AS-27.000-20-F

• SPECIFICATIONS

PARAMETER	VALUE
NOMINAL FREQUENCY	27.000 MHz
MODE OF OSCILLATION	Fundamental
FREQUENCY TOLERANCE AT 25°C	±30 ppm max
FREQUENCY STABILITY OVER TEMPERATURE	±50 ppm max
OPERATING TEMPERATURE RANGE	-20°C to +70°C
STORAGE TEMPERATURE RANGE	-40°C to +85°C
AGING	±5 ppm per year max
LOAD CAPACITANCE	20 pF
EQUIVALENT SERIES RESISTANCE	40 Ω max
SHUNT CAPACITANCE	5 pF max
DRIVE LEVEL	500 µW msc
REFLOW CONDITIONS	260°C ±5°C for 10 sec max

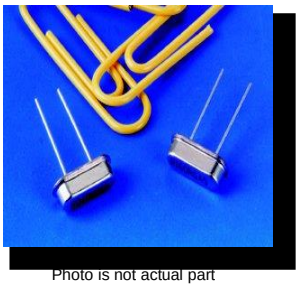
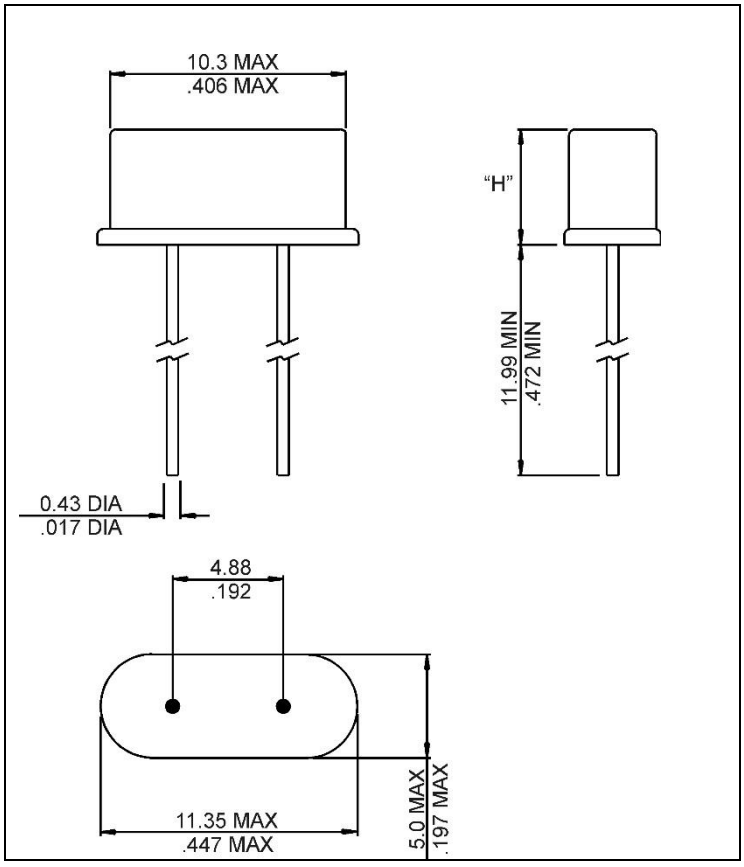


Photo is not actual part

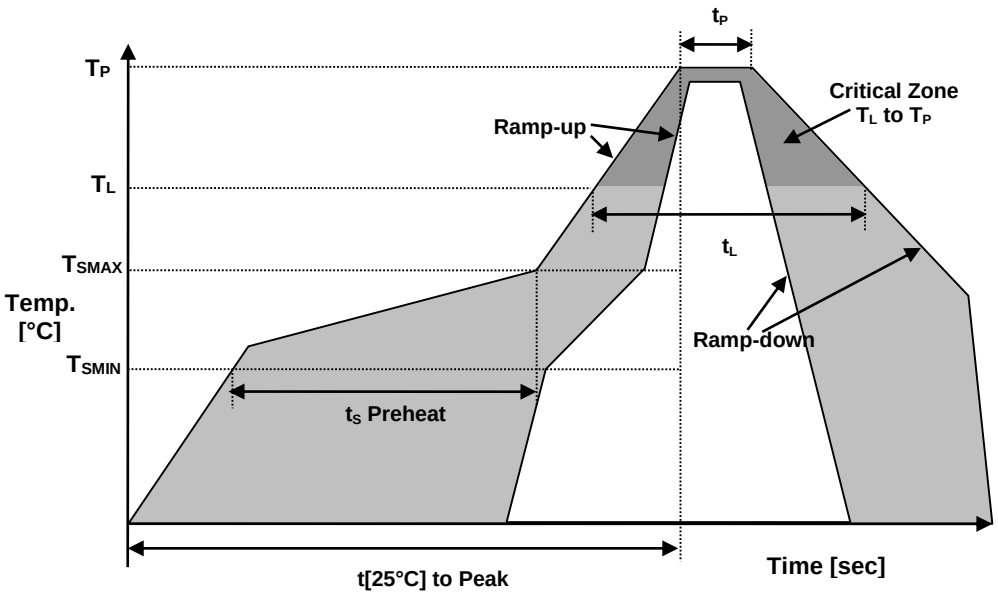
• MECHANICAL SPECIFICATION



HEIGHT "H" = 3.5 mm

RoHS Compliant

REFLOW PROFILE



Reflow profile		
Temperature Min Preheat	T_{SMIN}	150°C
Temperature Max Preheat	T_{SMAX}	200°C
Time (T_{SMIN} to T_{SMAX})	t_S	60-180 sec.
Temperature	T_L	217°C
Peak Temperature	T_P	260°C
Ramp-up rate	R_{UP}	3°C/sec max.
Ramp-down rate	R_{DOWN}	6°C/sec max.
Time within 5°C of Peak Temperature	t_P	10 sec.
Time t[25°C] to Peak Temperature	t[25°C] to Peak	480 sec.
Time	t_L	60-150 sec.

ENVIRONMENTAL

PARAMETER	VALUE
MOISTURE SENSITIVITY LEVEL	1
RoHS	Compliant
REACH SVHC	Compliant
HALOGEN-FREE	Compliant
ESD CLASSIFICATION LEVEL	N/A
TERMINATION FINISH	Sn

• MARKING

R270xxAyw

x – Internal Production ID code
y – Year code
w – Week code

YEAR CODE	
Year	**Code**
2011	1
2012	2
2013	3
2014	4
2015	5
2016	6
2017	7
2018	8
2019	9

ALPHA WEEK CODE TABLE					
Week	**Code**	**Week**	**Code**	**Week**	**Code**
1	a	19	s	37	K
2	b	20	t	38	L
3	c	21	u	39	M
4	d	22	v	40	N
5	e	23	w	41	O
6	f	24	x	42	P
7	g	25	y	43	Q
8	h	26	z	44	R
9	i	27	A	45	S
10	j	28	B	46	T
11	k	29	C	47	U
12	l	30	D	48	V
13	m	31	E	49	W
14	n	32	F	50	X
15	o	33	G	51	Y
16	p	34	H	52	Z
17	q	35	I		
18	r	36	J		

• APPROVAL

DRAWN BY:	KJackson, April 3, 2017
APPROVED BY:	JIvens, April 3, 2017
REVISION:	A, Initial Release