

御中		Issue No. / 発行№ : PC-0015103						
		Issue date / 発行日 : 2021/9/13						
<b>工程変更連絡書</b> <b>Process Change Notice</b>		ヒロセ電機株式会社 郡山工場 品質管理課 Koriyama Factory, Quality control section, Hirose Electric Co., Ltd.						
		承認 (Approval)	査閲 (Review)					
		塚本 Tsukamoto	稲垣 Inagaki					
		作成 (Created by) 野内 Nouchi						
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貴社品番/Product number of your company		弊社品番/Product number by Hirose 244-0052-5(representative) ※ See attachment	弊社品名/Product name by Hirose DH80A-27P(representative) ※ See attachment					
変更1	区分 Type	Change in processing method and processing supplier	理由 Reason					
	区分 Type	Material change	理由 Reason					
変更前 Before the change		変更後 After the change	影響範囲 The scope that will be affected.					
Nut processing Processing in China Cut the outer shape Material "S U M 2 3"		Nut processing Processing in Japan Press processing the outer shape Material "S P C C"	Processing method, processing supplier and material will be changed for nut used in the product. We shall conduct necessary evaluations and verify there are no problems.					
		・外観の変更 Appearance	無 No change					
		・含有物質変更 Containing substance	無 No change					
Execution schedule of the change plan / 変更実施計画	日程 Schedule	Aug.1	Sept.1	Oct.1	Nov.1	Dec.1		
	工程整備 Preparation of process	→						
	標準類の整備 Preparation of standards, etc.	→						
	トライ / Trial		→					
	作業者教育 Education on operators	→						
	製品評価試験 Product evaluation test				→			
	サンプル提出 Submission of sample					→		
	初品検査結果提出 Submission of the initial product inspection result						→	
量産納入予定日 Scheduled delivery date of mass production products	2021年12月予定 Scheduled on December 2021			備考 Remarks				
変更計画可否回答希望日 Date of your acknowledgement	2021年10月29日 October 29, 2021							

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ヒロセ電機株式会社 行き To: Hirose Electric Co., Ltd.		貴社名 : Your company name:	
<b>変更計画可否回答書</b> Answer to the change plan notification (approval)	製品名 Product name :	DH80A-27P(representative) ※ See attachment	ご判定日 Judgment day
	変更内容 Content of change :	Change in processing method and processing supplier Material change	ご担当者 Person in charge
変更計画可否 Approve or Not approve for the change:	承認 Approved	否認 Not approved	条件付 With condition
必要提出資料、その他指示事項 Required materials for submission / other directions			

Target product list

Product code	Product name by Hirose
244-0052-5-00	DH80A-27P
244-0068-5-00	DH80A-37P
244-0068-5-01	DH80A-37P(01)

Nut  
processi  
ng

Pro  
cessing  
in Japan

Nut processing

Processing in China

Cut the outer shape

Material "S U M 2 3 "

Pre  
ss  
prosessi  
ng the  
outer  
shape

Mat  
erial  
"S P C  
C"