

APPLICATOR PARTS LIST

TYPE

SIDEWIDE

SPLICE L-R
30° ROTATED

AMP INCORPORATED
HARRISBURG, PENNA.

| NO. | DESCRIPTION | REQ. | PART NO. | NO. | DESCRIPTION | REQ. | PART NO. | CRIMPING DATA | | | TERMINALS |
|-----|------------------------------|------|-----------|---------------|---------------------------|------|---------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|-----------|
| | | | | | | | | ROD DIA. | WIRE SIZE | CRIMP HT. | |
| 1 | WIRE CRIMPER | 1 | 453910-1 | 42 | GUARD, FEED | 1 | 458988-1 | .091 | 18 STR | .129 | 61299 |
| 2 | INS. CRIMPER | | | 43 | WASHER, FLAT # 8 | 2 | 1-21899-3 | .091 | 16 STR | .133 | |
| 3 | ANVIL | 1 | 689722-3 | 44 | SCR. BIND HD 8-32 x .25 | 1 | 6-22468-8 | .091 | 14 STR. | .138 | |
| 4 | ANVIL SPACER | | | 45 | SCR. BIND HD 8-32 x .38 | 1 | 7-22468-0 | .109 | 18 STR. | .142 | |
| 5 | SHEAR FLOATING | 1 | 458240-1 | 46 | NUT, HEX 8-32 | 2 | 21018-6 | .109 | 16 STR. | .146 | |
| 6 | SHEAR PLATE | 1 | 458241-1 | 47 | BRKT, GUARD | 1 | 458986-1 | .109 | 14 STR. | .152 | |
| 7 | SHEAR DEPRESSOR | 1 | 458244-1 | 48 | | | | | | | |
| 8 | FRONT SHEAR PLATE | | | 49 | | | | | | | |
| 9 | SPACER DEP. | 1 | 854652-8 | 50 | | | | | | | |
| 10 | FRONT ANVIL SPACER PLT. | | | 51 | SPRING - SHEAR | 1 | 387083 | CRIMP | SIZE | TYPE | FEED |
| 11 | TOOL SPACER | 1 | 854652-1 | 52 | | | | WIRE | .180 | F | .620 |
| 12 | CRIMP SPACER | 1 | 387774 | 53 | | | | INSUL. | | | |
| 13 | FRONT STRIP GUIDE | 1 | 458247-1 | 54 | | | | SLEEVED | | | |
| 14 | REAR STRIP GUIDE | 1 | 458676-1 | 55 | | | | INSULATION RANGE | WIRE RANGE CMA | | |
| | | | | 56 | | | | 10,000 To 16,000 | | | |
| 15 | RAM | 1 | 471167 | 57 | | | | EXPLODED VIEW | | | |
| 16 | TOOL HOLDER | 1 | 458352-1 | 58 | | | | A-6117 | | | |
| 17 | ADJ. CRIMP MOUNT | | | 59 | | | | REMARKS: | | | |
| 18 | ADJ. BLOCK | | | 60 | | | | TOP TOOL MT. SEQUENCE | | | |
| 19 | APPLICATOR MOUNT ASSY. | | | 61 | DEFLECTOR, CHIP | 1 | 455443-1 | FROM RAM OUTWARD. | | | |
| 20 | BASE PLATE | 1 | 458246-1 | 62 | MOUNT, BRACKET ASSY. | 1 | 453602-1 | ITEM 9, 7, 12, 11 & 1 | | | |
| 21 | BASE BLOCK | 1 | 458245-1 | 63 | EXTENSION BASE | | 465318-2 | NOTE: STRANDED WIRE | | | |
| 22 | STRIP GUIDE PLATE | 1 | 458239-1 | 64 | AIR FEED ASSY. | 1 | 690021-1 | ON BOTTOM. | | | |
| 23 | ANVIL HOLDER | 1 | 811838-9 | 65 | TENSION ADJ. PL. | 1 | 374999 | | | | |
| 24 | AUX. ANVIL HOLDER | 1 | 811839-8 | MISCELLANEOUS | | | | | | | |
| 25 | STRIPPER | 2 | 811266-5 | 66 | | | | THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INC. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION. | | | |
| 26 | STRIPPER MOUNT | 1 | 692875-5 | 67 | | | | | | | |
| 27 | | | | 68 | | | | DENOTES WEARING PARTS | | | |
| 28 | STRIPPER MOUNT BRACKET | | | 69 | LUBRICATOR ASSY. | 1 | 465184-8 | RECOMMEND PURCHASE REPLACEMENT | | | |
| 29 | STRIPPER SPACER | 1 | 692968-1 | 70 | | | | THIS APPLICATOR IS TO BE USED ON | | | |
| 30 | STOCK DRAG | 1 | 387650-4 | 71 | | | | AMP-O-LECTRIC 1-471273-2 | | | |
| 31 | STOCK DRAG NUT 6-32 | 1 | 21018-5 | 72 | | | | AMP-O-MATIC | | | |
| 32 | STOCK DRAG STUD | 1 | 370573 | REV. | REVISION RECORD | DATE | BY | ECN | SERIAL NO. _____ DATE SHIPPED _____ DESIGNED _____ CUSTOMER NAME AND ADDRESS _____ APP'D. _____ APPLICATOR NUMBER _____ REV. D 566362-1 SHEET 1 OF 1 | | |
| 33 | STOCK DRAG SPRING | 1 | 373469 | A | EC A-202989 | | | | | | |
| 34 | STOCK DRAG SCREW SET 1/4 LG. | 1 | 2-21006-9 | B | EC A-348492 | | | | | | |
| 35 | FEED FINGER HOLDER | 1 | 810131 | C | EC 0150-5424-94 | | | | | | |
| 36 | FEED FINGER | 1 | 811644-1 | D | EC 0150-5539-94 | | | | | | |
| 37 | FEED FINGER TIP | 1 | 811645-3 | | | | | | | | |
| 38 | FEED FINGER PINS-DOWEL | 2 | 1-21030-5 | | | | | | | | |
| 39 | BASE CASTING | 1 | 570238 | | | | | | | | |
| 40 | GUARD | 1 | 189398-1 | | | | | | | | |
| 41 | SHROUD | 1 | 457133-1 | | | | | | | | |

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DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT

THIS APPLICATOR IS TO BE USED ON AMP-O-LECTRIC 1-471273-2 AMP-O-MATIC

SERIAL NO. _____ DATE SHIPPED _____
 DESIGNED _____
 CUSTOMER NAME AND ADDRESS _____
 APP'D. _____
 APPLICATOR NUMBER _____ REV. D 566362-1 SHEET 1 OF 1