



# 3M™ Pressurized Closure System 2-Type Pipe Plug Leak Solution

## Tech Tip

When installing air valve, bonding plug or pipe plug be sure to torque to 50-70 in-lbs (5.7 -8.1 kgm) per the instructions. In the event the air valve, bond plug or pipe plug is installed with a torque value above the recommended specification it could cause a minor air leak around the air valve insert in the endplate.

### 1.0 Procedure:

- 1.1 Remove the air valve, bond plug or pipe plug and install a conical washer with double-layered RTW material placed between the conical washer and the insert.
- 1.2 This conical washer with a double-layered RTW material backing installed may be obtained from your local 3M sales representative.

### 2.0 Installation

- 2.1 Remove the air valve or plug from the endplate.



- 2.2 Place the washer on the air valve or plug, remove the backing film on the sealing material and install with the sealing material surface against the end plate.



- 2.3 Torque the air valve or plug to 50-70 in-lbs (5.7 -8.1 kgm) and check for leaks.



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