	0.219 x 0.219	mm
Resolution	320 x 240 (RGB)	/
Brightness	1000	cd/m²
LCD Interface Type	RGB	/
Color Depth	16.7 M	/
Pixel Arrangement	RGB Vertical Stripe	/
LCD Driver	ST7272A	/
With/Without Touch	Without Touch Panel	/
Surface Treatment	Anti-Glare	/
LCD Input Voltage	3.3	V
Weight	43	g

Note 1: RoHS3 compliant

Note 2: LCM weight tolerance: ± 5%.



1. REVISION RECORD

REV NO.	REV DATE	CONTENTS	REMARKS
1.0	2020-08-18	Initial Release	
1.1	2021-07-27	Updating new template	



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3. MODULE CLASSIFICATION INFORMATION

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Γ	1.	2.	3.	4.	5.	6.	7.	8.	9.	10.

NO.	PARAMETER	SYMBOL
1.	BRAND	RV – Riverdi
2.	PRODUCT TYPE	T – TFT Standard
3.	DISPLAY SIZE	35 – 3.5"
4.	MODEL SERIAL NO.	H – High Brightness, IPS
5.	RESOLUTION	H – 320 x 240 px
6.	INTERFACE	T – TFT LCD, RGB
7.	FRAME	F – With Mounting Metal Frame
8.	BACKLIGHT TYPE	W – LED White
9.	TOUCH PANEL	N – Without Touch Panel
10.	VERSION	00 – (00-99)

