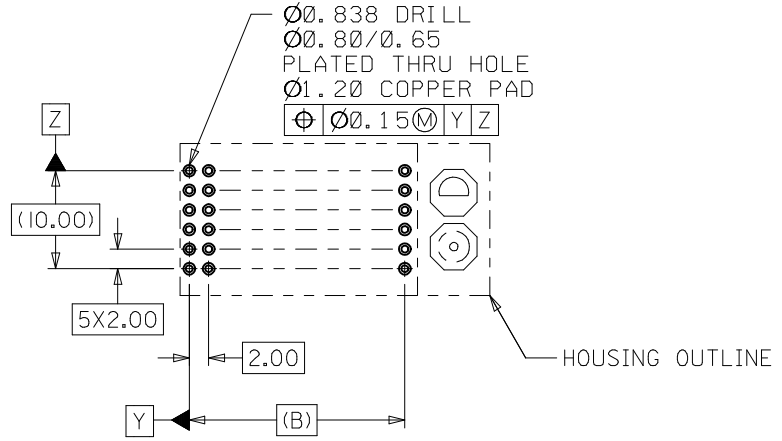


SEE NOTE 8

NOTES:

1. MATERIALS: HOUSING - LIQUID CRYSTAL POLYMER (LCP)
GLASS-FILLED, UL 94V-0, COLOR: BLACK.
TERMINAL - PHOSPHOR BRONZE.
2. FINISH: SELECTIVE GOLD (Au) IN CONTACT AREA, 0.76 MICROMETERS MINIMUM THICKNESS;
NICKEL (Ni) AND GOLD FLASH OVERALL.
SELECTIVE GOLD (Au) IN CONTACT AREA, 0.76 MICROMETERS MINIMUM THICKNESS;
SELECTIVE MATTE TIN (Sn) ON IN TAIL AREA.
NICKEL (Ni) OVERALL.
3. THIS PART CONFORMS TO MOLEX PRODUCT SPECIFICATION PS-73670-9999.
4. FOR MIXED CONTACT MATING LENGTHS, CONSULT FACTORY FOR AVAILABILITY.
5. DIMENSIONS ARE IN MILLIMETERS.
6. FOR SPECIFIC MATERIAL NUMBERS, SEE SHEET 2.
7. PACKAGE PER 70873-0818.
8. PARTS MARKED WITH PART NUMBER AND DATE CODE ON EITHER SIDE,
APPROXIMATELY WHERE SHOWN.



PCB LAYOUT: COMPONENT SIDE
RECOMMENDED PCB THICKNESS: 2.50 MIN

LEAD FREE CONVERSION EC NO: UCP2013-3253 DRWN:RWHIPPLE 2013/02/04 CHKD:MWOLFE 2013/02/04 APPR:SMILLER 2013/08/05	DESCRIPTION REV	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION		
		$\nabla=0$ $\nabla=0$ $\nabla=0$	mm INCH 4 PLACES ± --- ± --- 3 PLACES ± --- ± --- 2 PLACES ± 0.05 ± --- 1 PLACE ± 0.10 ± --- 0 PLACE ± --- ± ---	MM ONLY	2:1	METRIC	DRAWN BY DATE RWHIPPLE 2013/02/04 CHECKED BY DATE SMR/CAB 96/12/18 APPROVED BY DATE SMILLER 2013/08/05	TITLE	SALES ASSEMBLY, HDM BACKPLANE MODULE POLAR/GUIDE OPTION
		ANGULAR ±1/2° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	MATERIAL NO. SEE SHEET 2	DOCUMENT NO.	SHEET NO. 1 OF 2				
		SIZE B	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION						

