

Product/Process Change Notice (PCN)



- Major change
 Minor change

PCN #: PCN_WE-STAR-
TEC_20150731_742711xx(S)_Packing-Change

Product Affected: 74271111(S), 74271112(S),
74271131(S), 74271132

PCN Date: 31.07.2015
Effective Date: 02.11.2015

- Product Mark
 Date Code
 Packaging
 Others

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Attachment: Yes No

Samples:

DESCRIPTION AND PURPOSE OF CHANGE:

Tray design and size change for improved handling and transport.
Dimensions change as detailed in the tables below.

DETAIL OF CHANGE:

Due to size and design change of the tray, the packing size and packing quantity will change as detailed in the tables below. Carton box material will remain double wall corrugated cardboard.

Changes for PN: 74271111(S), 74271112(S), 74271131(S), 74271132

New Packaging

Old Packaging



PN: 74271111(S), 74271112(S), 74271131(S), 74271132		New Packaging	Old Packaging
Standard Packaging Quantity (SPQ)	pcs	190	180
Quantity of a full tray	pcs	38	20
Number of trays	pcs	5	9
Moisture Impermeable Bag (MIB)	pcs	yes	yes
Dimensions of the carton (LxWxH)	mm	385 x 305 x 135	335 x 230 x 180
Dimensions of a tray (LxWxH)	mm	370 x 280 x 12	315 x 215 x 3
Weight of a SPQ	g	7500	6560
Weight of a full tray	g	1400	700

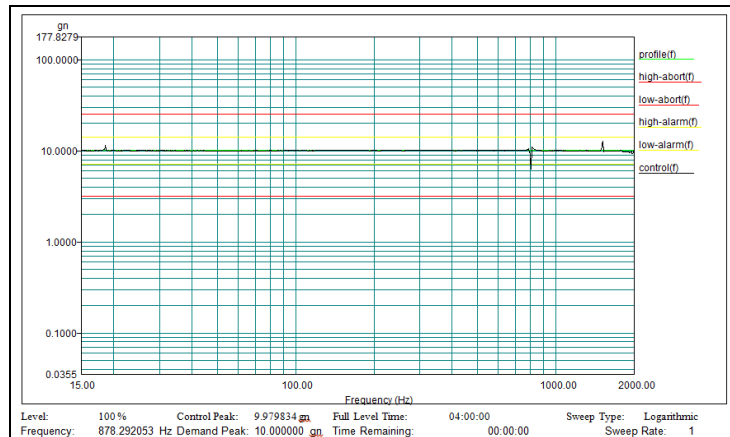
RELIABILITY / QUALIFICATION SUMMARY:

1. Drop test according to *DIN EN 22248 "Packaging; complete, filled transport packages; vertical impact test by dropping (ISO 2248:1985)"* has been done.
2. Vibrations test according to *MIL-STD-202 Method 204* has been done under the following test conditions:
 Acceleration: 10G
 Frequency range: 15-2000Hz
 Duration: 4 hours at Z axis

Vibrations test setup



Vibrations test graphical evaluation



DATA SHEET CHANGE:

Yes

No

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