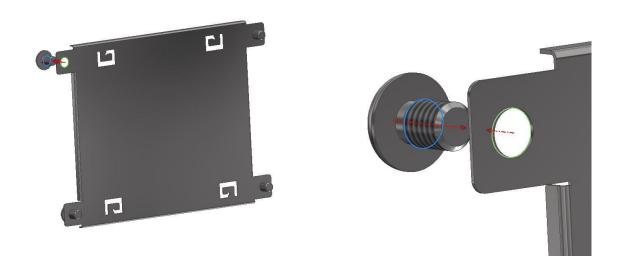


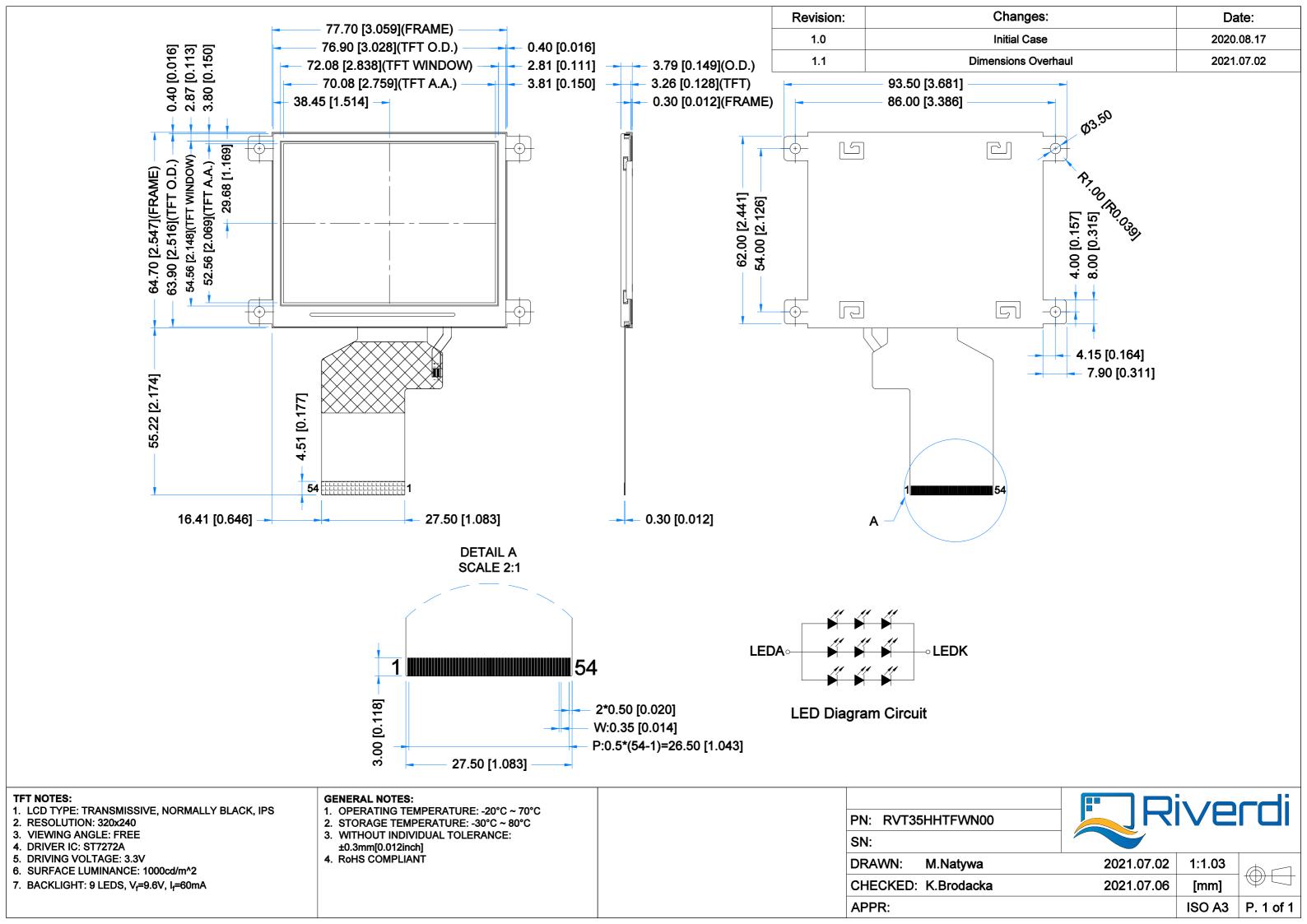
4. ASSEMBLY GUIDE

4.1 Mounting frame

For dimensions 3.5", 4.3", 5.0", 7.0" and 10.1", the product with mounting frame version is available. Thanks to the four catches attached to the side, frame provides strong assembly to the surface by mounting element (like the screw, see Figure 1). The frames are specially designed to fit Riverdi products perfectly. The diameter of the mounting hole is 3.5mm.

Figure 1. Mounting frame







6. ABSOLUTE MAXIMUM RATINGS

PARAMETER	SYMBOL	MIN	MAX	UNIT	NOTE
Operating Ambient	Top	-20	70	°C	
temperature	IOb	-20	70	C	
Storage Temperature	T _{ST}	-30	80	°C	At 25±5℃
Operating Ambient	Нов	10	_	% RH	
Humidity	I IOP	10	_	70 KH	
Power for Circuit Driving	V_{DD}	-0.3	5.0	V	

Note Exceeding the maximum values may cause improper operation or permanent damage to the unit.

7. ELECTRICAL CHARACTERISTICS

PARAMETE	R	SYMBOL	MIN	TYP	MAX	UNIT
Power Supply for	Power Supply for Analog Circuit		3.0	3.3	3.6	
Logic Input	Low Voltage	VIL	0	-	0.3 V _{DD}	
Voltage	High Voltage	VIH	0.7 V _{DD}	-	V_{DD}	V
Logic Output	Low Voltage	VOL	0	-	0.2 V _{DD}	V
Voltage	High Voltage	VOH	0.8 V _{DD}	-	-	
Current of	Black Mode	Ib	-	25	30	mA
Power Supply	Standby Mode	lw	-	50	60	uA

8. BACKLIGHT ELECTRICAL CHARACTERISTICS

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT	NOTE
Backlight Driving Voltage	V _F	9.0	9.6	10.2	V	Notes 1,2
Backlight Driving Current	I _F	-	60	-	mA	Notes 1,2
Backlight Power Consumption	W_BL	-	576	-	mW	
Backlight Lifetime	-	-	50,000	-	hours	Note 3

Note 1. Unless specified, the ambient temperature T_a=25°C.

Note 2. The recommended operating conditions refer to a range in which operation of this product is guaranteed. Should this range be exceeded, the operation cannot be guaranteed even if the values may be without the absolute maximum ratings.

Note 3. Operating life means the period in which the LED brightness goes down to 50% of the initial brightness. Typical operating lifetime is the estimated parameter.



9. ELECTRO-OPTICAL CHARACTERISTICS

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 30 minutes in a dark environment at 25 °C. The values specified are at an approximate distance 500mm from the LCD surface at a viewing angle of Φ and θ equal to 0° .