MATERIAL NUMBER	NUMBER OF SIGNAL CONTACTS	PLATING	DIM "A"	DIM "B"	DIM "M"
73644-00**	72	SELECTIVE GOLD/GOLD FLASH	31.60	22.00	5.00
73644-01**	72	SELECTIVE GOLD/GOLD FLASH	31.60	22.00	5.50
73644-02**	72	SELECTIVE GOLD/GOLD FLASH	31.60	22.00	6.00
73644-10**	144	SELECTIVE GOLD/GOLD FLASH	55.60	46.00	5.00
73644-11**	144	SELECTIVE GOLD/GOLD FLASH	55.60	46.00	5.50
73644-12**	144	SELECTIVE GOLD/GOLD FLASH	55.60	46.00	6.00
73644-20**	72	SELECTIVE GOLD/SELECTIVE MATTE TIN	31.60	22.00	5.00
73644-21**	72	SELECTIVE GOLD/SELECTIVE MATTE TIN	31.60	22.00	5.50
73644-22**	72	SELECTIVE GOLD/SELECTIVE MATTE TIN	31.60	22.00	6.00
73644-30**	144	SELECTIVE GOLD/SELECTIVE MATTE TIN	55.60	46.00	5.00
73644-31**	144	SELECTIVE GOLD/SELECTIVE MATTE TIN	55.60	46.00	5.50
73644-32**	144	SELECTIVE GOLD/SELECTIVE MATTE TIN	55.60	46.00	6.00

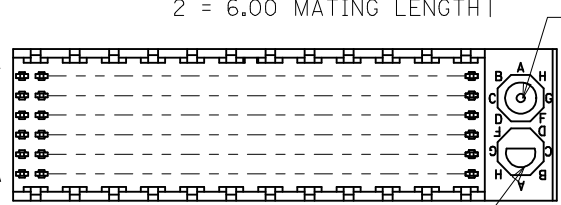
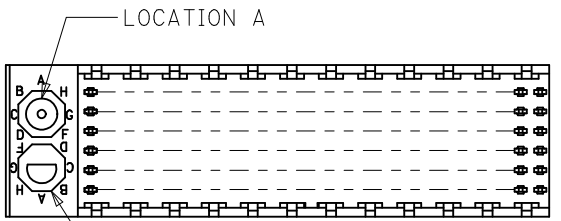
MATERIAL NUMBER ASSIGNMENT

73644- * * * *

0 = 72-CIRCUIT, GOLD/GOLD FLASH
 1 = 144-CIRCUIT, GOLD/GOLD FLASH
 2 = 72-CIRCUIT, *GOLD/MATTE TIN
 3 = 144-CIRCUIT, *GOLD/MATTE TIN
 * FORMERLY TIN/LEAD

0 = 5.00 MATING LENGTH
 1 = 5.50 MATING LENGTH
 2 = 6.00 MATING LENGTH

NUMBER	GUIDE POST LOCATION	POLAR KEY POSITION
00	B	
01	A	A
02	B	B
03	A	C
04	B	D
05	A	E
06	B	F
07	A	G
08	B	H
09	A	
10	B	
11	A	
12	B	
13	A	
14	B	
15	A	
16	B	
17	A	
18	N/A	N/A



REF. MATERIAL NUMBER 73644-0009
 GUIDE PIN IS IN LOCATION A
 POLARIZING KEY IS IN LOCATION B, POSITION E

REF. MATERIAL NUMBER 73644-0008
 GUIDE PIN IS IN LOCATION B
 POLARIZING KEY IS IN LOCATION A, POSITION E

SEE SHEET 1 EC NO: UCP2013-3253 DRAWN: RWHPLE 2013/02/04 CHKD: MWOLF 2013/02/04 APPR: SMILLER 2013/08/05	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
	▽=0	mm INCH	MM ONLY	1:1	METRIC	
	▽=0	4 PLACES ± --- ± ---	DRAWN BY DATE	TITLE SALES ASSEMBLY, HDM BACKPLANE MODULE POLAR/GUIDE OPTION molex		
	▽=0	3 PLACES ± --- ± ---	RWHPLE 2013/02/04			
	2 PLACES ± 0.05 ± ---	CHECKED BY DATE	DOCUMENT NO. SDA-73644-****			
	1 PLACE ± 0.10 ± ---	SMR/CAB 96/12/18				
	0 PLACE ± --- ± ---	APPROVED BY DATE	SHEET NO. 2 OF 2			
		SMILLER 2013/08/05				
		ANGULAR ± 1/2°	MATERIAL NO.	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	SEE CHART			