ITEM	SYMBOL	CONDITION	MIN	TYP	MAX	UNIT	RMK	NOTE
Response Time	Tr+Tf		-	50	-	ms	FIG 2.	4
Contrast Ratio	Cr	θ=O°	-	700	-		FIG 3.	1
Luminance Uniformity	δ WHITE	ø=0° Ta=25 °C	-	75	-	%	FIG 3.	3
Surface Luminance	Lv	1u-25 C	850	1000	-	cd/m²	FIG 3.	2
		ø = 90°	-	80	-	deg	FIG 4.	
Viewing Angle	θ	ø = 270°	-	80	-	deg	FIG 4.	6
Range		ø = 0° ø = 180°	-	80	-	deg	FIG 4.	
			-	80	-	deg	FIG 4.	
	Rx		0.573	0.613	0.653	-		
	Ry		0.317	0.357	0.397	-		
	Gx	θ=O°	0.324	0.364	0.404	-		
CIE (x, y)	Gy	ø=0°	0.263	0.603	0.643	-	FIC 7	5
Chromaticity	Bx	∞-0 Ta=25 °C	0.110	0.150	0.190	-	FIG 3.	5
	Ву	1a-23 C	0.069	0.109	0.149	-		
	Wx		0.277	0.317	0.357	-		
	Wy		0.299	0.339	0.379	-		

Note 1. Contrast Ratio (CR) is defined mathematically as below, for more information see Figure 3.

Contrast Ratio = $\frac{\text{Average Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}{\text{Average Surface Luminance with all black pixels (P1, P2, P3, P4, P5)}}$

Note 2. Surface luminance is the LCD surface from the surface with all pixels displaying white. For more information see Figure 3.

Lv = Average Surface Luminance with all white pixels (P1, P2, P3, P4, P5)

Note 3. The uniformity in surface luminance δ WHITE is determined by measuring luminance at each test position 1 through 5, and then dividing the minimum luminance of 5 points luminance by maximum luminance of 5 points luminance. For more information see Figure 3.

 $\delta \, WHITE \, = \, \frac{Minimum \, Surface \, Luminance \, with \, all \, white \, pixels \, (P1, P2, P3, P4, P5)}{Maximum \, Surface \, Luminance \, with \, all \, white \, pixels \, (P1, P2, P3, P4, P5)}$

Note 4. Response time is the time required for the display to transition from white to black (Rise Time, Tr) and from black to white (Decay Time, Tf). For additional information see Figure 2. The test equipment is Autronic-Melchers's ConoScope series.

Note 5. CIE (x, y) chromaticity, the x, y value is determined by measuring luminance at each test position 1 through 5, and then make average value.



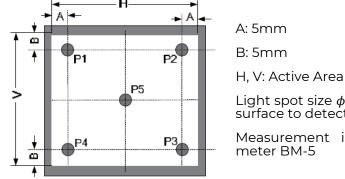
Note 6. Viewing angle is the angle at which the contrast ratio is greater than 2. For TFT module the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to LCD surface. For more information see Figure 4.

Note 7. For viewing angle and response time testing, the testing data is based on Autronic-Melchers's ConoScope series. Instruments for Contrast Ratio, Surface Luminance, Luminance Uniformity, CIE the test data is based on TOPCON's BM-5 photo detector.

Response 30% 90% 109 1009 white white black

Figure 2. The definition of response time

Figure 3. Measuring method for Contrast ratio, surface luminance, Luminance uniformity, CIE (x, y) chromaticity



Light spot size ϕ =5mm, 500mm distance from the LCD surface to detector lens.

Measurement instrument is TOPCON'S luminance

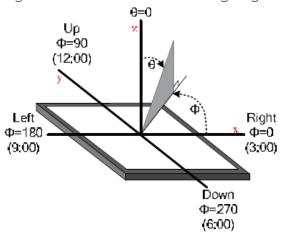
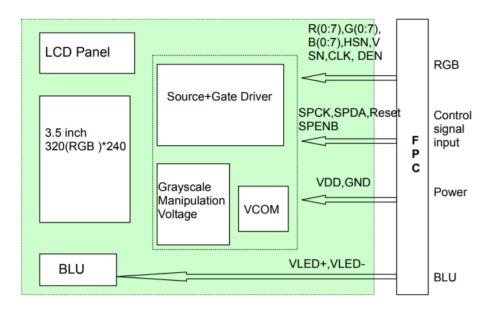


Figure 4. The definition of viewing angle



10. BLOCK DIAGRAM



11. INTERFACE DESCRIPTION

II. INTERFACE DESCRIPTION								
PIN NO.	SYMBOL	I/O/P	DESCRIPTION					
1	LED-K	Р	Backlight power input PIN cathode					
2	LED-K	Р	Backlight power input PIN cathode					
3	LED-A	Р	Backlight power input PIN anode					
4	LED-A	Р	Backlight power input PIN anode					
5	NC	-	No connection					
6	NC	-	No connection					
7	NC	-	No connection					
8	RESET	I	Reset					
9	NC	I	No connection					
10	NC	I	No connection					
11	NC	1/0	No connection					
12-19	B0-B7	I	Blue Data					
20-27	G0-G7	I	Green Data					
28-35	R0-R7	I	Red Data					
36	HSYNC	l	Horizontal synchronizing signal					
37	VSYNC	l	Vertical synchronizing signal					
38	DOTCLK	I	Data Clock					
39	NC	-	No connection					
40	NC	-	No connection					
41	VDD	I	Power supply					
42	VDD	I	Power supply					
43-44	NC	l	No connection					
45-47	NC	-	No connection					
48-50	NC	l	No connection					
51	NC	-	No connection					
52	DEN	I	Data Enable Signal					
53	GND	l	Ground					
54	GND	I	Ground					



12.TIMING CHARACTERISTICS

12.1 Input setup timing setting

RGB MODE SELECTION	DCLK	HSYNC	VSYNC	DE
SYNC-DE Mode	Input	Input	Input	Input
SYNC Mode	Input	Input	Input	GND
DE Mode	Input	GND	GND	Input

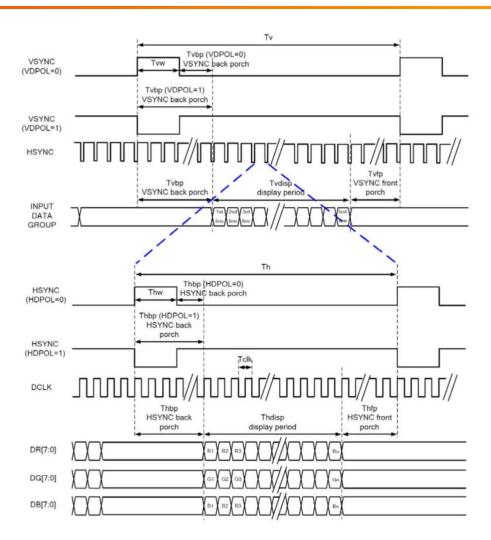
Note. "Input" means these signals are driven by host side.

12.1.1 Parallel 24-bit RGB Timing Table

PARA	METER	SYMBOL	MIN	TYP	MAX	UNIT	NOTE
DCLK Fr	equency	Fclk	5	6	8	MHz	
DCLK Pe	eriod	Tclk	125	167	200	ns	
	Period Time	Th	325	371	438		
	Display Period	Thdisp		320			
HSYNC	Back Porch	Thbp	3	43	43	DCLK	SYNC mode back porch control by H_BLANKING [7:0] setting Thbp= H_BLANKING [7:0]
	Front Porch	Thfp	2	8	75		
	Pluse Width	Thw	2	4	43		
	Period Time	Tv	244	260	289		
	Display Period	Tvdisp		240			
VSYNC	Back Porch	Tvbp	2	12	12	HSYNC	SYNC mode back porch control by V_BLANKING [7:0] setting Tvbp= V_BLANKING [7:0]
	Front Porch	Tvfp	2	8	37		
	Pluse Width	Tvw	2	4	12		

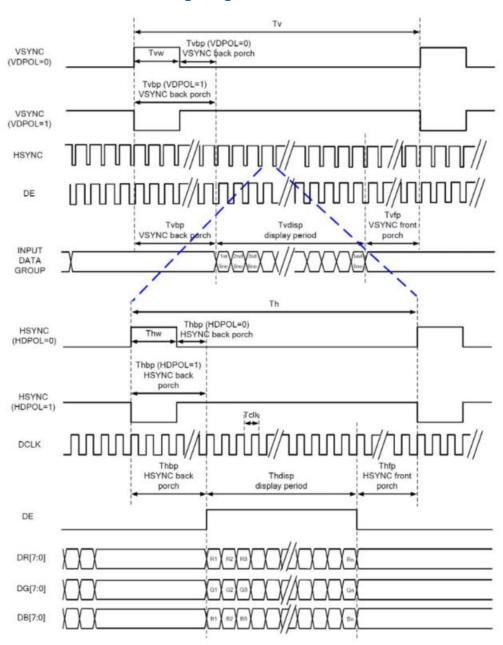
Note. It's necessary to keep Tvbp=12 and Thbp=43 in sync mode. DE mode is unnecessary to keep it.