MATERIAL NUMBER	NUMBER OF SIGNAL CONTACTS	PLATING	DIM "A"	DIM "B"	DIM "M"
73644-00**	72	SELECTIVE GOLD/GOLD FLASH	31.60	22.00	5.00
73644-01**	72	SELECTIVE GOLD/GOLD FLASH	31.60	22.00	5.50
73644-02**	72	SELECTIVE GOLD/GOLD FLASH	31.60	22.00	6.00
73644-10**	144	SELECTIVE GOLD/GOLD FLASH	55.60	46.00	5.00
73644-11**	144	SELECTIVE GOLD/GOLD FLASH	55.60	46.00	5.50
73644-12**	144	SELECTIVE GOLD/GOLD FLASH	55.60	46.00	6.00
73644-20**	72	SELECTIVE GOLD/SELECTIVE TIN-LEAD	31.60	22.00	5.00
73644-21**	72	SELECTIVE GOLD/SELECTIVE TIN-LEAD	31.60	22.00	5.50
73644-22**	72	SELECTIVE GOLD/SELECTIVE TIN-LEAD	31.60	22.00	6.00
73644-30**	144	SELECTIVE GOLD/SELECTIVE TIN-LEAD	55.60	46.00	5.00
73644-31**	144	SELECTIVE GOLD/SELECTIVE TIN-LEAD	55.60	46.00	5.50
73644-32**	144	SELECTIVE GOLD/SELECTIVE TIN-LEAD	55.60	46.00	6.00

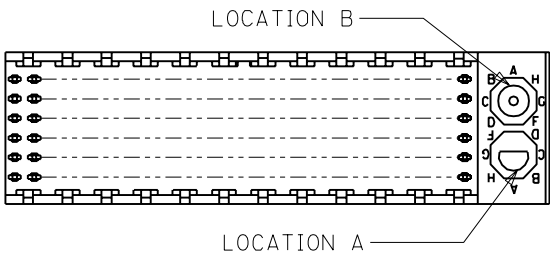
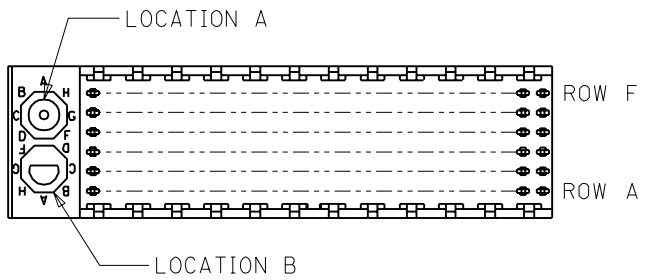
MATERIAL NUMBER ASSIGNMENT

73644- * * * *

0 = 72-CIRCUIT, GOLD/GOLD FLASH
 1 = 144-CIRCUIT, GOLD/GOLD FLASH
 2 = 72-CIRCUIT, GOLD/TIN-LEAD
 3 = 144-CIRCUIT, GOLD/TIN-LEAD

0 = 5.00 MATING LENGTH
 1 = 5.50 MATING LENGTH
 2 = 6.00 MATING LENGTH

NUMBER	GUIDE POST LOCATION	POLAR KEY POSITION
00	B	
01	A	A
02	B	
03	A	B
04	B	C
05	A	
06	B	D
07	A	
08	B	E
09	A	
10	B	F
11	A	
12	B	G
13	A	
14	B	H
15	A	
16	B	
17	A	N/A
18	N/A	



REF. MATERIAL NUMBER 73644-0009
 GUIDE PIN IS IN LOCATION A
 POLARIZING KEY IS IN LOCATION B, POSITION E

REF. MATERIAL NUMBER 73644-0008
 GUIDE PIN IS IN LOCATION B
 POLARIZING KEY IS IN LOCATION A, POSITION E

DIMENSIONS SHOWN (METRIC) INCH
 UNLESS OTHERWISE SPECIFIED TOLERANCES: ANGULAR = 1/2°

	INCH	METRIC
3 PLACE	± N/A	---
2 PLACE	± N/A	± N/A
1 PLACE	---	± N/A

 DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

REVISIONS: = 0, = 0, REVISE ONLY ON CAD SYSTEM
 TITLE: SALES ASSY, HDM BACKPLANE MODULE, POLAR/GUIDE OPTION
 MOLEX INCORPORATED, LISLE, ILL. 60532 U.S.A.
 SHEET NO. 2, DATE 96/12/18
 PART NO. SDA-73644-****, DRWG. NO.
 FILE NAME S73644X2.DGN, THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INC. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION.

DRWG. BY: JRR	CHK'D. BY: SMR
APP'D. BY: CAB	SCALE: ---:---

D	SEE SHEET 1
LTR.	REVISIONS
LTR.	REVISIONS