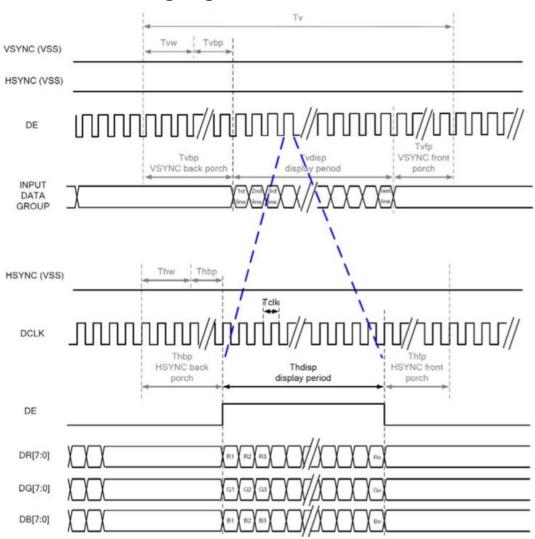
12.1.2 SYNC-DE mode timing diagram



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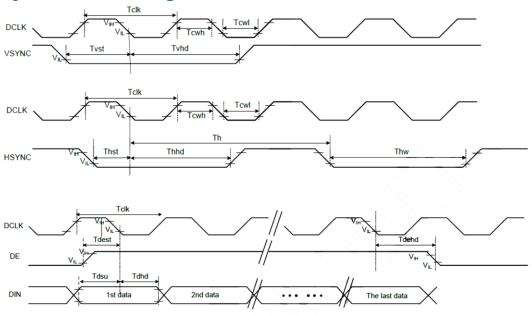


12.1.3 DE mode timing diagram





12.2 System Bus Timing for RGB Interface

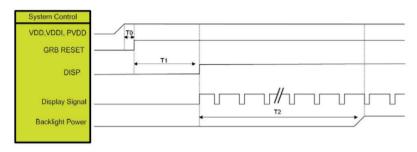


PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT	
CLK Pulse Duty	Tclk	40	50	60	%	
HSYNC Width	Thw	2	-	-	DCLK	
HSYNC Period	Th	55	60	65	CLK	
VSYNC Setup Time	Tvst	12	-	-		
VSYNC Hold Time	Tvhd	12	-	-		
HSYNC Setup Time	Thst	12	-	-		
HSYNC Hold Time	Thhd	12	-	-	ne	
Data Setup Time	Tdsu	12	-	-	ns	
Data Hold Time	Tdhd	12	_	-		
DE Setup Time	Tdest	12	-	-		
DE Hold Time	Tdehd	12	-	-		



12.3 Power ON/OFF sequence

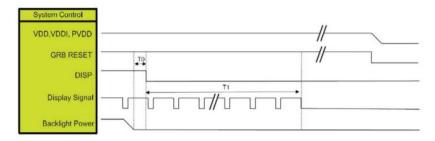
12.3.1 Power on sequence



Note. Display signal: DCLK; VSYNC; HSYNC; DE; DR[7:0]; DG[7:0]; DB[7:0];

SYMBOL	DESCRIPTION	MIN. TIME	UNIT
TO	System power stability to GRB RESET signal	0	
TI	GRB RESET=" High " to DISP="High "	10	ms
T2	Display Signal output to Backlight Power on	250	

12.3.2 Power off sequence



Note. Display signal: DCLK; VSYNC; HSYNC; DE; DR[7:0]; DG[7:0]; DB[7:0];

SYMBOL	DESCRIPTION	MIN. TIME	UNIT
TO	Backlight Power off to DISP=" Low"	5	ms
П	DISP =" Low" to IC internal voltage discharge complete	80	ms



13. INSPECTION

Standard acceptance/rejection criteria for TFT module

13.1 Inspection condition

Ambient conditions:

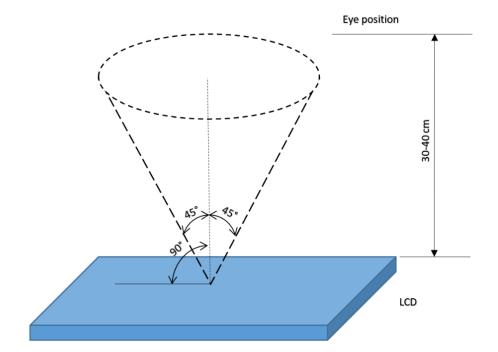
• Temperature: 25 ± 2°C

• Humidity: (60 ± 10) %RH

• Illumination: Single fluorescent lamp non-directive (300 to 700 lux)

Viewing distance: 35 ± 5cm between inspector bare eye and LCD.

Viewing Angle: U/D: 45°/45°, L/R: 45°/45°





13.2 Inspection standard

ITEM		CRITE	RIC	ON			
Black spots, white spots, light leakage,	_ x _ J	3.5" ≤ Size ≤ 5"					
		Average Diameter		Qualified Qty			
		D ≤ 0.15 mm		Ignored			
Foreign Particle (round Type)	D=(x+y)/2	0.15 mm	0.15 mm < D ≤ 0.3 mm		N≤3		
	Spots density: 10 mm	0.3 mm <	0.3 mm < D		Not allowed		
	Width	3.5" ≤ Size ≤ 5"					
		Length	1	Width		Qualified Qty	
LCD black spots, white spots,	Length	-		W ≤ 0.03		Ignored	
light leakage (line Type)		L ≤ 3.C)	0.03 < W ≤ 0.05		2	
		L ≤ 3.C)	0.05 < W ≤ 0.1		1	
	Spots density: 10 mm	3.0 < L	-	0.1 < W		Not allowed	
	3.5" ≤ Size ≤ 5"						
Bright/Dark	ltem			Qualified Qty			
Dots	Bright dots		N ≤ 1				
Dots	Dark dots		N ≤ 2				
	Total Bright and Dark Dots		N ≤ 3				
	Size < 5"						
	Average Diameter		Qualified Qty				
	D < 0.2 mm		Ignored				
Clear spots	0.2 mm < D < 0.3 mm		3				
	0.3 mm < D < 0.5 mm		2				
	0.5 mm < D		0				
	Spots density: 10 mm 3.5" ≤ Size ≤ 5"						
Polarizer bubbles							
	Average Diameter		Qualified Qty Ignored				
	D ≤ 0.2 mm		ignorea 2				
	0.2 mm < D ≤ 0.3 mm						
	0.3 mm < D ≤ 0.5 mm		0				
	0.5 mm < D		3				
	Total Q'ty		3				



14. RELIABILITY TEST

NO.	TEST ITEM	TEST CONDITION	NOTE
1	High Temperature Storage	80°C/120 hours	
2	Low Temperature Storage	-30°C/120 hours	
3	High Temperature Operating	70 °C /120 hours	Note 1
4	Low Temperature Operating	-20°C/120 hours	
5	High Temperature and High Humidity	Temperature and High Humidity Humidity 40℃, 90%RH, 120Hrs	
6	Thermal Cycling Test (No operation)	-20°C for 30min, 70°C for 30 min. 100 cycles. Then test at room temperature after 1 hour	Note 2
7	Vibration Test	Frequency: 10 ÷ 55 Hz. Stroke: 1.5 mm. Sweep: 10Hz ÷ 55Hz ÷ 10 Hz. 2 hours for each direction of X, Y, Z (Total 6 hours)	
8	Package Drop Test	Height: 60 cm 1 corner, 3 edges, 6 surfaces	

Note 1. Sample quantity for each test item is $5 \div 10$ pcs.

Note 2. Before cosmetic and function test, the product must have enough recovery time, at least 2 hours at room temperature.



15.LEGAL INFORMATION

Riverdi grants the guarantee for the proper operation of the goods for a period of 12 months from the date of possession of the goods. If in a consequence of this guaranteed execution the customer has received the defects-free item as replacement for the defective item, the effectiveness period of this guarantee shall start anew from the moment the customer receives the defects-free item.

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